

Test Report

No. : CE/2019/12574

Date : 2019/01/18

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KESTER AN ILLINOIS TOOL WORKS COMPANY
800 W. THORNDALE AVE. ITASCA, IL 60143

The following samples was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : KESTER AN ILLINOIS TOOL WORKS COMPANY
Sample Description : TSF-6522RH
Style/Item No. : 831901
Sample Receiving Date : 2019/01/11
Testing Period : 2019/01/11 to 2019/01/18

Test Requested :

- (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
- (2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.


Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



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Test Result(s)

PART NAME No.1 : BROWN PASTE

| Test Item(s) | Unit | Method | MDL | Result | Limit |
|----------------------------|-------|---|------|--------|-------|
| | | | | No.1 | |
| Cadmium (Cd) | mg/kg | With reference to IEC 62321-5 (2013) and performed by ICP-AES. | 2 | n.d. | 100 |
| Lead (Pb) | mg/kg | | 2 | n.d. | 1000 |
| Mercury (Hg) | mg/kg | With reference to IEC 62321-4 (2013) and performed by ICP-AES. | 2 | n.d. | 1000 |
| Hexavalent Chromium Cr(VI) | mg/kg | With reference to IEC 62321-7-2 (2017) and performed by UV-VIS. | 8 | n.d. | 1000 |
| Sum of PBBs | mg/kg | With reference to IEC 62321-6 (2015) and performed by GC/MS. | - | n.d. | 1000 |
| Monobromobiphenyl | mg/kg | | 5 | n.d. | - |
| Dibromobiphenyl | mg/kg | | 5 | n.d. | - |
| Tribromobiphenyl | mg/kg | | 5 | n.d. | - |
| Tetrabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Pentabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Hexabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Heptabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Octabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Nonabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Decabromobiphenyl | mg/kg | | 5 | n.d. | - |
| Sum of PBDEs | mg/kg | | - | n.d. | 1000 |
| Monobromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Dibromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Tribromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Tetrabromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Pentabromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Hexabromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Heptabromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Octabromodiphenyl ether | mg/kg | | 5 | n.d. | - |
| Nonabromodiphenyl ether | mg/kg | 5 | n.d. | - | |
| Decabromodiphenyl ether | mg/kg | 5 | n.d. | - | |

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| Test Item(s) | Unit | Method | MDL | Result | Limit |
|--|-------|---|-----|--------|-------|
| | | | | No.1 | |
| DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7) | mg/kg | With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS. | 50 | n.d. | 1000 |
| BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) | mg/kg | | 50 | n.d. | 1000 |
| DBP (Dibutyl phthalate) (CAS No.: 84-74-2) | mg/kg | | 50 | n.d. | 1000 |
| DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5) | mg/kg | | 50 | n.d. | 1000 |
| DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) | mg/kg | | 50 | n.d. | - |
| DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) | mg/kg | | 50 | n.d. | - |
| DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0) | mg/kg | | 50 | n.d. | - |
| Antimony (Sb) | mg/kg | With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES. | 2 | n.d. | - |
| Cobalt (Co) | mg/kg | | 2 | n.d. | - |
| Halogen | | | | | |
| Halogen-Fluorine (F) (CAS No.: 14762-94-8) | mg/kg | With reference to BS EN 14582 (2016). Analysis was performed by IC. | 50 | n.d. | - |
| Halogen-Chlorine (Cl) (CAS No.: 22537-15-1) | mg/kg | | 50 | n.d. | - |
| Halogen-Bromine (Br) (CAS No.: 10097-32-2) | mg/kg | | 50 | 490 | - |
| Halogen-Iodine (I) (CAS No.: 14362-44-8) | mg/kg | | 50 | n.d. | - |

Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected = less than MDL
4. " - " = Not Regulated

