SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Trade name: 961-E Soldering Flux
1.2 Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 47850

Further information obtainable from: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.

GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H336 May cause drowsiness or dizziness.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.
Hazard pictograms

GHS02  GHS07

Signal word Danger

Hazard-determining components of labelling:
Isopropanol

(Continued on page 2)
Trade name: 961-E Soldering Flux

(Continued from page 1)

Hazard statements
H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:
Contains Modified Rosin. May produce an allergic reaction.

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

Description: Mixture of substances listed below with nonhazardous additions.

Chemical components:

| CAS: 67-63-0 | Isopropanol | Flam. Liq. 2, H225 | 85-100% |
| EINECS: 200-661-7 | | Eye Irrit. 2, H319; STOT SE 3, H336 |
| Trade Secret | Aliphatic ketone | Flam. Liq. 3, H226 | 3-5% |
| | | STOT SE 3, H336 |
| Trade Secret | Proprietary organic acids | Eye Irrit. 2, H319 | 1-3% |
| Trade Secret | Modified Rosin | Skin Sens. 1, H317 | ≥0.1-% |

SVHC
This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

SECTION 4: First aid measures

4.1 Description of first aid measures
General information: Follow general first aid procedures.
After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
After swallowing: Induce vomiting, if person is conscious. Seek medical help. Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.
SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
5.2 Special hazards arising from the substance or mixture
Nitrogen oxides (NOx)
In case of fire, the following can be released:
5.3 Advice for firefighters
Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Keep away from ignition sources.
6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
6.3 Methods and material for containment and cleaning up:
Ensure adequate ventilation.
Absorb with clay, diatomaceous earth, dry sand, or other inert material. Do not use combustible materials such as sawdust.
Place in a chemical waste container. Flush residual with water.
6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Store in cool, dry place in tightly closed receptacles.
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
Information about fire - and explosion protection:
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Store away from oxidising agents.
Further information about storage conditions:
Keep container tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.
8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropanol</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PEL</strong></td>
</tr>
<tr>
<td>Short-term value: 1225 mg/m³, 500 ppm</td>
</tr>
<tr>
<td>Long-term value: 980 mg/m³, 400 ppm</td>
</tr>
<tr>
<td><strong>TWA</strong></td>
</tr>
<tr>
<td>Short-term value: 1250 mg/m³, 500 ppm</td>
</tr>
<tr>
<td>Long-term value: 980 mg/m³, 400 ppm</td>
</tr>
<tr>
<td><strong>WEL</strong></td>
</tr>
<tr>
<td>Short-term value: 1250 mg/m³, 500 ppm</td>
</tr>
<tr>
<td>Long-term value: 999 mg/m³, 400 ppm</td>
</tr>
</tbody>
</table>

Aliphatic ketone

<table>
<thead>
<tr>
<th><strong>WEL</strong></th>
<th>Short-term value: 966 mg/m³, 200 ppm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Long-term value: 724 mg/m³, 150 ppm</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

Respiratory protection:
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:

- Protective gloves

Material of gloves
Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

- Safety Glasses with Side Shields Required

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information
Appearance:
Form: Liquid
Colour: Colourless
Odour: Alcohol-like
pH-value: Not determined.
Trade name: 961-E Soldering Flux

Change in condition

Melting point/freezing point: Undetermined.
Initial boiling point and boiling range: 82°C

Flash point: 18°C

Ignition temperature: 399°C

Auto-ignition temperature: Product is not selfigniting.

Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

Explosion limits:
Lower: 2Vol %
Upper: 12Vol %

Vapour pressure at 20°C: 43hPa

Density at 20°C: 0.8g/cm³

Solubility in / Miscibility with water: Fully miscible.

Solvent content:
Organic solvents: 96.7%
Solids content: 3.1%

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products: When heated to soldering temperatures, the solvents are evaporated and organic materials may be thermally degraded to liberate aliphatic aldehydes and acids.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropanol</th>
<th>LD50</th>
<th>LC50/4h</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>5,045 mg/kg (rat)</td>
<td>30 mg/l (rat)</td>
</tr>
<tr>
<td>Dermal</td>
<td>12,800 mg/kg (rabbit)</td>
<td></td>
</tr>
</tbody>
</table>

Modified Rosin

| Oral | LD50 | >4,000 mg/kg (rat) |
| Dermal | LD50 | >2,500 mg/kg (rabbit) |

(Continued on page 6)
Primary irritant effect:
Skin corrosion/irritation Based on available data, the classification criteria are not met.
Serious eye damage/irritation Causes serious eye irritation.
Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure May cause drowsiness or dizziness.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation
Disposal must be made according to official regulations.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.
Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA UN1219

14.2 UN proper shipping name
ADR 1219 ISOPROPANOL (ISOPROPYL ALCOHOL) mixture
IMDG, IATA ISOPROPANOL (ISOPROPYL ALCOHOL) mixture

14.3 Transport hazard class(es)
ADR, IMDG, IATA

Class 3 Flammable liquids.
Label 3

(Continued from page 5)

(Continued on page 7)
SAFETY DATA SHEET (SDS)
according to 1907/2006/EC, Article 31

Printing Date: 10.10.2017
Version number 5
Revision: 10.10.2017

Trade name: 961-E Soldering Flux

(Continued from page 6)

14.4 Packing group
ADR, IMDG, IATA
II

14.5 Environmental hazards:
Not applicable.

Marine pollutant:
No

14.6 Special precautions for user
Not applicable.

Danger code (Kemler):
33

EMS Number:
F-E,S-D

Stowage Category
B

14.7 Transport in bulk according to Annex II of Marpol
and the IBC Code
Not applicable.

Transport/Additional information:

ADR
Limited quantities (LQ) 1L
Excepted quantities (EQ) Code: E2
Maximum net quantity per inner packaging: 30 ml
Transport category 2
Tunnel restriction code D/E

IMDG
Limited quantities (LQ) 1L
Excepted quantities (EQ) Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml
UN "Model Regulation": UN 1219 ISOPROPANOL (ISOPROPYL ALCOHOL) MIXTURE, 3, II

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:

China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS02  GHS07

Signal word Danger

Hazard-determining components of labelling:
Isopropanol

Hazard statements
H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

(Continued on page 8)
Trade name: 961-E Soldering Flux

Precautionary statements
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

SECTION 16: Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

Department issuing SDS: Product Compliance / EHS Department
Contact: EHS_Kester@kester.com

Abbreviations and acronyms:
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 3: Flammable liquids – Category 3
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

* Data compared to the previous version altered.