SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Trade name: 1544 Soldering Flux

Article number: C7-00-1544

1.2 Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Further information obtainable from: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response  Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada)  Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

GHS02 flame

Flam. Liq. 2  H225  Highly flammable liquid and vapour.

GHS07

Eye Irrit. 2  H319  Causes serious eye irritation.

Skin Sens. 1  H317  May cause an allergic skin reaction.

STOT SE 3  H335-H336  May cause respiratory irritation. May cause drowsiness or dizziness.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.
Hazard pictograms

GHS02  GHS07

(Continued on page 2)
Trade name: 1544 Soldering Flux

Signal word
Danger

Hazard-determining components of labelling:
sec-butanol
ethanol
Isopropanol
methanol

Hazard statements
H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: CO2, powder or water spray.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:
For use in industrial installations only.
Restricted to professional users.

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

Description: Mixture of substances listed below with nonhazardous additions.

Chemical components:

<table>
<thead>
<tr>
<th>CAS:</th>
<th>EINECS:</th>
<th>Description</th>
<th>PSTN/STOT categories</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>8050-09-7</td>
<td>232-475-7</td>
<td>Rosin</td>
<td>Skin Sens. 1, H317</td>
<td>40-55%</td>
</tr>
<tr>
<td>78-92-2</td>
<td>201-158-5</td>
<td>sec-butanol</td>
<td>Flam. Liq. 3, H226; Eye Irrit. 2, H319; STOT SE 3, H335-H336</td>
<td>10-25%</td>
</tr>
<tr>
<td>64-17-5</td>
<td>200-578-6</td>
<td>ethanol</td>
<td>Flam. Liq. 2, H225</td>
<td>10-25%</td>
</tr>
<tr>
<td>67-63-0</td>
<td>200-661-7</td>
<td>Isopropanol</td>
<td>Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336</td>
<td>1-3%</td>
</tr>
<tr>
<td>67-56-1</td>
<td>200-659-6</td>
<td>methanol</td>
<td>Flam. Liq. 2, H225; Acute Tox. 2, H330; STOT SE 1, H370</td>
<td>1-3%</td>
</tr>
</tbody>
</table>

Trade Secret
Organic Salt | Acute Tox. 4, H302 | 1-3%

SVHC
This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.
SECTION 4: First aid measures

4.1 Description of first aid measures
General information:
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
Follow general first aid procedures.
After inhalation:
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
After swallowing: Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

5.2 Special hazards arising from the substance or mixture
Nitrogen oxides (NOx)
In case of fire, the following can be released:

5.3 Advice for firefighters
Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation

6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents

6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Prevent formation of aerosols.
Information about fire - and explosion protection:
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
7.2 Conditions for safe storage, including any incompatibilities

Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Keep container tightly sealed.
Store in cool, dry conditions in well sealed receptacles.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 8050-09-7 Rosin</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 78-92-2 sec-butanol</th>
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</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 64-17-5 ethanol</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropanol</th>
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</thead>
<tbody>
<tr>
<td>PEL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>TWA</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 67-56-1 methanol</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
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<td></td>
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</tbody>
</table>

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

Respiratory protection:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.

(Continued on page 5)
Protection of hands:

Protective gloves

Material of gloves
Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Safety Glasses with Side Shields Required

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information
Appearance:
Form: Liquid
Colour: Amber coloured
Odour: Alcohol-like
pH-value: Not determined.

Change in condition
Melting point/freezing point: Undetermined.

Flash point: < 23°C
Ignition temperature: 390°C
Auto-ignition temperature: Product is not selfigniting.
Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

Explosion limits:
Lower: 1.7Vol %
Upper: 15Vol %

Vapour pressure at 20°C: 59hPa
Density at 20°C: 0.93g/cm³

Solubility in / Miscibility with water: Partly soluble.

Solvent content:
Organic solvents: 48.5%
Water: 1.0%
Solids content: 50.5%

(Continued on page 6)
SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity Based on available data, the classification criteria are not met.

LD/LC50 values relevant for classification:

| CAS: 78-92-2 sec-butanol | Oral | LD50 | 6,480 mg/kg (rat) |
| CAS: 64-17-5 ethanol | Oral | LD50 | 7,080 mg/kg (rat) |
| Inhalative | LC50/4 h | 20,000 mg/l (rat) |

Primary irritant effect:
Skin corrosion/irritation Based on available data, the classification criteria are not met.
Serious eye damage/irritation Causes serious eye irritation.
Respiratory or skin sensitisation
May cause an allergic skin reaction.
CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure
May cause respiratory irritation. May cause drowsiness or dizziness.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.
SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation
Disposal must be made according to official regulations.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA
14.2 UN proper shipping name
ADR
IMDG
IATA
14.3 Transport hazard class(es)
ADR, IMDG, IATA

Class
Label
3 Flammable liquids.
3

14.4 Packing group
ADR, IMDG, IATA
II

14.5 Environmental hazards:
Marine pollutant:
No
Not applicable.
Not applicable.

14.6 Special precautions for user
EMS Number:
F-E,S-D

Stowage Category
B

14.7 Transport in bulk according to Annex II of Marpol
and the IBC Code
Not applicable.

Transport/Additional information:

ADR
Limited quantities (LQ) 1L
Exception quantities (EQ) Code: E2
Maximum net quantity per inner packaging: 30 ml

IMDG
Limited quantities (LQ) 1L
Exception quantities (EQ) Maximum net quantity per outer packaging: 500 ml
Maximum net quantity per inner packaging: 30 ml

UN "Model Regulation":
UN 1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), BUTANOLS), 3, II
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

![GHS02](Image) ![GHS07](Image)

Signal word Danger

Hazard-determining components of labelling:
sec-butanol
etanol
Isopropanol
methanol

Hazard statements
H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335-H346 May cause respiratory irritation. May cause drowsiness or dizziness.

Precautionary statements
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P370+P378 In case of fire: Use for extinction: CO2, powder or water spray.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

(Continued from page 7)
The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

Department issuing SDS: Product Compliance / EHS Department
Contact: EHS_Kester@kester.com

Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Acute Tox. 2: Acute toxicity – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 1: Specific target organ toxicity (single exposure) – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

* Data compared to the previous version altered.