1 Identification

Trade name: PS-20 / PS-22 Solution
Relevant identified uses of the substance or mixture and uses advised against: Professional use

Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester LLC
800 West Thorndale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Information department: EHS_Kester@kester.com
Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number: International +1 703 741-5970

2 Hazard(s) identification

Classification of the substance or mixture

![GHS05 Corrosion]

Skin Corr. 1A  H314 Causes severe skin burns and eye damage.
Eye Dam. 1   H318 Causes serious eye damage.

Label elements
GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
Hazard pictograms

![GHS05]

Signal word Danger

Hazard-determining components of labeling:
sodium hydroxide

Hazard statements
H314 Causes severe skin burns and eye damage.

(Contd. on page 2)
Trade name: PS-20 / PS-22 Solution

Precautionary statements
P260 Do not breathe dusts or mists.
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a poison center/doctor.
P321 Specific treatment (see on this label).
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Chemical characterization: Mixtures
Description: Mixture

Dangerous components:
1310-73-2 sodium hydroxide 10–30%

Non-hazardous ingredients
7732-18-5 water, distilled, conductivity or of similar purity 70–90%

Additional information: For the wording of the listed hazard phrases refer to section 16.

4 First-aid measures

Description of first aid measures
General information: Immediately remove any clothing soiled by the product.
After inhalation: In case of unconsciousness place patient stably in side position for transportation.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
After swallowing: Drink copious amounts of water and provide fresh air. Immediately call a doctor.

Information for doctor:
Most important symptoms and effects, both acute and delayed No further relevant information available.
Indication of any immediate medical attention and special treatment needed
No further relevant information available.
## 5 Fire-fighting measures

**Extinguishing media**

**Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

**Special hazards arising from the substance or mixture**

During heating or in case of fire poisonous gases are produced.

**Advice for firefighters**

**Protective equipment:** Mouth respiratory protective device.

## 6 Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

Mount respiratory protective device.

Wear protective equipment. Keep unprotected persons away.

**Environmental precautions:**

Dilute with plenty of water.

Do not allow to enter sewers/surface or ground water.

**Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

**Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

## 7 Handling and storage

**Handling:**

**Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

**Information about protection against explosions and fires:** Keep respiratory protective device available.

**Conditions for safe storage, including any incompatibilities**

**Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** Keep receptacle tightly sealed.

**Specific end use(s)** No further relevant information available.

## 8 Exposure controls/personal protection

**Additional information about design of technical systems:** No further data; see item 7.
Control parameters

Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>1310-73-2 sodium hydroxide</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PEL (USA)</strong></td>
</tr>
<tr>
<td><strong>REL (USA)</strong></td>
</tr>
<tr>
<td><strong>TLV (USA)</strong></td>
</tr>
</tbody>
</table>

**Additional information:** The lists that were valid during the creation were used as basis.

Exposure controls

**Personal protective equipment:**

**General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes.  
Avoid contact with the eyes and skin.

**Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device.  
In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.  
Not necessary if room is well-ventilated.

**Protection of hands:**

![Protective gloves]

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

**Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.  
As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

**Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**

![Safety glasses]
### 9 Physical and chemical properties

#### Information on basic physical and chemical properties

**General Information**

**Appearance:**
- **Form:** Liquid
- **Color:** Clear
- **Odor:** Mild
- **Odor threshold:** Not determined.

**pH-value:** Not determined.

**Change in condition**
- **Melting point/Melting range:** Undetermined.
- **Boiling point/Boiling range:** 100 °C (212 °F)

**Flash point:** Not applicable.

**Flammability (solid, gaseous):** Not applicable.

**Decomposition temperature:** Not determined.

**Auto igniting:** Product is not selfigniting.

**Danger of explosion:** Product does not present an explosion hazard.

**Explosion limits:**
- **Lower:** Not determined.
- **Upper:** Not determined.

**Vapor pressure at 20 °C (68 °F):** 23 hPa (17.3 mm Hg)

**Density at 20 °C (68 °F):** 1.01858–1.40154 g/cm³ (8.50005–11.69585 lbs/gal)

**Bulk density:** 1.019–1.402 kg/m³

**Relative density**
- Not determined.

**Vapor density**
- Not determined.

**Evaporation rate**
- Not determined.

**Solubility in / Miscibility with Water:** Fully miscible.

**Partition coefficient (n-octanol/water):** Not determined.

**Viscosity:**
- **Dynamic:** Not determined.
- **Kinematic:** Not determined.

**Solvent content:**
- **Water:** 79.1–86 %
- **VOC content:** 0.00 %
  - 0.0 g/l / 0.00 lb/gal

**Solids content:** 14–20.9 %
### 10 Stability and reactivity

**Reactivity** No further relevant information available.

**Chemical stability**
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid: No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

### 11 Toxicological information

**Information on toxicological effects**

**Acute toxicity:**

- **LD/LC50 values that are relevant for classification:**
  - **ATE (Acute Toxicity Estimate)**
  - Oral: LD50 9,583–14,316 mg/kg (rat)

- **1310-73-2 sodium hydroxide**
  - Oral: LD50 2,000 mg/kg (rat)

**Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:**
  - Strong caustic effect.
  - Strong irritant with the danger of severe eye injury.

