

Test Report

No. SHAEC1520702505

Date: 20 Oct 2015

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ITW SPECIALTY MATERIALS (SUZHOU) Co., Ltd -- Kester
HENG QIAO ROAD,WUJIANG ECONOMIC DEVELOPMENT ZONE,SUZHOU,JIANGSU

The following sample(s) was/were submitted and identified on behalf of the clients as : 955 Soldering Flux

SGS Job No. : SP15-033021 - SH

Date of Sample Received : 14 Oct 2015

Testing Period : 14 Oct 2015 - 20 Oct 2015

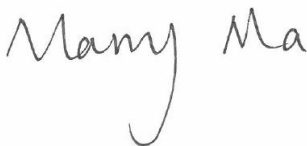
Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.



Marry Ma
Approved Signatory



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Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA15-207025.005	Transparent liquid

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

- Test Method :
- (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
 - (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
 - (3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
 - (4) With reference to IEC 62321:2008, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.
 - (5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.
 - (6) With reference to EN 14372:2004, determination of phthalates by GC-MS.

Test Item(s)	Limit	Unit	MDL	005
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	2	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>005</u>
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	30	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	30	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	30	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	30	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

Remark: Result shown is of the total weight of wet sample.



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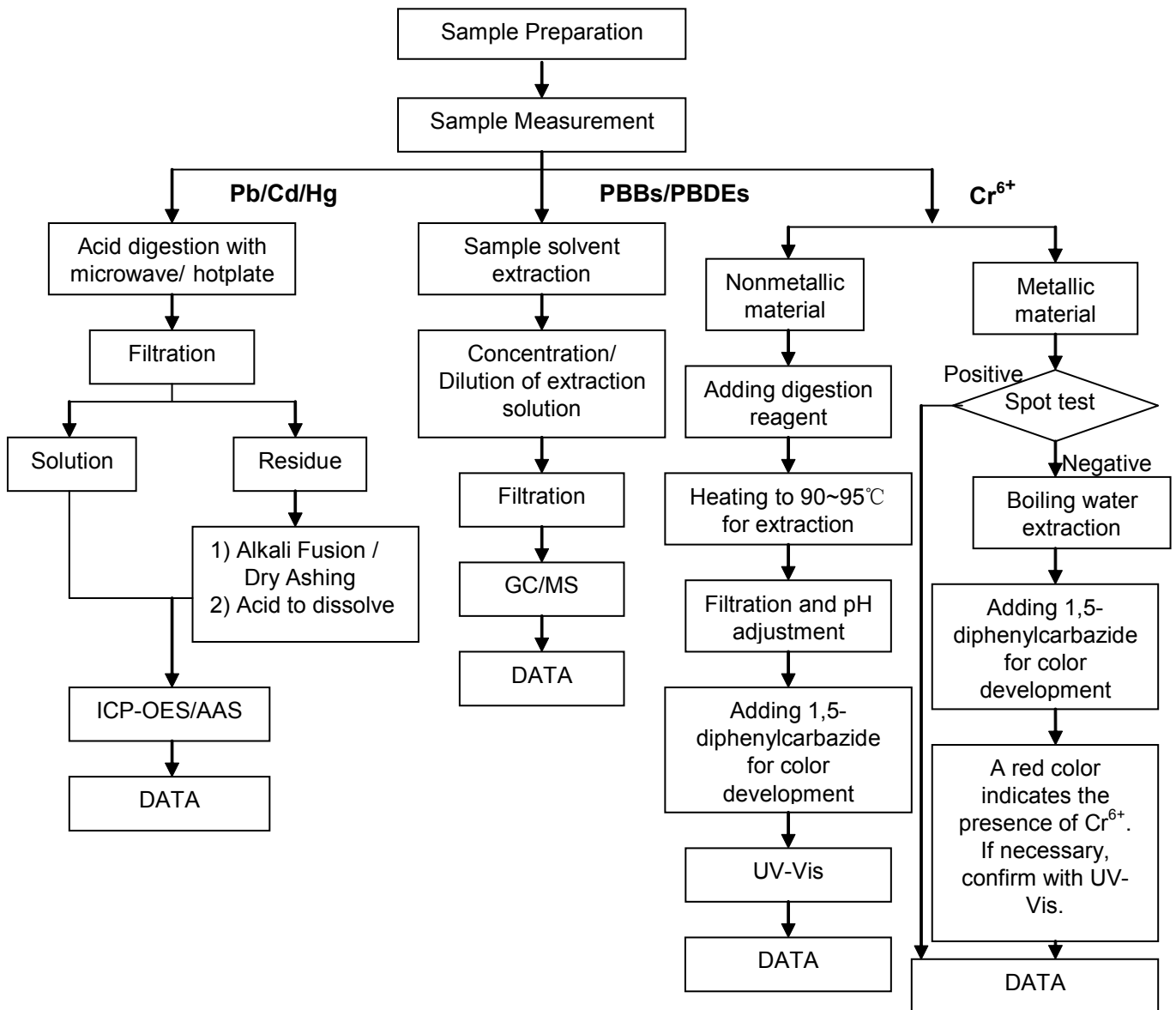
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ATTACHMENTS

RoHS Testing Flow Chart

- 1) Name of the person who made testing: Bob Zhang/Gary Xu/Zengzhen Zhu/Sunny Qin
- 2) Name of the person in charge of testing: Jan Shi/Summer Jin/Jessy Huang/Stone Chen
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ and PBBs/PBDEs test method excluded)



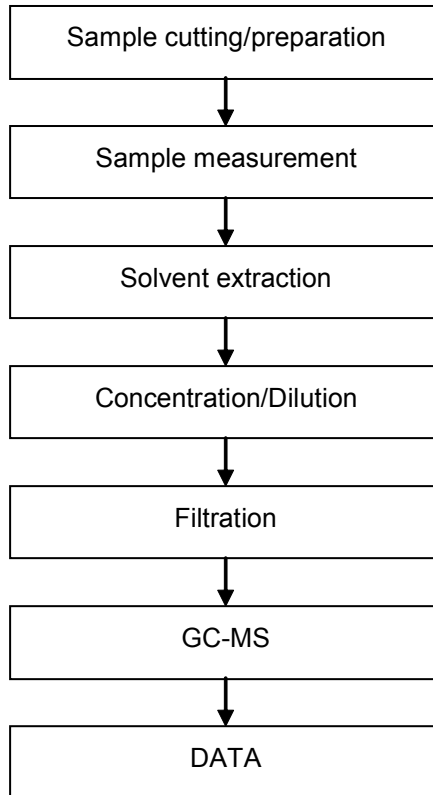
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Phthalates Testing Flow Chart

- 1) Name of the person who made testing: Sherlock Gao
- 2) Name of the person in charge of testing: Myra Ma



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