SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Trade name: 44 Lead (Pb) Alloy Solder Wire
1.2 Relevant identified uses of the substance or mixture and uses advised against
   No further relevant information available.

1.3 Details of the supplier of the safety data sheet
   Manufacturer/Supplier:
   Kester Inc.
   800 West Thorndale Avenue
   Itasca, IL 60143
   Tel 00+1 + 630 616 4000

   ITW Specialty Materials (Suzhou) Co., Ltd.
   Hengqiao Road, Wujiang Economic Development Zone
   Suzhou, Jiangsu Province, China 215200
   Tel +86 512 82060807

   Kester GmbH
   Ganghofer Strasse 45
   D-82216 Gernlinden Germany
   Tel +49 (0) 8142 4785 0

   Further information obtainable from: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
   CHEMTREC 24-Hour Emergency Response  Telephone Number : (800) 424-9300
   CHEMTREC 24-Hour Emergency Response (Outside US & Canada)  Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
   Classification according to Regulation (EC) No 1272/2008

   GHS08 health hazard

   Carc. 2 H351 Suspected of causing cancer.
   Repr. 1B H360 May damage fertility or the unborn child.
   STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

   GHS07

   Acute Tox. 4 H302 Harmful if swallowed.
   Acute Tox. 4 H332 Harmful if inhaled.
   Skin Sens. 1 H317 May cause an allergic skin reaction.

2.2 Label elements
   Labelling according to Regulation (EC) No 1272/2008
   The product is classified and labelled according to the CLP regulation.
   Hazard pictograms

   GHS07 GHS08
Signal word Danger

Hazard-determining components of labelling:
LEAD (Pb)
Rosin

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
H317 May cause an allergic skin reaction.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements
P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.
P103 Read label before use.
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of water.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P405 Store locked up.
P530 Dispose of contents/container in accordance with local/regional/national/international regulations.

Additional information:
Restricted to professional users.
Contains lead. Should not be used on surfaces liable to be chewed or sucked by children.

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

Description:
Mixture: consisting of the following components.
Mixture of substances listed below with nonhazardous additions.

Chemical components:

<table>
<thead>
<tr>
<th>CAS: 7439-92-1</th>
<th>LEAD (Pb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>EINECS: 231-100-4</td>
<td>Carc. 2; H351; Repir. 1B, H360; STOT RE 2, H373</td>
</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302; Acute Tox. 4, H332</td>
</tr>
<tr>
<td></td>
<td>0-99%</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Rosin</td>
</tr>
<tr>
<td></td>
<td>Skin Sens. 1, H317</td>
</tr>
<tr>
<td></td>
<td>1.0-3.0%</td>
</tr>
</tbody>
</table>

SVHC
This product does not contain any Substance of Very High Concern (SVHC) on the European Chemicals Agency (ECHA) candidate list.

SECTION 4: First aid measures

4.1 Description of first aid measures
General information:
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
Follow general first aid procedures.

(Continued on page 3)
Trade name: 44 Lead (Pb) Alloy Solder Wire

(Continued from page 2)

After inhalation:
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
Supply fresh air; consult doctor in case of complaints.
After skin contact: Immediately wash with water and soap and rinse thoroughly.
After eye contact: Rinse opened eye for several minutes under running water.
After swallowing: Seek immediate medical advice.
4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
4.3 Indication of any immediate medical attention and special treatment needed
No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing agents: CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

5.2 Special hazards arising from the substance or mixture
In case of fire, the following can be released:
Carbon monoxide (CO)

5.3 Advice for firefighters
Protective equipment: No special measures required.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation
6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

6.3 Methods and material for containment and cleaning up:
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
6.4 Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Thorough dedusting.
Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Keep container tightly sealed.
Store in dry conditions.
Exposure to sulfur or to high humidity will tarnish the solder surface.
7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.
(Continued on page 4)
8.1 Control parameters

**Ingredients with limit values that require monitoring at the workplace:**

<table>
<thead>
<tr>
<th>Rosin</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
<td>0.15 mg/m³ (short-term)</td>
</tr>
<tr>
<td></td>
<td>0.05 mg/m³ (long-term)</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