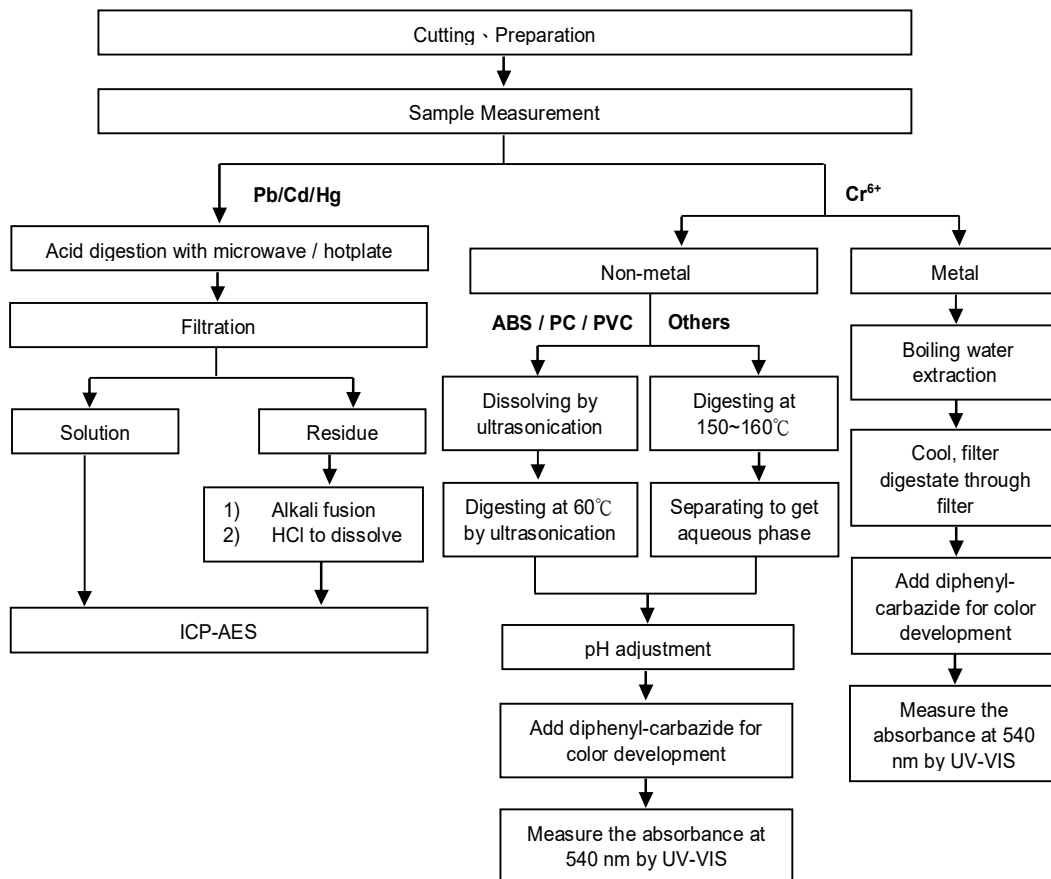
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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

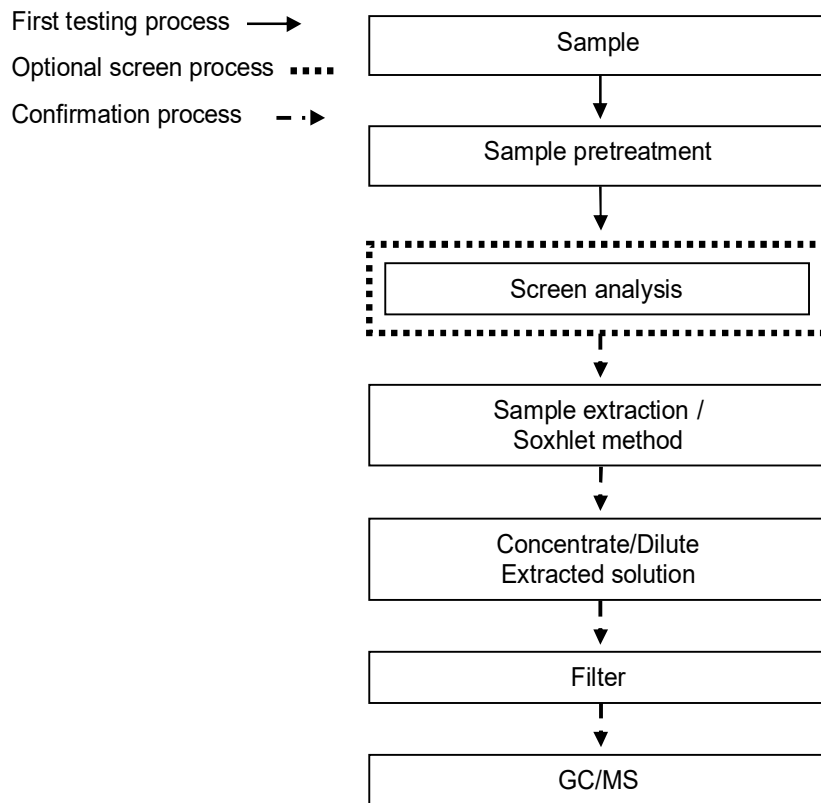
- Technician : Rita Chen
- Supervisor: Troy Chang



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Analytical flow chart – PBB / PBDE

- Technician : Yaling Tu
- Supervisor: Troy Chang



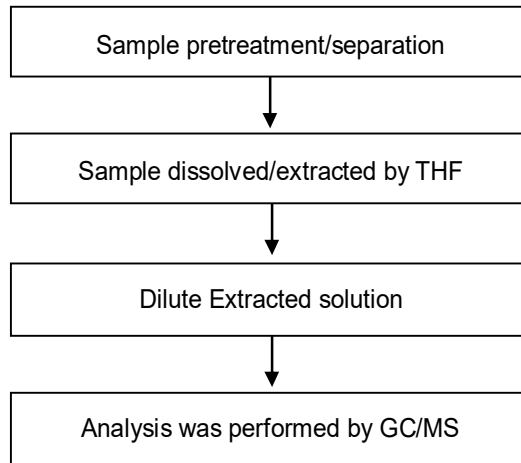
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Analytical flow chart - Phthalate

