

Date: 18-Jan-2021 Page: 1 of 11 No.: ETR21102537

KESTER LLC

800 W. THORNDALE AVE. ITASCA, IL 60143

The following sample(s) was/were submitted and identified by/on behalf of the applicant as:

Sample Submitted By **KESTER LLC** Sample Name TSF-6592

\_\_\_\_\_\_

Sample Receiving Date 11-Jan-2021

**Testing Period** 11-Jan-2021 to 18-Jan-2021

**Test Requested** (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending

Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs,

PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

**Test Results** Please refer to following pages.

Conclusion (1) Based on the performed tests on submitted sample(s), the test results of

> Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive

2011/65/EU.







No.: ETR21102537 Date: 18-Jan-2021 Page: 2 of 11

**KESTER LLC** 

800 W. THORNDALE AVE. ITASCA, IL 60143

#### **Test Part Description**

No.1 : TRANSPARENT LIGHT YELLOW PASTE

#### Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd) (CAS No.: 7440-43-9)	With reference to IEC 62321-5: 2013,	mg/kg	2	n.d.	100
	analysis was performed by ICP-OES.				
Lead (Pb) (CAS No.: 7439-92-1)	With reference to IEC 62321-5: 2013,	mg/kg	2	n.d.	1000
	analysis was performed by ICP-OES.				
Mercury (Hg) (CAS No.: 7439-97-6)	With reference to IEC 62321-4: 2013+	mg/kg	2	n.d.	1000
	AMD1: 2017, analysis was performed				
	by ICP-OES.				
Hexavalent Chromium Cr(VI) (CAS No.:	With reference to IEC 62321-7-2:	mg/kg	8	n.d.	1000
18540-29-9)	2017, analysis was performed by UV-				
	VIS.				
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl	]	mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl	]	mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	1
Dibromodiphenyl ether		mg/kg	5	n.d.	1
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	ı
Pentabromodiphenyl ether		mg/kg	5	n.d.	ı
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	1
Octabromodiphenyl ether		mg/kg	5	n.d.	1
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	-
Sum of PBDEs		mg/kg	-	n.d.	1000



No.: ETR21102537 Date: 18-Jan-2021 Page: 3 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Butyl benzyl phthalate (BBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
85-68-7)	analysis was performed by GC/MS.				
Dibutyl phthalate (DBP) (CAS No.: 84-	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
74-2)	analysis was performed by GC/MS.				
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
(CAS No.: 117-81-7)	analysis was performed by GC/MS.				
Diisobutyl phthalate (DIBP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
84-69-5)	analysis was performed by GC/MS.				
Diisodecyl phthalate (DIDP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
26761-40-0, 68515-49-1)	analysis was performed by GC/MS.	3 3			
Diisononyl phthalate (DINP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
28553-12-0, 68515-48-0)	analysis was performed by GC/MS.				
Di-n-octyl phthalate (DNOP) (CAS No.:	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
117-84-0)	analysis was performed by GC/MS.				
Hexabromocyclododecane (HBCDD)	With reference to IEC 62321: 2008,	mg/kg	5	n.d.	-
and all major diastereoisomers	analysis was performed by GC/MS.	3 3			
identified (α- HBCDD, β- HBCDD, γ-					
HBCDD) (CAS No.: 25637-99-4, 3194-					
55-6 (134237-51-7, 134237-50-6,					
134237-52-8))					
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	_
,	analysis was performed by IC.	<i>J, J</i>			
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	_
, , , , , , , , , , , , , , , , , , , ,	analysis was performed by IC.	<i>J, J</i>			
Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582: 2016,	mg/kg	50	990	_
	analysis was performed by IC.	<i>J, J</i>			
lodine (I) (CAS No.: 14362-44-8)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
,	analysis was performed by IC.	J, J			
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996,	mg/kg	2	n.d.	-
, , , ,	analysis was performed by ICP-OES.	<i>J</i> , <i>g</i>			
Cobalt (Co) (CAS No.: 7440-48-4)	With reference to US EPA 3052: 1996,	mg/kg	2	n.d.	-
,	analysis was performed by ICP-OES.	ر بر			



No.: ETR21102537 Date: 18-Jan-2021 Page: 4 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### Note:

- 1. mg/kg = ppm; 0.1wt% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. The statement of compliance conformity is based on comparison of testing results and limits.



