

Test Report

No. : CE/2019/12573

Date : 2019/01/18

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KESTER AN ILLINOIS TOOL WORKS COMPANY
800 W. THORNDALE AVE. ITASCA, IL 60143

The following samples was/were submitted and identified by/on behalf of the applicant as :

Sample Submitted By : KESTER AN ILLINOIS TOOL WORKS COMPANY
Sample Description : TSF-6502JCR
Style/Item No. : 831604
Sample Receiving Date : 2019/01/11
Testing Period : 2019/01/11 to 2019/01/18

Test Requested :

- (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
- (2) Please refer to next pages for the other item(s).

Test Result(s) : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.



Troy Chang, Manager - Tech
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

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Test Result(s)

PART NAME No.1 : YELLOW PASTE

Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	100
Lead (Pb)	mg/kg	With reference to IEC 62321-5 (2013) and performed by ICP-AES.	2	n.d.	1000
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 (2013) and performed by ICP-AES.	2	n.d.	1000
Hexavalent Chromium Cr(VI)	mg/kg	With reference to IEC 62321-7-2 (2017) and performed by UV-VIS.	8	n.d.	1000
Sum of PBBs	mg/kg	With reference to IEC 62321-6 (2015) and performed by GC/MS.	-	n.d.	1000
Monobromobiphenyl	mg/kg		5	n.d.	-
Dibromobiphenyl	mg/kg		5	n.d.	-
Tribromobiphenyl	mg/kg		5	n.d.	-
Tetrabromobiphenyl	mg/kg		5	n.d.	-
Pentabromobiphenyl	mg/kg		5	n.d.	-
Hexabromobiphenyl	mg/kg		5	n.d.	-
Heptabromobiphenyl	mg/kg		5	n.d.	-
Octabromobiphenyl	mg/kg		5	n.d.	-
Nonabromobiphenyl	mg/kg		5	n.d.	-
Decabromobiphenyl	mg/kg		5	n.d.	-
Sum of PBDEs	mg/kg		-	n.d.	1000
Monobromodiphenyl ether	mg/kg		5	n.d.	-
Dibromodiphenyl ether	mg/kg		5	n.d.	-
Tribromodiphenyl ether	mg/kg		5	n.d.	-
Tetrabromodiphenyl ether	mg/kg		5	n.d.	-
Pentabromodiphenyl ether	mg/kg		5	n.d.	-
Hexabromodiphenyl ether	mg/kg		5	n.d.	-
Heptabromodiphenyl ether	mg/kg		5	n.d.	-
Octabromodiphenyl ether	mg/kg		5	n.d.	-
Nonabromodiphenyl ether	mg/kg	5	n.d.	-	
Decabromodiphenyl ether	mg/kg	5	n.d.	-	

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Test Item(s)	Unit	Method	MDL	Result	Limit
				No.1	
DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
DBP (Dibutyl phthalate) (CAS No.: 84-74-2)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
DIBP (Di-isobutyl phthalate) (CAS No.: 84-69-5)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	1000
PFOA (CAS No.: 335-67-1)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n.d.	-
Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	With reference to US EPA 3550C (2007). Analysis was performed by LC/MS.	10	n.d.	-
Halogen					
Halogen-Fluorine (F) (CAS No.: 14762-94-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Chlorine (Cl) (CAS No.: 22537-15-1)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
Halogen-Bromine (Br) (CAS No.: 10097-32-2)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	5900	-
Halogen-Iodine (I) (CAS No.: 14362-44-8)	mg/kg	With reference to BS EN 14582 (2016). Analysis was performed by IC.	50	n.d.	-
DIDP (Di-isodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
DINP (Di-isononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)	mg/kg	With reference to IEC 62321-8 (2017). Analysis was performed by GC/MS.	50	n.d.	-
Antimony (Sb)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES.	2	n.d.	-
Cobalt (Co)	mg/kg	With reference to US EPA 3052 (1996). Analysis was performed by ICP-AES.	2	n.d.	-

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Note :

1. mg/kg = ppm ; 0.1wt% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected = less than MDL
4. " - " = Not Regulated

