SECTION 1: Identification of the substance/mixture and of the company/undertaking

Trade name: TSF 6852 Tacky Soldering Flux

Article number: T1-00-6852

Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujiang Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gerlinde Germany
Tel +49 (0) 8142 4785 0

Further information obtainable from: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response  Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada)  Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

GHS07

Skin Irrit. 2  H315  Causes skin irritation.
Eye Irrit. 2  H319  Causes serious eye irritation.
Skin Sens. 1  H317  May cause an allergic skin reaction.
STOT SE 3  H335  May cause respiratory irritation.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07

Signal word Warning
Hazard statements
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
Precautionary statements

P280 Wear protective gloves/protective clothing/eye protection/face protection.
P264 Wash thoroughly after handling.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P405 Store locked up.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 3: Composition/information on ingredients
Description: Mixture of substances listed below with nonhazardous additions.

Chemical components:

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Proprietary Glycol Ether</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Skin Irrit. 2, H315</td>
</tr>
<tr>
<td></td>
<td>70-85%</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

4.1 Description of first aid measures
General information: Follow general first aid procedures.
After inhalation: Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water.
After swallowing: Seek immediate medical advice.

4.2 Most important symptoms and effects, both acute and delayed: No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: Use fire extinguishing methods suitable to surrounding conditions.

5.2 Special hazards arising from the substance or mixture
Nitrogen oxides (NOx)
Carbon monoxide (CO)
Under certain fire conditions, traces of other toxic gases cannot be excluded, e.g.:
In case of fire, the following can be released:

5.3 Advice for firefighters
Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Ensure adequate ventilation

6.2 Environmental precautions: No special measures required.

6.3 Methods and material for containment and cleaning up: Pick up mechanically.
SECTION 7: Handling and storage

7.1 Precautions for safe handling  No special measures required.
Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions: None.

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.

8.1 Control parameters
Ingredients with limit values that require monitoring at the workplace:
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures are to be adhered to when handling chemicals. Wash hands before breaks and at the end of work.
Respiratory protection:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn. Not necessary if room is well-ventilated. Use suitable respiratory protective device in case of insufficient ventilation.
Protection of hands:

Protective gloves

Material of gloves
Nitrile rubber, NBR
Natural rubber, NR
Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

(Continued from page 2)
### SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

**General Information**

**Appearance:**
- **Form:** Viscous
- **Colour:** Opaque
- **Odour:** Mild

**pH-value:** Not applicable.

**Change in condition**
- **Melting point/freezing point:** Undetermined.
- **Initial boiling point and boiling range:** > 300 °C

**Flash point:** > 100 °C

**Flammability (solid, gas):** Not determined.

**Auto-ignition temperature:** Product is not selfigniting.

**Explosive properties:** Product does not present an explosion hazard.

**Vapour pressure:** Not applicable.

**Density at 20 °C:** 1.1 g/cm³

**Vapour density** Not applicable.

**Solubility in / Miscibility with water:** Insoluble.

**Solvent content:**
- **Organic solvents:** 0.0 %
- **Water:** 4.2 %

### SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: Strong acids, strong oxidizers.

10.6 Hazardous decomposition products: No dangerous decomposition products known.
SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity: Based on available data, the classification criteria are not met.
Primary irritant effect:
Skin corrosion/irritation
Causes skin irritation.
Serious eye damage/irritation
Causes serious eye irritation.
Respiratory or skin sensitisation
May cause an allergic skin reaction.
CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Based on available data, the classification criteria are not met.
STOT-single exposure
May cause respiratory irritation.
STOT-repeated exposure: Based on available data, the classification criteria are not met.
Aspiration hazard: Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation
Disposal must be made according to official regulations.
Must be specially treated adhering to official regulations.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA: Void
14.2 UN proper shipping name
ADR, IMDG, IATA: Void
ADN: Void

(Continued on page 6)
14.3 Transport hazard class(es)
ADR, ADN, IMDG, IATA
Class Void
14.4 Packing group
ADR, IMDG, IATA Void
14.5 Environmental hazards:
Marine pollutant: No
14.6 Special precautions for user
Not applicable.
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable.
UN "Model Regulation": Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07

Signal word Warning
Hazard statements
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.

Precautionary statements
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P264 Wash thoroughly after handling.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P405 Store locked up.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Directive 2012/18/EU
Named dangerous substances - ANNEX I None of the ingredients is listed.
15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information
This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on
how to use a Safety Data Sheet (SDS) as a source for hazard information.

**Department issuing SDS:** Product Compliance / EHS Department  
**Contact:** EHS_Kester@kester.com  
**Abbreviations and acronyms:**  
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
IATA: International Air Transport Association  
GHS: Globally Harmonised System of Classification and Labelling of Chemicals  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
Skin Irrit. 2: Skin corrosion/irritation – Category 2  
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2  
Skin Sens. 1: Skin sensitisation – Category 1  
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3  
* Data compared to the previous version altered.