

## Test Report

No. SHAEC1707998502

Date: 27 Apr 2017

Page 1 of 12

KESTER

HENG QIAO ROAD, WUJIANG ECONOMIC DEVELOPMENT ZONE, SUZHOU, JIANGSU

The following sample(s) was/were submitted and identified on behalf of the clients as : EM808 SAC305 SOLDER PASTE

SGS Job No. : SP17-014185 - SH

Date of Sample Received : 24 Apr 2017

Testing Period : 24 Apr 2017 - 27 Apr 2017

Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Cadmium, Lead, Mercury, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of  
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.



Marry Ma  
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA17-079985.002	Gray mud

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected ( < MDL )
- (4) "-" = Not Regulated

**RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU**

- Test Method :
- (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
  - (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
  - (3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
  - (4) With reference to IEC 62321-7-2:2017, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis and/or with reference to IEC 62321-5:2013, determination of Chromium by ICP-OES.
  - (5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.
  - (6) With reference to IEC 62321-8:2017, determination of phthalates by GC-MS.

Test Item(s)	Limit	Unit	MDL	002
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	242
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Sum of PBDEs	1000	mg/kg	-	ND
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	50	ND

Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863. IEC 62321 series is equivalent to EN 62321 series  
[http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP\\_ORG\\_ID,FSP\\_LANG\\_ID:1258637,25](http://www.cenelec.eu/dyn/www/f?p=104:30:1742232870351101:::FSP_ORG_ID,FSP_LANG_ID:1258637,25)
- (2) The result of Hexavalent Chromium (Cr(VI)) is deemed to be "ND" since the result of total chromium content is "ND", so testing of Hexavalent Chromium (Cr(VI)) is not required.
- (3) If the Chromium (Cr) content is greater than the MDL of Hexavalent Chromium (Cr(VI)), confirmation test of Hexavalent Chromium (Cr(VI)) is required.
- (4) On 4 June 2015, Commission Directive (EU) 2015/863 was published in the Official Journal of the European Union (OJEU) to include the phthalates BBP, DBP, DEHP and DIBP into ANNEX II of the Rohs Recast Directive. The new law restricts each phthalate to no more than 0.1% in each homogeneous material of an electrical product.
- (5) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.
- (6) The restriction of DEHP, BBP, DBP and DIBP shall not apply to cables or spare parts for the repair, the reuse, the updating of functionalities or upgrading of capacity of EEE placed on the market before 22 July 2019, and of medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, placed on the market before 22 July 2021.
- (7) The restriction of DEHP, BBP and DBP shall not apply to toys which are already subject to the restriction of DEHP, BBP and DBP through entry 51 of Annex XVII to Regulation (EC) No 1907/2006.

## Halogen



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Test Method : With reference to EN 14582: 2007, analysis was performed by Ion Chromatograph (IC).

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	154
Iodine (I)	mg/kg	50	ND

## Element(s)

Test Method : With reference to US EPA 3052:1996, analysis was performed by ICP-OES.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Antimony (Sb)	mg/kg	10	16

## Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321:2008, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Hexabromocyclododecane (HBCDD)	mg/kg	10	ND

## PFOS (Perfluorooctane Sulfonates) and Perfluorooctanoic Acid (PFOA)

Test Method : With reference to CEN/TS 15968:2010, analysis was performed by LC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>002</u>
Perfluorooctane Sulfonates (PFOS)^	10	mg/kg	10	ND
Perfluorooctanoic Acid (PFOA)	-	mg/kg	10	ND

### Notes :

- (1) Max. limit specified by commission regulation (EU) No. 757/2010 amending regulation (EC) No 850/2004.
- (2) ^ PFOS refer to Perfluorooctanesulfonic acid and its derivatives including Perfluorooctanesulfonic acid,



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Perfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamide, N-Ethylperfluorooctane sulfonamide, N-Methylperfluorooctane sulfonamidoethanol and N-Ethylperfluorooctane sulfonamidoethanol.

Remark: Result shown is of the total weight of wet sample.