PFOS Reference Information : POPs - (EU) 757/2010

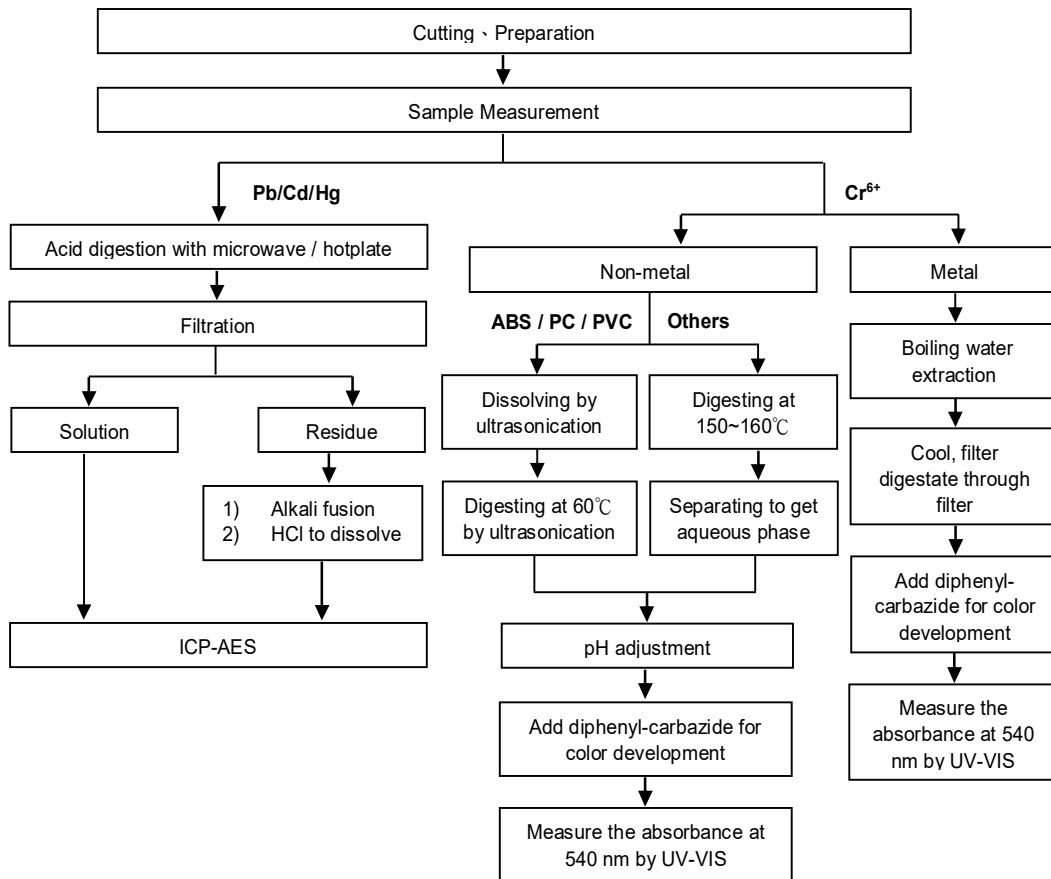
Outlawing PFOS as substances or preparations in concentrations above 0.001% (10ppm), in semi-finished products or articles or parts at a level above 0.1%(1000ppm), in textiles or other coated materials above 1µg/m².

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Analytical flow chart of Heavy Metal

These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ test method excluded)

