Kester Reflow Profile
Alloy: Sn63Pb37 or Sn62Pb36Ag02

- Peak Temp.: 210-230°C
- <1.8°C/Sec
- Soaking Zone: 30-60 sec. typical, 120 sec. max.
- Reflow Zone: 45-75 sec. typical, 90 sec. max.
- Time to Peak Temperature: 3.5-5.0 min. typical, 5.5 min max.