1 Identification

Trade name: SF800-LR Soldering Flux
Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thormdale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International  00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Kester GmbH
Ganghofer Strasse 45
D-82216 Gerlinlinden Germany
Tel +49 (0) 8142 4785 0

Information department: Product Compliance: EHS_Kester@kester.com

Emergency telephone number:
CHEMTREC 24-Hour Emergency Response  Telephone Number: (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number: (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture

Flame

Flam. Liq. 2  H225  Highly flammable liquid and vapor.

Eye Irrit. 2A  H319  Causes serious eye irritation.
Skin Sens. 1  H317  May cause an allergic skin reaction.
STOT SE 3  H336  May cause drowsiness or dizziness.

Label elements
GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms

GHS02  GHS07

Signal word Danger
Safety Data Sheet
acc. to OSHA HCS 29CFR1910.1200

Printing Date 12/01/2017
Version number 2
Reviewed on 12/01/2017

Trade name: SF800-LR Soldering Flux

Hazard-determining components of labeling:
Isopropyl Alcohol
Aliphatic Ester
Azole Isomers

Hazard statements
H225 Highly flammable liquid and vapor.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

Precautionary statements
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P337 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)

1 3 0
Health = 1
Fire = 3
Reactivity = 0

HMIS-ratings (scale 0 - 4)

Health = 1
Fire = 3
Reactivity = 0

Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Description</th>
<th>% Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0</td>
<td>Isopropyl Alcohol</td>
<td>85-100%</td>
</tr>
<tr>
<td></td>
<td>Flam. Liq. 2, H225</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Eye Irrit. 2A, H319; STOT SE 3, H336</td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Terpene Alcohol</td>
<td>1-3%</td>
</tr>
<tr>
<td></td>
<td>Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Proprietary alcohol</td>
<td>1-3%</td>
</tr>
<tr>
<td></td>
<td>Flam. Liq. 3, H226</td>
<td></td>
</tr>
</tbody>
</table>

(Contd. on page 3)
Trade name: SF800-LR Soldering Flux

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Aliphatic Ester</th>
<th>1-3%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Flam. Ldg. 3, H226</td>
<td></td>
</tr>
<tr>
<td></td>
<td>STOT SE 3, H336</td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Azoled Isomers</td>
<td>≥0.1-51%</td>
</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302; Eye Irrit. 2A, H319; Skin Sens. 1, H317; STOT SE 3, H335</td>
<td></td>
</tr>
</tbody>
</table>

4 First-aid measures

**Description of first aid measures**
- **General information:** Follow general first aid procedures.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Seek immediate medical advice.
- **Information for doctor:**
  - Most important symptoms and effects, both acute and delayed: No further relevant information available.
  - Indication of any immediate medical attention and special treatment needed: No further relevant information available.

5 Fire-fighting measures

**Extinguishing media**
- Suitable extinguishing agents: CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **Special hazards arising from the substance or mixture:** In case of fire, the following can be released:
- **Advice for firefighters**
- **Protective equipment:** No special measures required.

6 Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
- Wear protective equipment. Keep unprotected persons away.
- Ensure adequate ventilation
- **Environmental precautions:** Do not allow to enter sewers/surface or ground water.
- **Methods and material for containment and cleaning up:** Ensure adequate ventilation.
- **Reference to other sections**
- See Section 7 for information on safe handling.
- See Section 8 for information on personal protection equipment.
- See Section 13 for disposal information.

**Protective Action Criteria for Chemicals**

- **PAC-1:**
  - CAS: 67-63-0 | Isopropyl Alcohol | 400 ppm
  - Aliphatic Ester | 5 ppm
- **PAC-2:**
  - CAS: 67-63-0 | Isopropyl Alcohol | 2000** ppm
  - Aliphatic Ester | 200 ppm
- **PAC-3:**
  - CAS: 67-63-0 | Isopropyl Alcohol | 12000** ppm

(Contd. on page 4)
7 Handling and storage

Handling:
Precautions for safe handling Prevent formation of aerosols.

