

Test Report Page: 1 of 9 No.: CE/2019/12581 Date: 2019/01/18

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

The following samples was/were submitted and identified by/on behalf of the applicant as:

: KESTER AN ILLINOIS TOOL WORKS COMPANY Sample Submitted By

Sample Description

Style/Item No. : IC181088 Sample Receiving Date : 2019/01/11

Testing Period : 2019/01/11 to 2019/01/18

Test Requested

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

: Please refer to following pages. Test Result(s)

(1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Conclusion Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.





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Test Result(s)

PART NAME No.1 : TRANSPARENT LIQUID

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg		2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n.d.	1000
Sum of PBBs	mg/kg		-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg		50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg		50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n.d.	-
Antimony (Sb)	mg/kg	With reference to US EPA 3052 (1996).	2	n.d.	-
Cobalt (Co)	mg/kg	Analysis was performed by ICP-AES.	2	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (CI) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

Note:

1. mg/kg = ppm; 0.1wt% = 1000ppm

2. MDL = Method Detection Limit

3. n.d. = Not Detected = less than MDL

4. " - " = Not Regulated



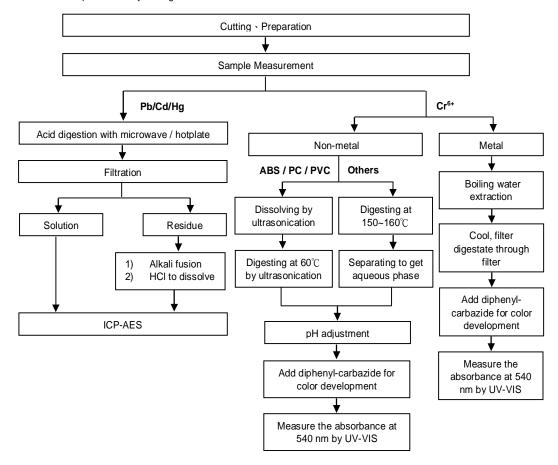
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

Technician: Rita Chen Supervisor: Troy Chang





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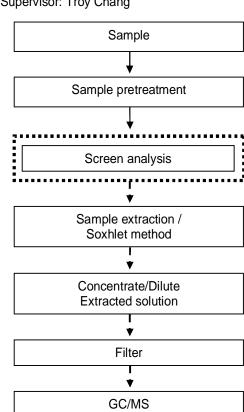
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KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

Analytical flow chart - PBB / PBDE

Technician: Yaling Tu Supervisor: Troy Chang

First testing process -Optional screen process Confirmation process



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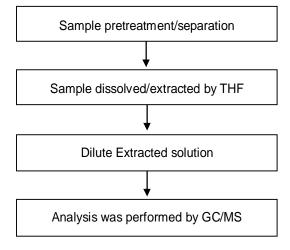
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Analytical flow chart - Phthalate

Technician: Yaling Tu Supervisor: Troy Chang

[Test method: IEC 62321-8]





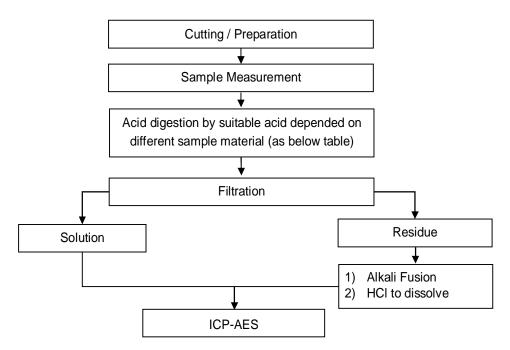
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> These samples were dissolved totally by pre-conditioning method according to below flow chart.

Technician: Rita Chen Supervisor: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂		
Glass	HNO ₃ /HF		
Gold, platinum, palladium, ceramic	Aqua regia		
Silver	HNO ₃		
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCI		
Others	Added appropriate reagent to total digestion		

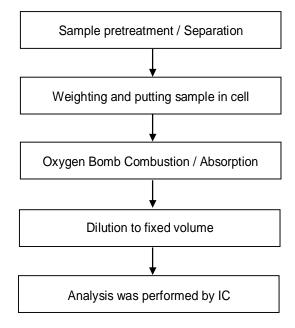


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Analytical flow chart - Halogen

Technician: Rita Chen Supervisor: Troy Chang





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* The tested sample / part is marked by an arrow if it's shown on the photo. *

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** End of Report **

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