**Personal protective equipment:**

**General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.

**Respiratory protection:**
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.

**Protection of hands:**

- Protective gloves

**Material of gloves**
Nitrile rubber, NBR
Natural rubber, NR

**Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**

- Safety Glasses with Side Shields Required

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**SECTION 9: Physical and chemical properties**

9.1 Information on basic physical and chemical properties

**General Information**

**Appearance:**
- Form: Solid
- Colour: Silver grey
- Odour: Mild

**pH-value:** Not applicable.

**Change in condition**
- Melting point/freezing point: Undetermined.
- Initial boiling point and boiling range: 1,740°C

**Flash point:** Not Applicable

**Flammability (solid, gas):** Not determined.
Trade name: 44 Lead (Pb) Alloy Solder Wire

Auto-ignition temperature: Product is not selfigniting.
Explosive properties: Product does not present an explosion hazard.
Vapour pressure: Not applicable.
Density at 20°C: 7g/cm³
Vapour density Not applicable.
Solubility in / Miscibility with water: Insoluble.
Solvent content:
Organic solvents: 0.1 %
Solids content: 99.9%

SECTION 10: Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products:
Carbon monoxide and carbon dioxide
When heated, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes, acids, and terpenes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity
Harmful if swallowed or if inhaled.

LD/LC50 values relevant for classification:

<table>
<thead>
<tr>
<th>CAS: 7439-92-1 LEAD (Pb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>Inhalative</td>
</tr>
</tbody>
</table>

Primary irritant effect:
Skin corrosion/irritation Possible local irritation by contact with flux or fumes.
Serious eye damage/irritation Smoke during soldering can cause eye irritation.
Respiratory or skin sensitisation
May cause an allergic skin reaction.
CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity
Suspected of causing cancer.
Reproductive toxicity
May damage fertility or the unborn child.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure
May cause damage to organs through prolonged or repeated exposure.
SAFETY DATA SHEET (SDS)
according to 1907/2006/EC, Article 31

Printing Date: 25.08.2017
Version number 5
Revision: 25.08.2017

Trade name: 44 Lead (Pb) Alloy Solder Wire

Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:
General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system. Danger to drinking water if even small quantities leak into the ground.
The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary.

12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation
Disposal must be made according to official regulations.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

European waste catalogue
10 08 11 dross and skimmings other than those mentioned in 10 08 10

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA Void

14.2 UN proper shipping name
ADR, ADN Void
IMDG, IATA Void

14.3 Transport hazard class(es)
ADR, ADN, IMDG, IATA
Class Void

14.4 Packing group
ADR, IMDG, IATA Void

14.5 Environmental hazards:
Marine pollutant: Not applicable.
14.6 Special precautions for user
14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable.

Transport/Additional information: Not dangerous according to the above specifications.

(Continued on page 7)
SAFETY DATA SHEET (SDS)
according to 1907/2006/EC, Article 31

Trade name: 44 Lead (Pb) Alloy Solder Wire

UN "Model Regulation": Void

(Continued from page 6)

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Hazard pictograms

GHS07 GHS08

Signal word: Danger

Hazard-determining components of labelling:
LEAD (Pb)
Rosin

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
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P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 63

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

(Continued on page 8)
only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

**Department issuing SDS:** Product Compliance / EHS Department  
**Contact:**  
EHS_Kester@kester.com  
Branch Manager (Malaysia Only) Telephone No : 04-6414633  

**Abbreviations and acronyms:**  
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)  
LC50: Lethal concentration, 50 percent  
LD50: Lethal dose, 50 percent  
PBT: Persistent, Bioaccumulative and Toxic  
vPvB: very Persistent and very Bioaccumulative  
NIOSH: National Institute for Occupational Safety  
OSHA: Occupational Safety & Health  
Acute Tox. 4: Acute toxicity – Category 4  
Skin Sens. 1: Skin sensitisation – Category 1  
Carc. 2: Carcinogenicity – Category 2  
Repr. 1B: Reproductive toxicity – Category 1B  
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2  

* Data compared to the previous version altered.