

KESTER® 5252M CLEANER

DESCRIPTION

Kester 5252M Cleaner is a halogen-free organic solvent developed for cleaning applications. 5252M is not ozone depleting and is environmentally friendly. It is a suitable substitute for chlorinated solvents used in cleaning applications where fast air drying is critical.

5252M is most effective on the removal of post-soldering flux residues and other organic contaminants from electronic assemblies. It can also be used as a solvent to clean stencils efficiently. 5252M also readily dissolves misprinted and reflowed solder pastes and wave-soldered flux residues. It is a more effective cleaner than propanol and other commonly used solvents.

5252M provides rapid, effective and safe cleaning action. This cleaning solvent is a non-ionic and relatively non-toxic liquid with mild odor.

READ ENTIRE TECHNICAL DATA SHEET BEFORE USING THIS PRODUCT

FEATURES & BENEFITS

- High solvency of post-soldering flux residues
- Excellent cleaning efficiency at ambient temperature
- Fast evaporation rate which reduces process time
- Ozone-safe with an excellent O.D.P. value of zero which complies to the Montreal Protocol Regulations
- Non-ionic and non-corrosive
- Non-carcinogenic and relatively non-toxic

ROHS COMPLIANCE

This product meets the requirements of the Restriction of Hazardous Substances (RoHS) Directive, 2011/65/EU for the stated banned substances.

TECHNICAL DATA

Category	Results	Procedure/Remarks
Physical Properties		
Specific Gravity	0.845 ± 0.005	Anton Paar DMA @ 25 °C
Flash Point (T.C.C.)	16 °C (61 °F)	
Boiling Point	82 °C (180 °F)	
Solubility in Water	100%	
Evaporation Rate	>1	butyl acetate = 1
Odor	Mild Citrus/Alcohol-like	

MATERIAL COMPATIBILITY

5252M solvent would have similar compatibility with the stencils, printed circuit board assemblies, components and markings used in the electronics industry as traditional halogenated and alcohol cleaning solvents. Like any cleaner, it should be tested on a non-critical area to determine plastics compatibility prior to use.

Material	Compatibility	Material	Compatibility
304 Stainless Steel	Good	Fluorcarbon	Good
316 Stainless Steel	Good	LDPE	Good
ABS Plastic	Not Compatible	Natural Rubber	Not Compatible
Aluminum	Excellent	Neoprene	Not Compatible
Brass	Excellent	Nylon	Excellent
Bronze	Excellent	Polycarbonate	Not Compatible
Carbon Graphite	Excellent	Polypropylene	Good
Carbon Steel	Excellent	Polyurethane	Not Compatible
Copper	Excellent	PVC	Not Compatible
Epoxy	Good	Silicone	Not Compatible

STORAGE, HANDLING AND SHELF LIFE

5252M is flammable. Store away from sources of ignition. Shelf life is 2 years from the date of manufacture when handled properly and held at 10 to 25 °C (50 to 77 °F).

APPLICATION

5252M can be used as a solvent for the following applications: removal of post-soldering flux residues and other organic contaminants from electronic assemblies (wave-soldered and reflow processes), stencil cleaning, cleaning of misprinted assemblies, pallet cleaning and general purpose cleaning.

5252M may be used at ambient temperature with ultrasonics, stencil spray equipment, or immersion agitation or manual application. When the residue has completely dissolved and is no longer visible, the residual solution is rinsed off with more solvent. The purpose is not to only dissolve the residue, but also to remove it after it is dissolved.

5252M dries fast and usually does not require any water rinse. It is recommended that after cleaning with 5252M solvent, the stencils or electronic assemblies should be dried by evaporation or solvent displacement with forced air. If additional cleanliness is required, the stencils or assemblies could be rinsed with a secondary 5252M rinse. The bath life of the cleaner solvent will depend on the cleanliness requirements. The solvent should be replaced at regular intervals in order to avoid solvent contamination.

SAFETY & WARNING

It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use. **Safety Data Sheets are available.**

CONTACT INFORMATION

www.macdermidalpha.com

North America 140 Centennial Avenue Piscataway, NJ 08854 1.800.367.5460	Europe Unit 2, Genesis Business Park Albert Drive Woking, Surrey, GU21 5RW, UK 44.01483.758400	Asia 8/F., Two Sky Parc 51 Hung To Road Kwun Tong, Kowloon, Hong Kong, SAR China 852.2500.5365
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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency safety directory assistance: US 1 202 464 2554, Europe + 44 1235 239 670, Asia + 65 3158 1074, Brazil 0800 707 7022 and 0800 172 020, Mexico 01800 002 1400 and (55) 5559 1588

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