Information about protection against explosions and fires:
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.

Further information about storage conditions:
Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.
Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters
Components with limit values that require monitoring at the workplace:
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropyl Alcohol</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEL Long-term value: 980 mg/m³, 400 ppm</td>
</tr>
<tr>
<td>REL Short-term value: 1225 mg/m³, 500 ppm</td>
</tr>
<tr>
<td>Long-term value: 980 mg/m³, 400 ppm</td>
</tr>
<tr>
<td>TLV Short-term value: 984 mg/m³, 400 ppm</td>
</tr>
<tr>
<td>Long-term value: 492 mg/m³, 200 ppm</td>
</tr>
<tr>
<td>BEI</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Aliphatic Ester</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEL Long-term value: 710 mg/m³, 150 ppm</td>
</tr>
<tr>
<td>REL Long-term value: 950 mg/m³, 200 ppm</td>
</tr>
<tr>
<td>TLV Short-term value: 712 mg/m³, 150 ppm</td>
</tr>
<tr>
<td>Long-term value: 238 mg/m³, 50 ppm</td>
</tr>
</tbody>
</table>

Additional information:
PEL = Permissible Exposure Limit (OSHA)
TLV = Threshold Limit Value (ACGIH)
OSHA = Occupational Safety and Health Administration
ACGIH = American Conference of Governmental Industrial Hygienists

Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Trade name: SF800-LR Soldering Flux

Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.

**Breathing equipment:**
Not necessary if room is well-ventilated. Use suitable respiratory protective device in case of insufficient ventilation.

**Protection of hands:**
Protective gloves

**Material of gloves:**
Nitrile rubber, NBR
Natural rubber, NR

**Penetration time of glove material:**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**
Safety glasses

---

**9 Physical and chemical properties**

**Information on basic physical and chemical properties**

**General Information**

**Appearance:**
- Form: Liquid
- Color: Transparent
- Odor: Alcohol-like

**pH-value:**
Not determined.

**Change in condition**

- Melting point/Melting range: Undetermined.
- Boiling point/Boiling range: 82 ºC (179.6 ºF)

**Flash point:**
12 ºC (53.6 ºF)

**Ignition temperature:**
399 ºC (750.2 ºF)

**Auto igniting:**
Product is not selfigniting.

**Danger of explosion:**
Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

**Explosion limits:**
- Lower: 2 Vol %
- Upper: 12 Vol %

**Vapor pressure at 20 ºC (68 ºF):**
43 hPa (32.3 mm Hg)

**Density at 20 ºC (68 ºF):**
0.8 g/cm³ (6.68 lbs/gal)

**Solubility in / Miscibility with Water:**
Fully miscible.
Trade name: SF800-LR Soldering Flux

(Contd. of page 5)

Solvent content:
- Organic solvents: 93.7 %
- Solids content: 1.5 %

10 Stability and reactivity

Reactivity: No further relevant information available.
Chemical stability:
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions: No dangerous reactions known.
- Conditions to avoid: No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

Information on toxicological effects
Acute toxicity:

LD/LC50 values that are relevant for classification:

<table>
<thead>
<tr>
<th>CAS: 67-63-0 Isopropyl Alcohol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50 5,045 mg/kg (rat)</td>
</tr>
<tr>
<td>Dermal LD50 12,800 mg/kg (rabbit)</td>
</tr>
<tr>
<td>Inhalative LC50/4 h 30 mg/l (rat)</td>
</tr>
</tbody>
</table>

Primary irritant effect:
- on the skin: No irritant effect.
- on the eye: Irritating effect.
- Sensitization: Sensitization possible through inhalation.
- Additional toxicological information:
The product shows the following dangers according to internally approved calculation methods for preparations:
  - Irritant

Carcinogenic categories

<table>
<thead>
<tr>
<th>IARC (International Agency for Research on Cancer)</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 67-63-0 Isopropyl Alcohol</td>
</tr>
<tr>
<td>3</td>
</tr>
</tbody>
</table>

NTP (National Toxicology Program)
None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)
None of the ingredients is listed.