**Sensitization:** No sensitizing effects known.

**Additional toxicological information:**
- The product shows the following dangers according to internally approved calculation methods for preparations:
  - Corrosive
  - Irritant
- Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

**Carcinogenic categories**

**IARC (International Agency for Research on Cancer)**
- None of the ingredients is listed.

**NTP (National Toxicology Program)**
- None of the ingredients is listed.
Safety Data Sheet
acc. to OSHA HCS

Printing date 05/03/2019
Version number 1
Reviewed on 05/03/2019

Trade name: PS-20 / PS-22 Solution

(OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

Toxicity
Aquatic toxicity: No further relevant information available.
Persistence and degradability: No further relevant information available.
Behavior in environmental systems:
Bioaccumulative potential: No further relevant information available.
Mobility in soil: No further relevant information available.
Additional ecological information:
General notes:
Water hazard class 1 (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach bodies of water or drainage ditch undiluted or unneutralized.
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.
Other adverse effects: No further relevant information available.

13 Disposal considerations

Waste treatment methods
Recommendation:
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

<table>
<thead>
<tr>
<th>UN-Number</th>
<th>DOT, ADR, IMDG, IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN1824</td>
<td>UN1824</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>UN proper shipping name</th>
<th>DOT, ADR, IMDG, IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide solution</td>
<td>Sodium hydroxide solution</td>
</tr>
<tr>
<td>1824 SODIUM HYDROXIDE SOLUTION</td>
<td>SODIUM HYDROXIDE SOLUTION</td>
</tr>
</tbody>
</table>
### Transport hazard class(es)

**DOT**

Class Label: 8 Corrosive substances

**ADR**

Class Label: 8 (C5) Corrosive substances

**IMDG, IATA**

Class Label: 8 Corrosive substances

### Packing group

DOT, IMDG, IATA: II

### Environmental hazards:

Not applicable.

### Special precautions for user

Warning: Corrosive substances

**Danger code (Kepler):** 80

**EMS Number:** F-A,S-B

### Segregation groups

Alkalis

### Stowage Category

A

### Segregation Code

SG35 Stow "separated from" SGG1-acids

### Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Not applicable.

### Transport/Additional information:

**DOT**

**Quantity limitations**

On passenger aircraft/rail: 1 L

On cargo aircraft only: 30 L
Trade name: PS-20 / PS-22 Solution

(Contd. of page 8)

| ADR |  
| Exempt quantities (EQ) | Code: E2  
| Maximum net quantity per inner packaging: 30 ml  
| Maximum net quantity per outer packaging: 500 ml  

| IMDG |  
| Limited quantities (LQ) | 1L  
| Exempt quantities (EQ) | Code: E2  
| Maximum net quantity per inner packaging: 30 ml  
| Maximum net quantity per outer packaging: 500 ml  

| UN "Model Regulation": | UN 1824 SODIUM HYDROXIDE SOLUTION, 8, II  

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Sara

Section 355 (extremely hazardous substances):  
None of the ingredients is listed.

Section 313 (Specific toxic chemical listings):  
None of the ingredients is listed.

TSCA (Toxic Substances Control Act): (Substances not listed)  
All ingredients are listed.

Hazardous Air Pollutants  
None of the ingredients is listed.

Proposition 65

Chemicals known to cause cancer:  
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for females:  
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity for males:  
None of the ingredients is listed.

Chemicals known to cause developmental toxicity:  
None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)  
None of the ingredients is listed.

TLV (Threshold Limit Value established by ACGIH)  
None of the ingredients is listed.

(Contd. on page 10)
Trade name: PS-20 / PS-22 Solution

(Contd. of page 9)

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms

GHS05

Signal word Danger

Hazard-determining components of labeling:
sodium hydroxide

Hazard statements
H314 Causes severe skin burns and eye damage.

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P310 Immediately call a poison center/doctor.
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P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Contact: EHS_Kester@Kester.com

Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent

(Contd. on page 11)
**Trade name: PS-20 / PS-22 Solution**

<table>
<thead>
<tr>
<th>LD50: Lethal dose, 50 percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>PBT: Persistent, Bioaccumulative and Toxic</td>
</tr>
<tr>
<td>vPvB: very Persistent and very Bioaccumulative</td>
</tr>
<tr>
<td>NIOSH: National Institute for Occupational Safety</td>
</tr>
<tr>
<td>OSHA: Occupational Safety &amp; Health</td>
</tr>
<tr>
<td>Skin Corr. 1A: Skin corrosion/irritation – Category 1A</td>
</tr>
<tr>
<td>Eye Dam. 1: Serious eye damage/eye irritation – Category 1</td>
</tr>
</tbody>
</table>

*Data compared to the previous version altered.*