- Technician: Yaling Tu
- Supervisor: Troy Chang

【Test method: IEC 62321-8】



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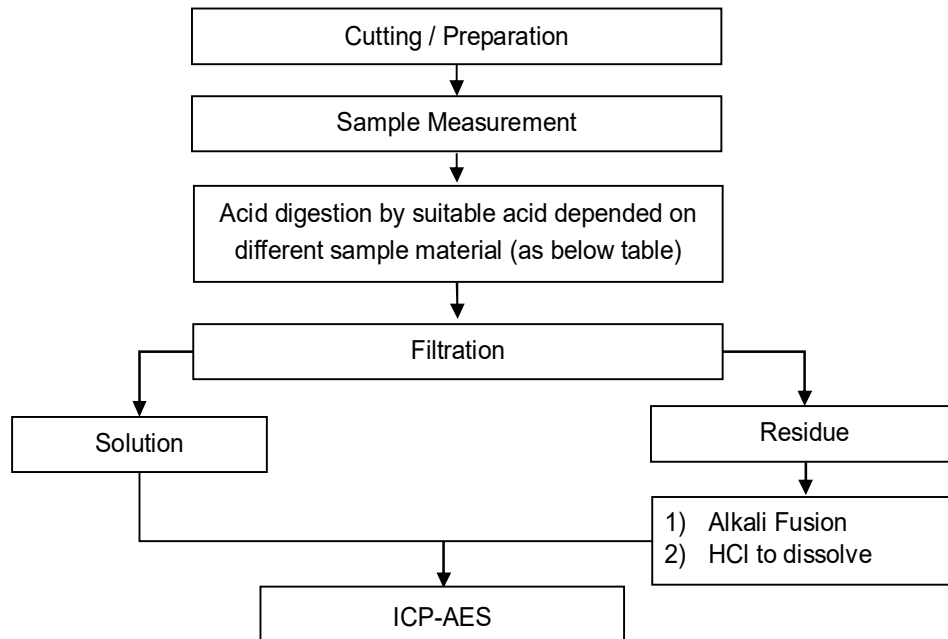
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These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Rita Chen
- Supervisor: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES

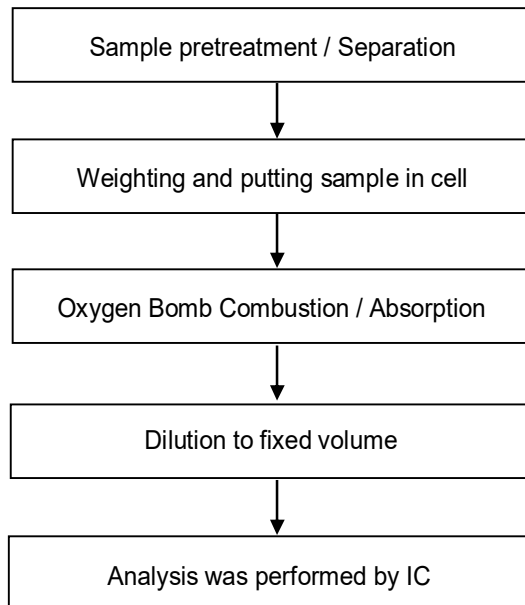


| | |
|------------------------------------|---|
| Steel, copper, aluminum, solder | Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂ |
| Glass | HNO ₃ /HF |
| Gold, platinum, palladium, ceramic | Aqua regia |
| Silver | HNO ₃ |
| Plastic | H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl |
| Others | Added appropriate reagent to total digestion |

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Analytical flow chart - Halogen

- Technician: Rita Chen
- Supervisor: Troy Chang



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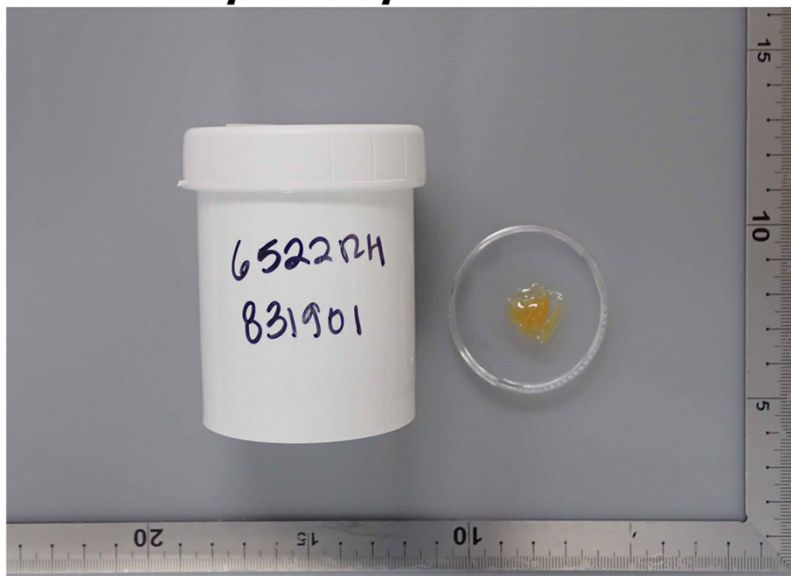
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

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** End of Report **