SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Trade name: 245 Lead-free Alloy Solder Wire
1.2 Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Further information obtainable from:
Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

! GHS07

Skin Sens. 1  H317  May cause an allergic skin reaction.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

! GHS07

Signal word Warning

Hazard-determining components of labelling:
Modified Rosin

Hazard statements
H317 May cause an allergic skin reaction.

Precautionary statements
P261  Avoid breathing dust/fume/gas/mist/vapours/spray.
P280  Wear protective gloves.
P302+P352 IF ON SKIN: Wash with plenty of water.

(Continued on page 2)
SECTION 3: Composition/information on ingredients

Description: Mixture of substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>Chemical components:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
</tr>
<tr>
<td>CAS: 7440-22-4</td>
</tr>
<tr>
<td>EINECS: 231-131-3</td>
</tr>
</tbody>
</table>

SVHC
This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

SECTION 4: First aid measures

4.1 Description of first aid measures
General information: Follow general first aid procedures.
After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water.
After swallowing: Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture
In case of fire, the following can be released:
- Carbon monoxide (CO)
- Carbon dioxide (CO2)
- Aliphatic aldehydes

5.3 Advice for firefighters
Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation
6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
6.3 Methods and material for containment and cleaning up:
Dispose contaminated material as waste according to item 13.
Melted solder will solidify on cooling and can be scraped up. Use caution to avoid breathing fumes if a gas torch is used to cut up large pieces.

(Continued on page 3)
6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

(Continued from page 2)

SECTION 7: Handling and storage

7.1 Precautions for safe handling Prevent formation of dust.
Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Store in dry conditions.
Exposure to sulfur or to high humidity will tarnish the solder surface.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters
Ingredients with limit values that require monitoring at the workplace:
CAS: 7440-22-4 SILVER (Ag)
WEL Long-term value: 0.1 mg/m³
CAS: 7440-36-0 ANTIMONY (Sb)
WEL Long-term value: 0.5 mg/m³ as Sb

8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Respiratory protection:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Protection of hands:

Protective gloves

Material of gloves
Cloth gloves
Nitrile rubber, NBR
Natural rubber, NR

(Continued on page 4)
Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:
Safety Glasses with Side Shields Required

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties
General Information
Appearance:
Form: Solid
Colour: Grey
Odour: Mild
pH-value: Not applicable.
Change in condition
Melting point/freezing point: >100 °C
Undetermined.
Initial boiling point and boiling range: Undetermined
Flash point: Not Applicable
Flammability (solid, gas): Not determined.
Auto-ignition temperature: Product is not selfigniting.
Explosive properties: Product does not present an explosion hazard.
Vapour pressure: Not applicable.
Density: Not determined.
Vapour density Not applicable.
Solubility in / Miscibility with water: Insoluble.
Solvent content:
Organic solvents: 0.2 %
Solids content: 99.9 %

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products:
Carbon monoxide and carbon dioxide
When heated, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes, acids, and terpenes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

<table>
<thead>
<tr>
<th>Modified Rosin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>Dermal</td>
</tr>
</tbody>
</table>

Primary irritant effect:
Skin corrosion/irritation Possible local irritation by contact with flux or fumes.
Serious eye damage/irritation Smoke during soldering can cause eye irritation.
Respiratory or skin sensitisation
May cause an allergic skin reaction.

CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.

Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Danger to drinking water if even extremely small quantities leak into the ground.

12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue
10 08 11 | dross and skimmings other than those mentioned in 10 08 10

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA | Void

(Continued on page 6)
SAFETY DATA SHEET (SDS)  
according to 1907/2006/EC, Article 31  

Printing Date: 30.10.2017  
Version number 3  
Revision: 30.10.2017  

Trade name: 245 Lead-free Alloy Solder Wire  

(Continued from page 5)  

14.2 UN proper shipping name  
ADR, ADN, IMDG, IATA  
14.3 Transport hazard class(es)  
ADR, ADN, IMDG, IATA  
Class  
14.4 Packing group  
ADR, IMDG, IATA  
14.5 Environmental hazards:  
Not applicable.  
14.6 Special precautions for user  
Not applicable.  
14.7 Transport in bulk according to Annex II of Marpol  
and the IBC Code  
UN "Model Regulation":  
Void  

SECTION 15: Regulatory information  

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture  
All ingredients are listed on the following Government Inventories:  
China: Inventory of Existing Chemical Substances in China (IECSC)  
Korea: Korea Existing Chemicals List (ECL)  
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)  
Japan: Inventory of Existing and New Chemical Substances (ENCS)  
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)  
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances  

Labelling according to Regulation (EC) No 1272/2008  
The product is classified and labelled according to the CLP regulation.  
Hazard pictograms  

GHS07  

Signal word Warning  

Hazard-determining components of labelling:  
Modified Rosin  

Hazard statements  
H317 May cause an allergic skin reaction.  

Precautionary statements  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 Wear protective gloves.  
P302+P352 IF ON SKIN: Wash with plenty of water.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.  

15.2 Chemical safety assessment:  
A Chemical Safety Assessment has not been carried out.  

SECTION 16: Other information  

(Continued on page 7)
The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

**Department issuing SDS:** Product Compliance / EHS Department  
**Contact:** EHS_Kester@kester.com

**Abbreviations and acronyms:**
- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
- ICAO: International Civil Aviation Organisation
- ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- SVHC: Substances of Very High Concern
- vPvB: very Persistent and very Bioaccumulative
- Skin Sens. 1: Skin sensitisation – Category 1

* Data compared to the previous version altered.