- Technician : Rita Chen
- Supervisor: Troy Chang

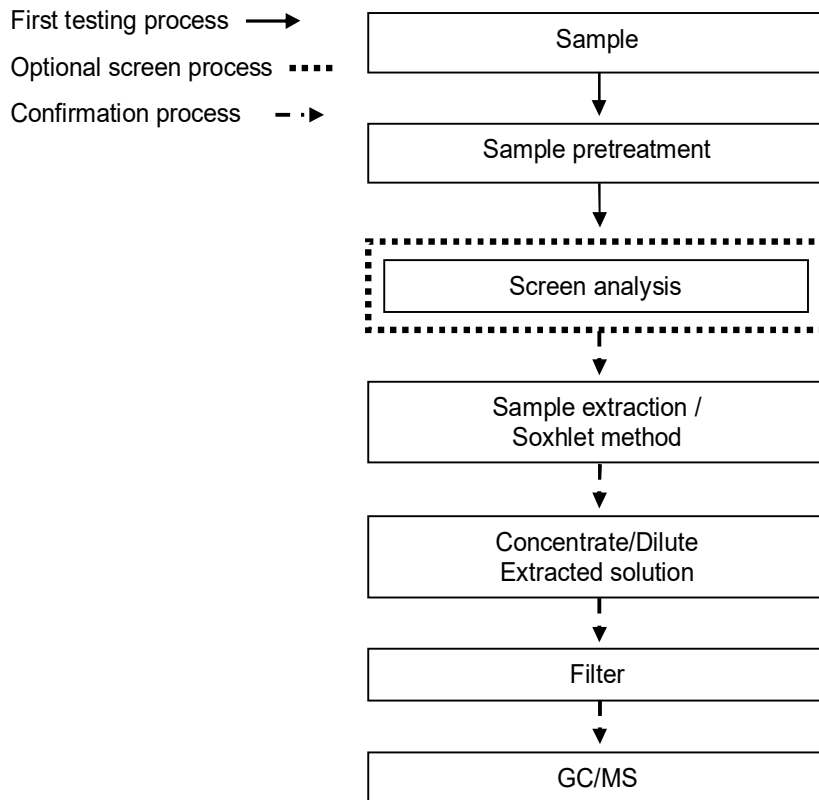


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Analytical flow chart – PBB / PBDE

- Technician : Yaling Tu
- Supervisor: Troy Chang



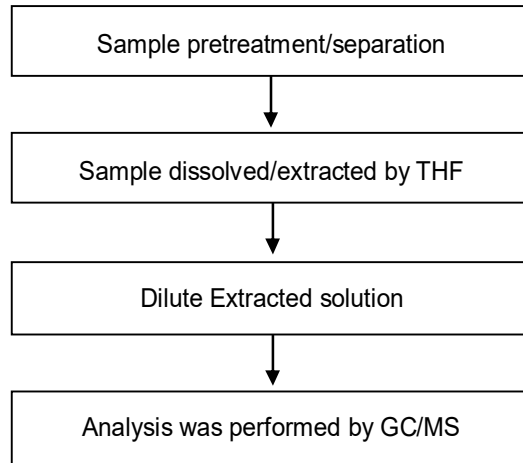
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Analytical flow chart - Phthalate

- Technician: Yaling Tu
- Supervisor: Troy Chang

【Test method: IEC 62321-8】

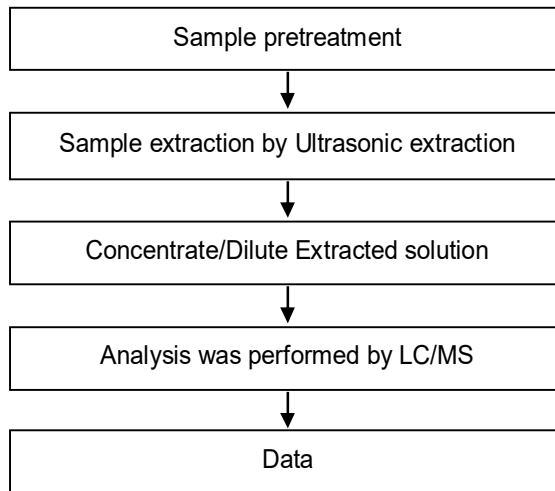


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Analytical flow chart - PFOA/PFOS

- Technician: Yaling Tu
- Supervisor: Troy Chang

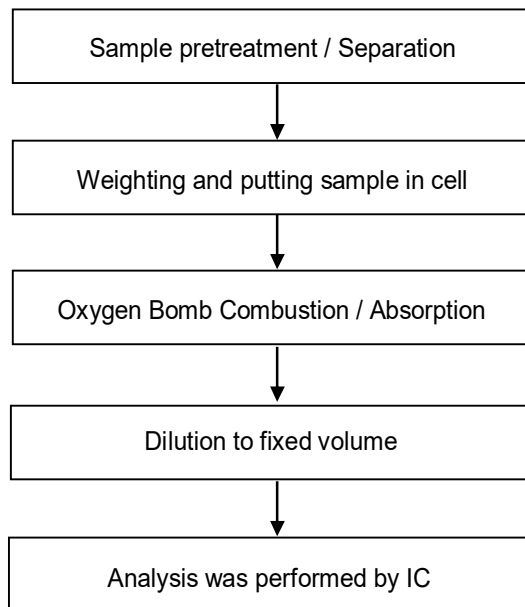


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Analytical flow chart - Halogen