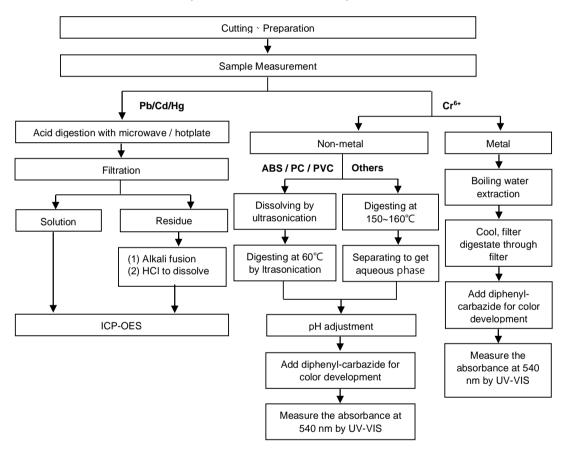
No.: ETR21102537 Date: 18-Jan-2021 Page: 5 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### **Analytical flow chart of Heavy Metal**

These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr6+ test method excluded)

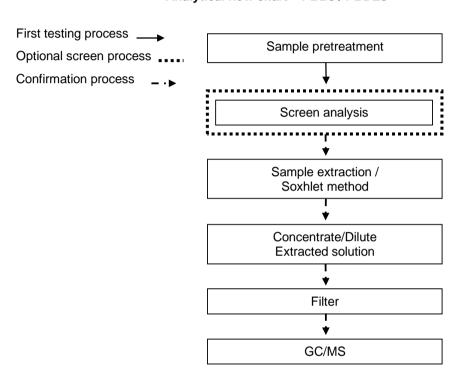




No.: ETR21102537 Date: 18-Jan-2021 Page: 6 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### Analytical flow chart - PBBs / PBDEs



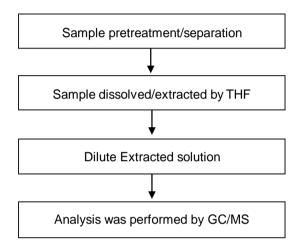


No.: ETR21102537 Date: 18-Jan-2021 Page: 7 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### Analytical flow chart - Phthalate

[Test method: IEC 62321-8]

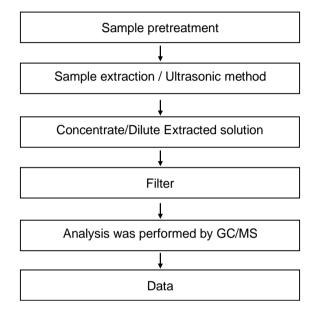




No.: ETR21102537 Date: 18-Jan-2021 Page: 8 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### **Analytical flow chart - HBCDD**

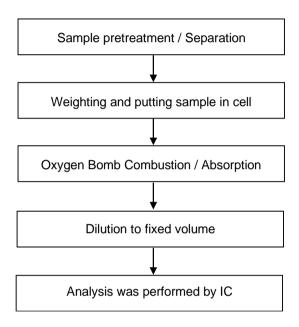




No.: ETR21102537 Date: 18-Jan-2021 Page: 9 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### Analytical flow chart - Halogen





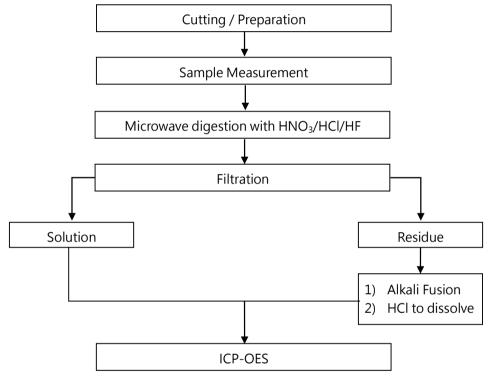
No.: ETR21102537 Date: 18-Jan-2021 Page: 10 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

#### Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

【Reference method: US EPA 3051A · US EPA 3052】



\* US EPA 3051A method does not add HF.



No.: ETR21102537 Date: 18-Jan-2021 Page: 11 of 11

KESTER LLC 800 W. THORNDALE AVE. ITASCA, IL 60143

\* The tested sample / part is marked by an arrow if it's shown on the photo. \*

#### ETR21102537



\*\* End of Report \*\*