1 Identification

Trade name: 920-CXF Soldering Flux
Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thormdale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Kester GmbH
Ganghofer Strasse 45
D-82216 Gerlinlinden Germany
Tel +49 (0) 8142 4785 0

Information department: Product Compliance: EHS_Kester@kester.com
Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number: (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number: (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture

Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.

Eye Irrit. 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H366 May cause drowsiness or dizziness.

Label elements
GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
Hazard pictograms

GHS02 GHS07

Signal word Danger

(Contd. on page 2)
Trade name: 920-CXF Soldering Flux

Hazard-determining components of labeling:
Isopropanol
Modified Rosin

Hazard statements
H225 Highly flammable liquid and vapor.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

Precautionary statements
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER/doctor if you feel unwell.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)

Health = 1
Fire = 3
Reactivity = 0

HMIS-ratings (scale 0 - 4)

Health = 1
Fire = 3
Reactivity = 0

Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Description</th>
<th>% Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0</td>
<td>Isopropanol</td>
<td>85-100%</td>
</tr>
<tr>
<td></td>
<td>Flam. Liq. 2, H225</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Eye Irr. 2A, H319; STOT SE 3, H336</td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Proprietary solvent</td>
<td>1-3%</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Modified Rosin</td>
<td>1-3%</td>
</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Skin Sens. 1, H317</td>
<td></td>
</tr>
</tbody>
</table>

4 First-aid measures

Description of first aid measures
General information: Follow general first aid procedures.
Trade name: 920-CXF Soldering Flux

(Contd. of page 2)

After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
After swallowing: Seek immediate medical advice.
Information for doctor:
Most important symptoms and effects, both acute and delayed No further relevant information available.
Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media
Suitable extinguishing agents: CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
For safety reasons unsuitable extinguishing agents: Water with full jet
Special hazards arising from the substance or mixture In case of fire, the following can be released:
Advice for firefighters
Protective equipment: No special measures required.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation
Environmental precautions: Do not allow to enter sewers/ surface or ground water.
Methods and material for containment and cleaning up:
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
Protective Action Criteria for Chemicals

<table>
<thead>
<tr>
<th>PAC-1:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0</td>
<td>Isopropanol</td>
</tr>
<tr>
<td>Proprietary solvent</td>
<td>400 ppm</td>
</tr>
<tr>
<td></td>
<td>1.5 ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PAC-2:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0</td>
<td>Isopropanol</td>
</tr>
<tr>
<td>Proprietary solvent</td>
<td>2000* ppm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PAC-3:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0</td>
<td>Isopropanol</td>
</tr>
<tr>
<td>Proprietary solvent</td>
<td>12000** ppm</td>
</tr>
<tr>
<td></td>
<td>97 ppm</td>
</tr>
</tbody>
</table>

7 Handling and storage

Handling:
Precautions for safe handling Prevent formation of aerosols.
Information about protection against explosions and fires:
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

(Contd. on page 4)
Trade name: 920-CXF Soldering Flux

(Contd. of page 3)

Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropanol</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEL</td>
</tr>
<tr>
<td>REL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>TLV</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>BEI</td>
</tr>
</tbody>
</table>

Additional information:
PEL = Permissible Exposure Limit (OSHA)
TLV = Threshold Limit Value (ACGIH)
OSHA = Occupational Safety and Health Administration
ACGIH = American Conference of Governmental Industrial Hygienists

Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
Breathing equipment:
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Protection of hands:

![Protective gloves](image)

Material of gloves:
Nitrile rubber, NBR
Natural rubber, NR
Penetration time of glove material:
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Contd. on page 5)
Eye protection:

Safety glasses

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information
Appearance:
Form: Liquid
Color: Light yellow
Odor: Alcohol-like

pH-value: Not determined.

Change in condition
Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 82°C (179.6 °F)

Flash point: 18°C (64.4 °F)

Ignition temperature: 399°C (750.2 °F)

Auto igniting: Product is not selfigniting.

Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

Explosion limits:
Lower: 2Vol %
Upper: 12Vol %

Vapor pressure at 20°C (68 °F): 43hPa (32.3 mm Hg)

Density at 20°C (68 °F): 0.8g/cm³ (6.68 lbs/gal)

Solubility in / Miscibility with
Water: Not miscible or difficult to mix.

Solvent content:
Organic solvents: 95.5%
Solids content: 4.4%

10 Stability and reactivity

Reactivity No further relevant information available.

Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
Possibility of hazardous reactions No dangerous reactions known.
Conditions to avoid No further relevant information available.
Incompatible materials: No further relevant information available.
Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

Information on toxicological effects
Acute toxicity:

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropanol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
</tr>
<tr>
<td>5,045 mg/kg (rat)</td>
</tr>
<tr>
<td>Dermal LD50</td>
</tr>
<tr>
<td>12,800 mg/kg (rabbit)</td>
</tr>
<tr>
<td>Inhalative LC50/4 h</td>
</tr>
<tr>
<td>30 mg/l (rat)</td>
</tr>
</tbody>
</table>

Modified Rosin

| Oral LD50                |
| >4,000 mg/kg (Rat)       |
| Dermal LD50              |
| >2,500 mg/kg (rabbit)    |

Primary irritant effect:
on the eye: Irritating effect.
Sensitization: Sensitization possible through inhalation.

Additional toxicological information:
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

Carcinogenic categories

<table>
<thead>
<tr>
<th>IARC (International Agency for Research on Cancer)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0 Isopropanol</td>
</tr>
<tr>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NTP (National Toxicology Program)</th>
</tr>
</thead>
<tbody>
<tr>
<td>None of the ingredients is listed.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OSHA-Ca (Occupational Safety &amp; Health Administration)</th>
</tr>
</thead>
<tbody>
<tr>
<td>None of the ingredients is listed.</td>
</tr>
</tbody>
</table>

12 Ecological information

Toxicity
Aquatic toxicity: No further relevant information available.

Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

13 Disposal considerations

Waste treatment methods
Recommendation:
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
## 14 Transport information

<table>
<thead>
<tr>
<th>UN-Number</th>
<th>UN1219</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT, ADR, IMDG, IATA</td>
<td>Isopropanol mixture</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>1219 Isopropanol mixture</td>
</tr>
<tr>
<td>DOT</td>
<td>ISOPROPANOL (ISOPROPYL ALCOHOL) mixture</td>
</tr>
</tbody>
</table>

**DOT**

<table>
<thead>
<tr>
<th>Class</th>
<th>3 Flammable liquids</th>
</tr>
</thead>
<tbody>
<tr>
<td>Label</td>
<td>3</td>
</tr>
</tbody>
</table>

**ADR, IMDG, IATA**

<table>
<thead>
<tr>
<th>Class</th>
<th>3 Flammable liquids</th>
</tr>
</thead>
<tbody>
<tr>
<td>Label</td>
<td>3</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>DOT, IMDG, IATA</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Danger code (Keilmer):</td>
<td>33</td>
</tr>
<tr>
<td>EMS Number:</td>
<td>F-E,S-D</td>
</tr>
<tr>
<td>Stowage Category</td>
<td>B</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

**Transport/Additional information:**

### ADR

**Excepted quantities (EQ)**

- Code: E2
- Maximum net quantity per inner packaging: 30 ml
- Maximum net quantity per outer packaging: 500 ml

### IMDG

**Limited quantities (LQ)**

- 1L
  - Maximum net quantity per inner packaging: 30 ml
  - Maximum net quantity per outer packaging: 500 ml

**UN "Model Regulation":**

UN 1219 ISOPROPANOL MIXTURE, 3, II
15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):
None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

<table>
<thead>
<tr>
<th>CAS</th>
<th>Ingredient</th>
</tr>
</thead>
<tbody>
<tr>
<td>67-63-0</td>
<td>Isopropanol</td>
</tr>
<tr>
<td></td>
<td>Proprietary solvent</td>
</tr>
<tr>
<td></td>
<td>Proprietary solvent</td>
</tr>
</tbody>
</table>

California Proposition 65

Chemicals known to cause cancer:
diethanolamine

Chemicals known to cause reproductive toxicity:
None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)
None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

CANADA:
Workplace Hazardous Materials Identification (WHMIS):
This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms

![GHS02 GHS07]

Signal word Danger

Hazard-determining components of labeling:
Isopropanol
Modified Rosin

Hazard statements
H225 Highly flammable liquid and vapor.

(Contd. on page 9)
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

**Precautionary statements**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER/doctor if you feel unwell.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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### 16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

**Department issuing Safety Data Sheet (SDS):** Product Compliance / EHS Department

**Contact:** EHS_Kester@kester.com

**Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Acute Tox. 4: Acute toxicity – Category 4
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3