- Technician: Rita Chen
- Supervisor: Troy Chang

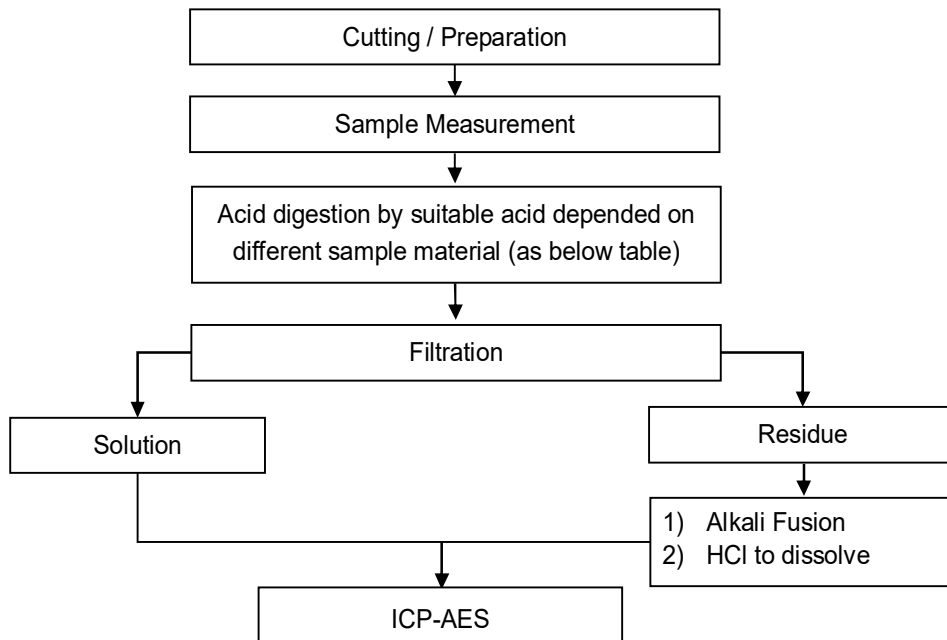


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These samples were dissolved totally by pre-conditioning method according to below flow chart.

- Technician: Rita Chen
- Supervisor: Troy Chang

Flow Chart of digestion for the elements analysis performed by ICP-AES



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion

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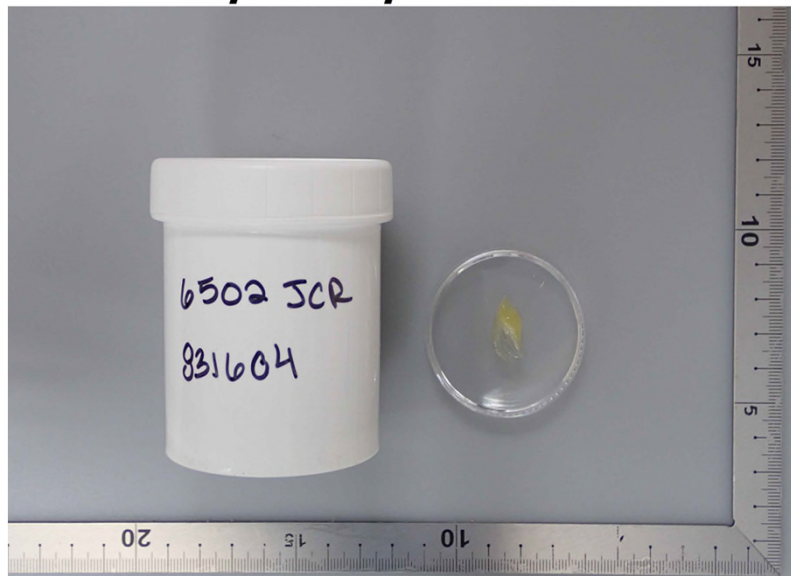
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* The tested sample / part is marked by an arrow if it's shown on the photo. *

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** End of Report **