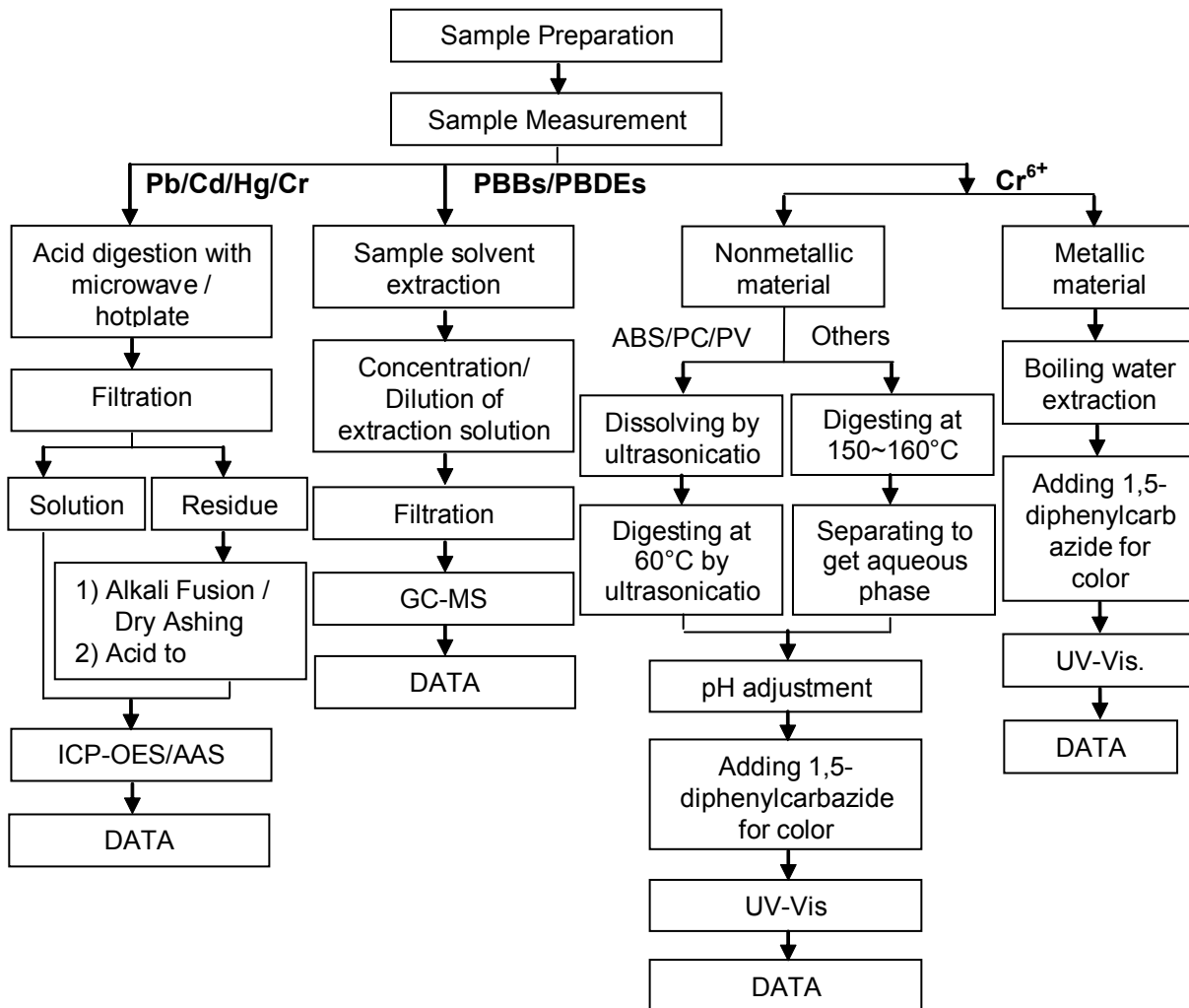
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RoHS Testing Flow Chart

- 1) Name of the person who made testing: Meria Jin/Gary Xu/Sean Li/Sielina Song
- 2) Name of the person in charge of testing: Jan Shi/Jessy Huang/Luna Xu/Shara Wang
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr<sup>6+</sup> and PBBs/PBDEs test method excluded)



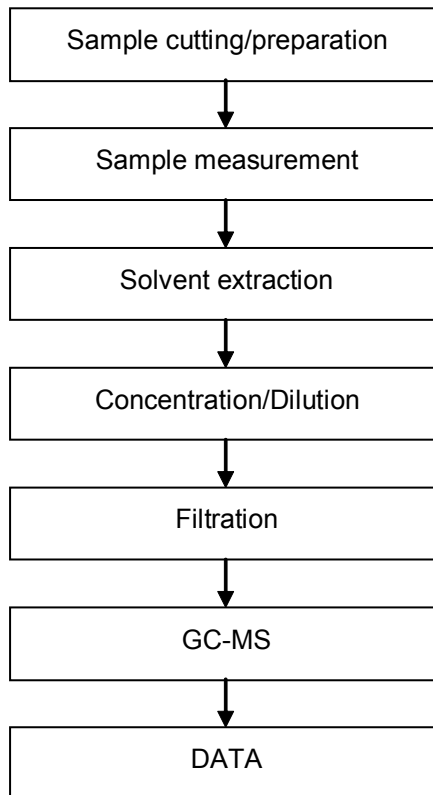
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### Phthalates Testing Flow Chart

- 1) Name of the person who made testing: Sherlock Gao
- 2) Name of the person in charge of testing: Jessy Huang



