

Safety Data Sheet

acc. to OSHA HCS 29CFR1910.1200

Printing Date 06/06/2017

Version number 8

Reviewed on 06/06/2017

1 Identification

Trade name: 2220-VF Soldering Flux**Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

Details of the supplier of the safety data sheet**Manufacturer/Supplier:**

Kester Inc.
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Itasca, IL 60143 USA
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Tel International 00 1 630 616-4000

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Ganghofer Strasse 45
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Information department: Product Compliance: EHS_Kester@kester.com**Emergency telephone number:**

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture

Corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Label elements**GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).**Hazard pictograms**

GHS05

Signal word Danger**Hazard-determining components of labeling:**

Glycolic Acid

Hazard statements

H314 Causes severe skin burns and eye damage.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

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P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P321 Specific treatment (see on this label).
 P405 Store locked up.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)



HMIS-ratings (scale 0 - 4)



Other hazards

Results of PBT and vPvB assessment

PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range
Trade Secret	Proprietary Polyol ⚠ Skin Irrit. 2, H315	10-25%
CAS: 79-14-1	Glycolic Acid ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302	3.0-5.0%
Trade Secret	Organic Salt ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319	3.0-5.0%
CAS: 56-81-5	glycerol	3.0-5.0%
Trade Secret	Amine Salt ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	3.0-5.0%

4 First-aid measures

Description of first aid measures

General information:

Immediately remove any clothing soiled by the product.
Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing: Seek immediate medical advice.

Information for doctor:

Most important symptoms and effects, both acute and delayed No further relevant information available.

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Indication of any immediate medical attention and special treatment needed No further relevant information available. (Contd. of page 2)

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards arising from the substance or mixture In case of fire, the following can be released:

Advice for firefighters

Protective equipment: No special measures required.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Environmental precautions: Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

CAS: 79-14-1	Glycolic Acid	25 mg/m ³
	Organic Salt	1.4 mg/m ³
CAS: 56-81-5	glycerol	45 mg/m ³

PAC-2:

CAS: 79-14-1	Glycolic Acid	280 mg/m ³
	Organic Salt	16 mg/m ³
CAS: 56-81-5	glycerol	180 mg/m ³

PAC-3:

CAS: 79-14-1	Glycolic Acid	390 mg/m ³
	Organic Salt	94 mg/m ³
CAS: 56-81-5	glycerol	1,100 mg/m ³

7 Handling and storage

Handling:

Precautions for safe handling Prevent formation of aerosols.

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.

Information about storage in one common storage facility: Not required.

Further information about storage conditions: Keep receptacle tightly sealed.

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Specific end use(s) No further relevant information available.

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8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace:

The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

CAS: 56-81-5 glycerol

PEL	Long-term value: 15* 5** mg/m ³ mist; *total dust **respirable fraction
TLV	TLV withdrawn-insufficient data human occup. exp.

Additional information:

PEL = Permissible Exposure Limit (OSHA)
TLV= Threshold Limit Value (ACGIH)
OSHA= Occupational Safety and Health Administration
ACGIH= American Conference of Governmental Industrial Hygienists

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

Breathing equipment:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Safety glasses

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9 Physical and chemical properties

Information on basic physical and chemical properties

General Information

Appearance:

Form: Liquid
Color: Amber colored
Odor: Mild

pH-value at 20 °C (68 °F): <2

Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 100 °C (212 °F)

Flash point: Not applicable.
Auto igniting: Product is not selfigniting.
Danger of explosion: Product does not present an explosion hazard.

Vapor pressure at 20 °C (68 °F): 23 hPa (17 mm Hg)
Density at 20 °C (68 °F): 1.06 g/cm³ (8.846 lbs/gal)

Solubility in / Miscibility with Water: Not miscible or difficult to mix.

Solvent content:
Organic solvents: 3.0 %
Water: 73.1 %
Solids content: 11.6 %

10 Stability and reactivity

Reactivity No further relevant information available.
Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
Possibility of hazardous reactions No dangerous reactions known.
Conditions to avoid No further relevant information available.
Incompatible materials: Strong acids, strong oxidizers.
Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

Information on toxicological effects

Acute toxicity:

LD/LC50 values that are relevant for classification:

Proprietary Polyol

Oral	LD50	>5000 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rabbit)

Primary irritant effect:
on the skin: Caustic effect on skin and mucous membranes.

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on the eye: Irritating effect.

Sensitization: Sensitization possible through inhalation.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Corrosive

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

Carcinogenic categories

IARC (International Agency for Research on Cancer)

None of the ingredients is listed.

NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

13 Disposal considerations

Waste treatment methods

Recommendation:

Disposal must be made according to official regulations.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information

UN-Number

DOT, ADR, IMDG, IATA

UN3265

UN proper shipping name

DOT

ADR

IMDG, IATA

Corrosive liquid, acidic, organic, n.o.s.(glycolic acid)

3265 Corrosive liquid, acidic, organic, n.o.s.(glycolic acid)

CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.

(glycolic acid)

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Transport hazard class(es)

DOT



Class

8 Corrosive substances

ADR, IMDG, IATA



Class

8 Corrosive substances

Packing group

II

DOT, IMDG, IATA

No

Marine pollutant:

Not applicable.

Special precautions for user

F-A,S-B

EMS Number:

Acids

Segregation groups

B

Stowage Category

SW2 Clear of living quarters.

Stowage Code

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

Transport/Additional information:

DOT

Quantity limitations

On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

ADR

Excepted quantities (EQ)

Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

IMDG

Limited quantities (LQ)

5L

Excepted quantities (EQ)

Maximum net quantity per inner packaging: 30 ml

UN "Model Regulation":

UN 3265 CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S., (glycolic acid)8, II

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

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USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

California Proposition 65

Chemicals known to cause cancer:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)

None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

CANADA:

Not classified.

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms



GHS05

Signal word Danger

Hazard-determining components of labeling:

Glycolic Acid

Hazard statements

H314 Causes severe skin burns and eye damage.

Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321 Specific treatment (see on this label).

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

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16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

*** Data compared to the previous version altered.**