

Test Report Page: 1 of 8 No.: CE/2019/53572 Date: 2019/05/27

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

The following samples was/were submitted and identified by/on behalf of the applicant as:

: KESTER AN ILLINOIS TOOL WORKS COMPANY Sample Submitted By

Sample Description : K100LD 268 3.3% 0.6mm

Style/Item No. : CL071818-18G1

Sample Receiving Date: 2019/05/20

: 2019/05/20 to 2019/05/27 **Testing Period**

Test Requested

(1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

: Please refer to following pages. Test Result(s)

(1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Conclusion Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and behalf of SĞS TAIWAN LTD. Chemical Laboratory - Taipei



Test Report No.: CE/2019/53572 Page: 2 of 8 Date: 2019/05/27

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Test Result(s)

PART NAME No.1 : SILVER COLORED METAL WIRE

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
	Unit	Method			
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg		2	353	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4:2013+ AMD1:2017 and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)(#2)	μg/cm²	With reference to IEC 62321-7-1 (2015) and performed by UV-VIS.	0.10	n.d.	-
Sum of PBBs	mg/kg		-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg]	5	n.d.	-
Tribromobiphenyl	mg/kg]	5	n.d.	-
Tetrabromobiphenyl	mg/kg]	5	n.d.	-
Pentabromobiphenyl	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg		5	n.d.	-
Decabromodiphenyl ether	mg/kg		5	n.d.	-



No.: CE/2019/53572

Date: 2019/05/27

Page: 3 of 8

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

Test Item(s)	Unit	Method	MDL	Result No.1	Limit
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg		50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg		50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg		50	n.d.	1000
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg		50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg		50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg		50	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (CI) (CAS No.: 22537-15-1)	mg/kg		50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg		50	n.d.	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg		50	n.d.	-

Note:

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected = less than MDL
- 4. " " = Not Regulated
- 5. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 µg/cm². The sample coating is considered to contain Cr(VI)
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 µg/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 µg/cm² and 0.13 µg/cm² is considered to be inconclusive unavoidable coating variations may influence the determination.



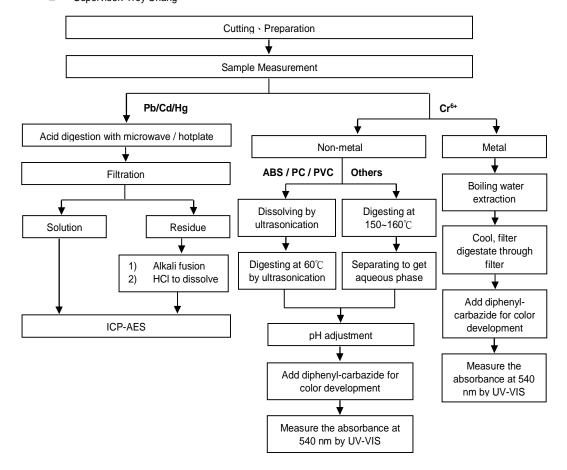
Test Report No.: CE/2019/53572 Page: 4 of 8 Date: 2019/05/27

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

Technician : Rita Chen Supervisor: Troy Chang





No.: CE/2019/53572

Date: 2019/05/27

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

Analytical flow chart - PBB / PBDE

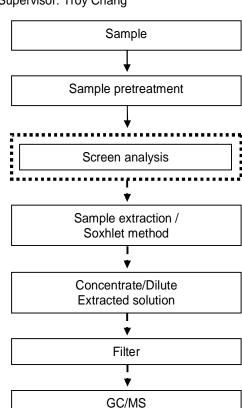
Technician: Yaling Tu

Supervisor: Troy Chang

First testing process -

Optional screen process ••••

Confirmation process



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Page: 5 of 8



No.: CE/2019/53572

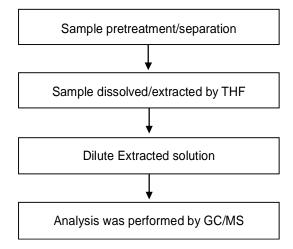
KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

Page: 6 of 8 Date: 2019/05/27

Analytical flow chart - Phthalate

Technician: Yaling Tu Supervisor: Troy Chang

[Test method: IEC 62321-8]





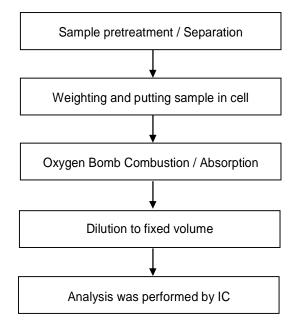
No.: CE/2019/53572

Date: 2019/05/27

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Analytical flow chart - Halogen

Technician: Rita Chen Supervisor: Troy Chang



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Page: 7 of 8



No.: CE/2019/53572

KESTER AN ILLINOIS TOOL WORKS COMPANY 800 W. THORNDALE AVE. ITASCA, IL 60143

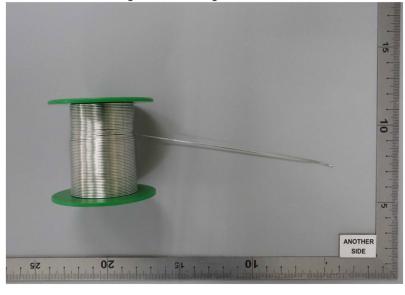
Page: 8 of 8 Date: 2019/05/27

* The tested sample / part is marked by an arrow if it's shown on the photo. *

CE/2019/53572



CE/2019/53572



** End of Report **