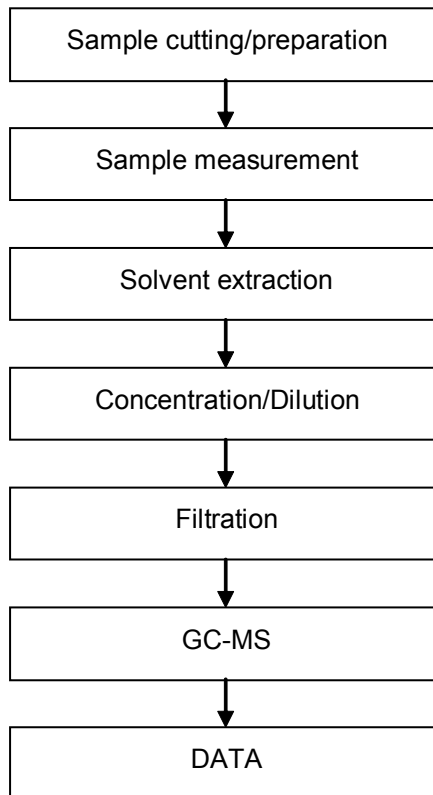
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### HBCDD Testing Flow Chart

- 1) Name of the person who made testing: Gary Xu
- 2) Name of the person in charge of testing: Jessy Huang



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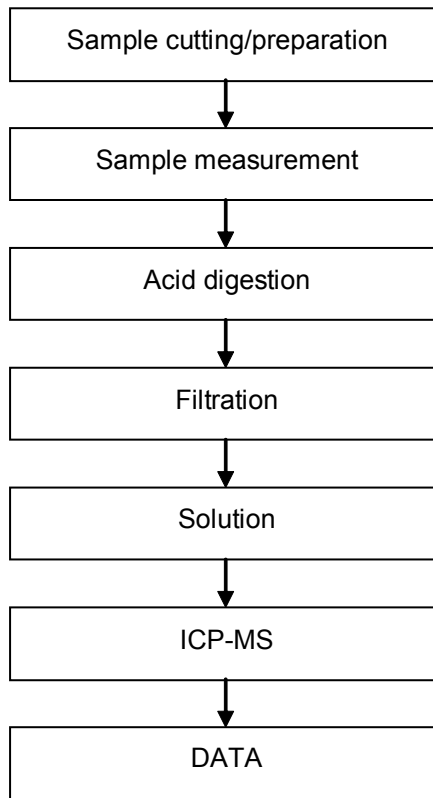
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**Elements Testing Flow Chart**

- 1) Name of the person who made testing: Meria Jin/Sielina Song
- 2) Name of the person in charge of testing: Luna Xu/Jan Shi



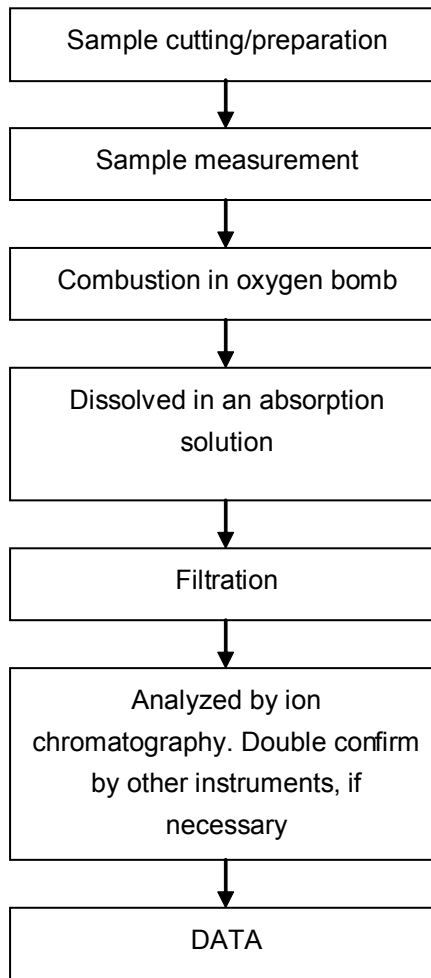
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**Halogen Testing (oxygen bomb) Flow Chart**

- 1) Name of the person who made testing: Kevin Xu
- 2) Name of the person in charge of testing: Sisily Yin



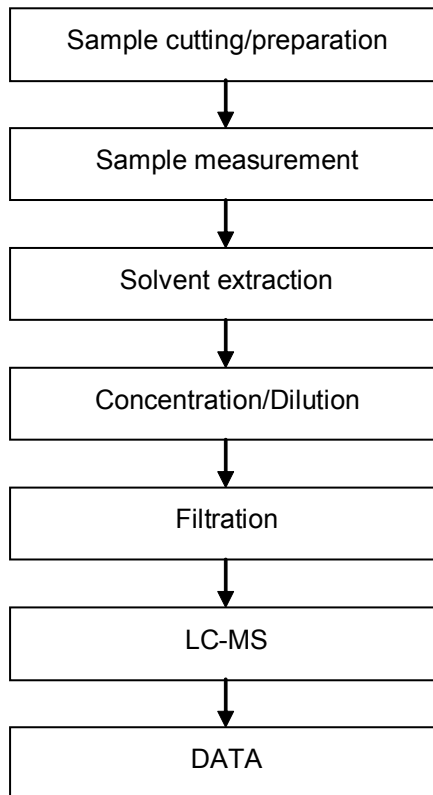
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### PFOS/PFOA Testing Flow Chart

- 1) Name of the person who made testing: Jane Yang
- 2) Name of the person in charge of testing: Myra Ma



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