12 Ecological information

Toxicity
- Aquatic toxicity: No further relevant information available.
- Additional ecological information:
- General notes:
  - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- Results of PBT and vPvB assessment
- PBT: Not applicable.

(Contd. on page 7)
13 Disposal considerations

Waste treatment methods
Recommendation:
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:
Recommendation: Disposal must be made according to official regulations.
Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

<table>
<thead>
<tr>
<th>Category</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN-Number</td>
<td>UN1219</td>
</tr>
<tr>
<td>DOT, ADR, IMDG, IATA</td>
<td></td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td></td>
</tr>
<tr>
<td>DOT</td>
<td>Isopropanol mixture</td>
</tr>
<tr>
<td>ADR</td>
<td>1219 Isopropanol mixture</td>
</tr>
<tr>
<td>IMDG, IATA</td>
<td>ISOPROPANOL (ISOPROPYL ALCOHOL) mixture</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Category</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT</td>
<td></td>
</tr>
<tr>
<td>Class</td>
<td>3 Flammable liquids</td>
</tr>
<tr>
<td>Label</td>
<td>3</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Category</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>ADR, IMDG, IATA</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Category</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Class</td>
<td>3 Flammable liquids</td>
</tr>
<tr>
<td>Label</td>
<td>3</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>DOT, IMDG, IATA</td>
<td></td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Danger code (Kemler)</td>
<td>33</td>
</tr>
<tr>
<td>EMS Number:</td>
<td>F-E,S-D</td>
</tr>
<tr>
<td>Stowage Category</td>
<td>B</td>
</tr>
<tr>
<td>Transport in bulk according to Annex II of MARPOL73/78</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>and the IBC Code</td>
<td></td>
</tr>
<tr>
<td>Transport/Additional information:</td>
<td></td>
</tr>
<tr>
<td>DOT</td>
<td></td>
</tr>
<tr>
<td>Quantity limitations</td>
<td>On passenger aircraft/rail: 5 L</td>
</tr>
<tr>
<td></td>
<td>On cargo aircraft only: 60 L</td>
</tr>
</tbody>
</table>
Trade name: SF800-LR Soldering Flux

(Contd. of page 7)

<table>
<thead>
<tr>
<th>ADR</th>
<th>Code: E2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Excepted quantities (EQ)</td>
<td>Maximum net quantity per inner packaging: 30 ml</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per outer packaging: 500 ml</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IMDG</th>
<th>1L</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limited quantities (LQ)</td>
<td>Maximum net quantity per inner packaging: 30 ml</td>
</tr>
<tr>
<td></td>
<td>Maximum net quantity per outer packaging: 500 ml</td>
</tr>
</tbody>
</table>

| UN "Model Regulation":   | UN 1219 ISOPROPANOL MIXTURE, 3, II |

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China:       Inventory of Existing Chemical Substances in China (IECSC)
Korea:       Korea Existing Chemicals List (ECL)
Europe:      European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan:       Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA:         TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):
None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):
CAS: 67-63-0 | Isopropyl Alcohol

California Proposition 65

Chemicals known to cause cancer:
None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:
None of the ingredients is listed.

Carcinogenic categories

EPA (Environmental Protection Agency)
None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

CANADA:
Workplace Hazardous Materials Identification (WHMIS):
This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

(Contd. on page 9)
Trade name: SF800-LR Soldering Flux

Hazard pictograms

GHS02  GHS07

Signal word Danger

Hazard-determining components of labeling:
Isopropyl Alcohol
Aliphatic Ester
Azole Isomers

Hazard statements
H225 Highly flammable liquid and vapor.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

Precautionary statements
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department
Contact: EHS_Kester@kester.com

Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
VvPaB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
Trade name: SF800-LR Soldering Flux

OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 2: Flammable liquids – Category 2
Flam. Liq. 3: Flammable liquids – Category 3
Acute Tox. 4: Acute toxicity – Category 4
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
Skin Sens. 1: Skin sensitisation – Category 1
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
* Data compared to the previous version altered.