



Global Headquarters
 Kester
 An Illinois Tool Works Company
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 630-616-4000
 Website: www.kester.com

July 3, 2014

VIA >e-mail

Re: Solder Product Compliance Declaration

The design, materials and processes used to manufacture the following Kester solder products comply with the RoHS directive RoHS 2011/65/EU based on the following **maximum** concentrations:

Description
950E SOLDERING FLUX

Compliant based on the following material content levels:

Material	Content Level
Lead (Pb)	0.1% (1000 ppm)
Mercury (Hg)	0.1% (1000 ppm)
Cadmium (Cd)	0.01% (100 ppm)
Hexavalent Chromium (CrVI)	0.1% (1000 ppm)
Polybrominated Biphenyl (PBB)	0.1% (1000 ppm)
Polybrominated Diphenyl Ether (PBDE)	0.1% (1000 ppm)
Decabromodiphenyl Ether (Deca-BDE)	0.1% (1000 ppm)

Kester solder products listed in the table above do not contain any Materials of Concern (MOC's) except as noted, on the following page. The most recent REACH Substance of Very High Concern (SVHC) and Conflict Minerals declarations can be downloaded from our website at www.kester.com.

Should you require additional information, please contact me at (630) 616-6844 or EHS_Kester@kester.com.

Respectfully,

Tony DiDomenico
 Product Compliance
 Environmental, Health and Safety
 Kester Global Headquarters



Materials of Concern (MOC)	Concentration Percentage
1. Antimony Compounds (including Antimony Trioxide flame retardant, Sb_2O_3)	Not Intentionally Present
2. Arsenic (including OBPA antifungal additive)	Not Intentionally Present
3. Barium (water soluble)	Not Intentionally Present
4. Cadmium	Not Intentionally Present
5. Hexavalent chromium	Not Intentionally Present
6. Lead	Not Intentionally Present
7. Mercury	Not Intentionally Present
8. Selenium	Not Intentionally Present
9. Asbestos	0
10. Fiberglass	0
11. Latex or Materials derived from human or animal origin	0
12. Flame retardants – Brominated (including PBB, PBDE, HBCDD, TBBPA) Polybrominated biphenyls (PBB); Polybrominated diphenylethers (PBDE); TetrabromobisphenolA-bis-(2,3-dibromopropylether) (TBBP-A-bis); Decabromodiphenyl ether (DecaBDE)	0
13. Flame retardants – Non Brominated or Chlorinated	0
14. Anti-microbial additives (including OBPA and DMF)	0
15. Azo colourants and azodyes which form certain aromatic amines	0
16. Refrigerants - Ozone depleting substances	0
17. Foam blowing agents - Fluorinated greenhouse gases (PFC, SF6, HFC)	0
18. Residual monomer content in polymers (including Acrylonitrile, Butadiene, Bisphenol-A BPA, Formaldehyde, Styrene, and Vinyl Chloride)	0
19. Radioactive isotopes	0
20. Perfluoro alkyl sulfonates (PFAS) and derivatives	0
21. Perfluorooctane sulfonates $C_8F_{17}SO_2X$ ($X = OH$, Metal salt, halide, amide, and other derivatives including polymers) (PFOS), all members	0
22. PFOA and its salts, Perfluorooctanoic acids $C_8F_{15}O_2X$ ($X = H$, NH_4 , and Metal salts), all members	0
23. Plasticizers in Polymers – Phthalate Based (including Phthalates (DEHP/DOP, DBP, BBP, DINP, DIDP, DNOP, DnHP, DIHP, DIBP, DHNUP, DEP, DMP and other phthalates)	0
24. Plasticizers in Polymers – Non Phthalate Based – Identify specifically	0
25. PVC – Polyvinyl Chloride – Rigid or Flexible	0
26. Short-Chain Chlorinated Paraffins (SCCP's)	0
27. Nanomaterials –Defined as material size(s) existing within nanometer scale and/or dimension [typically, within the scale range of 1nm to 100nm nanometers]	0