

SAFETY DATA SHEET (SDS)
according to 1907/2006/EC, Article 31

Printing Date: 27.11.2017

Version number 5

Revision: 27.11.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Trade name: 135 Soldering Flux****Article number:** C3-00-135**1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.**1.3 Details of the supplier of the safety data sheet****Manufacturer/Supplier:**Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0**Further information obtainable from:**

Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification according to Regulation (EC) No 1272/2008**

GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H336 May cause drowsiness or dizziness.**2.2 Label elements****Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

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Hazard pictograms


GHS02 GHS07

Signal word Danger

Hazard-determining components of labelling:

Rosin

Isopropanol

Hazard statements

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.




2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

Description: Mixture of substances listed below with nonhazardous additions.

Chemical components:

CAS: 67-63-0 EINECS: 200-661-7	Isopropanol	 Flam. Liq. 2, H225  Eye Irrit. 2, H319; STOT SE 3, H336	55-70%
CAS: 8050-09-7 EINECS: 232-475-7	Rosin	 Skin Sens. 1, H317	40-55%

SVHC

This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

SECTION 4: First aid measures

4.1 Description of first aid measures
General information: Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

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4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:** CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.**For safety reasons unsuitable extinguishing agents:** Water with full jet**5.2 Special hazards arising from the substance or mixture**Nitrogen oxides (NO_x)

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

5.3 Advice for firefighters**Protective equipment:** No special measures required.**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources.

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.**6.3 Methods and material for containment and cleaning up:**

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Absorb with clay, diatomaceous earth, dry sand, or other inert material. Do not use combustible materials such as sawdust.

Place in a chemical waste container. Flush residual with water.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Store in cool, dry place in tightly closed receptacles.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

7.2 Conditions for safe storage, including any incompatibilities**Storage:****Requirements to be met by storerooms and receptacles:** Store in a cool location.**Information about storage in one common storage facility:** Store away from oxidising agents.**Further information about storage conditions:**

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

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7.3 Specific end use(s) No further relevant information available.

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SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

CAS: 67-63-0 Isopropanol

PEL	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TWA	Short-term value: 1250 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
WEL	Short-term value: 1250 mg/m ³ , 500 ppm Long-term value: 999 mg/m ³ , 400 ppm

CAS: 8050-09-7 Rosin

WEL	Short-term value: 0.15 mg/m ³ Long-term value: 0.05 mg/m ³ Sen
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8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

Respiratory protection:

Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves

Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Safety Glasses with Side Shields Required

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SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties****General Information****Appearance:**

Form: Liquid
Colour: Amber coloured
Odour: Alcohol-like

pH-value: Not determined.

Change in condition

Melting point/freezing point: Undetermined.
Initial boiling point and boiling range: 82 °C

Flash point: 18 °C

Ignition temperature: 399 °C

Auto-ignition temperature: Product is not selfigniting.

Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

Explosion limits:

Lower: 2 Vol %
Upper: 12 Vol %

Vapour pressure at 20 °C: 43 hPa

Density at 20 °C: 0.88 g/cm³

Solubility in / Miscibility with water: Partly miscible.

Solvent content:

Organic solvents: 59.3 %

Solids content: 40.7 %

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: Strong acids, strong oxidizers.

10.6 Hazardous decomposition products:

Carbon monoxide and carbon dioxide

When heated, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes, acids, and terpenes.

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

CAS: 67-63-0 Isopropanol

Oral	LD50	5,045 mg/kg (rat)
Dermal	LD50	12,800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

Primary irritant effect:

Skin corrosion/irritation Possible local irritation by contact with flux or fumes.

Serious eye damage/irritation

Smoke during soldering can cause eye irritation.

Causes serious eye irritation.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Disposal must be made according to official regulations.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:

Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA

UN1219

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14.2 UN proper shipping name

**ADR
IMDG, IATA**

1219 ISOPROPANOL (ISOPROPYL ALCOHOL) mixture
Not regulated
ISOPROPANOL (ISOPROPYL ALCOHOL) mixture

14.3 Transport hazard class(es)

ADR, IMDG, IATA



**Class
Label**

3 Flammable liquids.
3

**14.4 Packing group
ADR, IMDG, IATA**

II

**14.5 Environmental hazards:
Marine pollutant:**

Not applicable.
No

14.6 Special precautions for user

Not applicable.

Danger code (Kemler):

33

EMS Number:

F-E,S-D

Stowage Category

B

**14.7 Transport in bulk according to Annex II of Marpol
and the IBC Code**

Not applicable.

Transport/Additional information:

ADR

**Limited quantities (LQ)
Excepted quantities (EQ)**

1L
Code: E2
Maximum net quantity per inner packaging: 30 ml

Transport category

2

Tunnel restriction code

D/E

IMDG

**Limited quantities (LQ)
Excepted quantities (EQ)**

1L
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

UN "Model Regulation":

UN 1219 ISOPROPANOL (ISOPROPYL ALCOHOL) MIXTURE,
3, II

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008

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GHS02 GHS07

Signal word Danger

Hazard-determining components of labelling:

Rosin

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P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Directive 2012/18/EU

Named dangerous substances - ANNEX I None of the ingredients is listed.

Seveso category P5c FLAMMABLE LIQUIDS

Qualifying quantity (tonnes) for the application of lower-tier requirements 5,000 t

Qualifying quantity (tonnes) for the application of upper-tier requirements 50,000 t

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

Department issuing SDS: Product Compliance / EHS Department

Contact:

EHS_Kester@kester.com

Branch Manager (Malaysia Only) Telephone No : 04-6414633

Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organisation

ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

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IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

*** Data compared to the previous version altered.**

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