1 Identification

**Trade name: 331 Lead (Pb) Alloy Solder Wire**

**Relevant identified uses of the substance or mixture and uses advised against**

No further relevant information available.

1.3 Details of the supplier of the safety data sheet

**Manufacturer/Supplier:**

Kester Inc.
800 West Thordale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82068080

Kester GmbH
Ganghofer Strasse 45
D-82216 Germindel Germany
Tel +49 (0) 8142 4785 0

**Information department:** Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:

CHEMTREC 24-Hour Emergency Response  Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada)  Telephone Number : (703) 527-3887

2 Hazard(s) identification

2.1 Classification of the substance or mixture

**Classification according to Regulation (EC) No 1272/2008**

![GHS08 Health hazard]

Carc. 2  H351  Suspected of causing cancer.
Repr. 1  H360  May damage fertility or the unborn child.
STOT RE 2  H373  May cause damage to organs through prolonged or repeated exposure.

![GHS07]

Acute Tox. 4  H302  Harmful if swallowed.
Acute Tox. 4  H332  Harmful if inhaled.

2.2 Label elements

**Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labeled according to the CLP regulation.

(Contd. on page 2)
Hazard pictograms

GHS07  GHS08

Signal word  Danger

Hazard-determining components of labeling:
LEAD (Pb)

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
H351  Suspected of causing cancer.
H360  May damage fertility or the unborn child.
H373  May cause damage to organs through prolonged or repeated exposure.

Precautionary statements
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
P314  Get medical advice/attention if you feel unwell.
P405  Store locked up.
P501  Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)

Health = 2
Fire = 0
Reactivity = 0

HMIS-ratings (scale 0 - 4)

HEALTH  FIRE  REACTIVITY
1  0  0

Health = 1
Fire = 0
Reactivity = 0

2.3 Other hazards
Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Description</th>
<th>% Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 7439-92-1</td>
<td>LEAD (Pb)</td>
<td>Carc. 2, H351; Repr. 1B, H360; STOT RE 2, H373 55-70%</td>
</tr>
<tr>
<td>CAS: 7440-31-5</td>
<td>TIN (Sn)</td>
<td>Acute Tox. 4, H302; Acute Tox. 4, H332 25-40%</td>
</tr>
</tbody>
</table>

(Contd. on page 3)
# 4 First-aid measures

### 4.1 Description of first aid measures

**General information:**
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Follow general first aid procedures.

**After inhalation:**
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
Supply fresh air; consult doctor in case of complaints.

**After skin contact:** Immediately wash with water and soap and rinse thoroughly.

**After eye contact:** Rinse opened eye for several minutes under running water.

**After swallowing:** Seek immediate medical advice.

### 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

### 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

---

# 5 Fire-fighting measures

### 5.1 Extinguishing media

Suitable extinguishing agents: Water

### 5.2 Special hazards arising from the substance or mixture

Nitrogen oxides (NOx)

In case of fire, the following can be released:

### 5.3 Advice for firefighters

**Protective equipment:** No special measures required.

---

# 6 Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

### 6.2 Environmental precautions

Do not allow to enter sewers/ surface or ground water.

### 6.3 Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

### 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**Protective Action Criteria for Chemicals**

#### PAC-1:

| CAS: 7439-92-1 | LEAD (Pb) | 0.15 mg/m³ |
| CAS: 7440-31-5 | TIN (Sn)  | 6 mg/m³  |

#### PAC-2:

| CAS: 7439-92-1 | LEAD (Pb) | 120 mg/m³ |
| CAS: 7440-31-5 | TIN (Sn)  | 67 mg/m³  |

(Contd. on page 4)
7 Handling and storage

7.1 Precautions for safe handling  Thorough dusting.
Information about protection against explosions and fires: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Keep receptacle tightly sealed.
Store in dry conditions.
Exposure to sulfur or to high humidity will tarnish solder surface.

7.3 Specific end use(s)  No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

8.1 Control parameters

Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 7439-92-1 LEAD (Pb)</th>
<th>CAS: 7440-31-5 TIN (Sn)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PEL</strong></td>
<td>Long-term value: 0.05* mg/m³</td>
</tr>
<tr>
<td></td>
<td>*see 29 CFR 1910.1025</td>
</tr>
<tr>
<td><strong>REL</strong></td>
<td>Long-term value: 0.05* mg/m³</td>
</tr>
<tr>
<td></td>
<td>*8-hr TWA :See PocketGuide App.C</td>
</tr>
<tr>
<td><strong>TLV</strong></td>
<td>Long-term value: 0.05* mg/m³</td>
</tr>
<tr>
<td></td>
<td>*and inorganic compounds, as Pb; BEI</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 7440-31-5 TIN (Sn)</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PEL</strong></td>
</tr>
<tr>
<td>metal</td>
</tr>
<tr>
<td><strong>REL</strong></td>
</tr>
<tr>
<td><strong>TLV</strong></td>
</tr>
<tr>
<td>metal</td>
</tr>
</tbody>
</table>

Additional information:
PEL = Permissible Exposure Limit (OSHA)
TLV = Threshold Limit Value (ACGIH)
OSHA = Occupational Safety and Health Administration
ACGIH = American Conference of Governmental Industrial Hygienists

8.2 Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.
Breathing equipment:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn. Not necessary if room is well-ventilated. Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:
Protective gloves

Material of gloves:
Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material:
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:
Safety glasses

9 Physical and chemical properties

9.1 Information on basic physical and chemical properties
General Information
Appearance:
Form: Solid
Color: Silver grey
Odor: Mild

pH-value: Not applicable.

Change in condition
Melting point/Melting range: 183 - 238 °C (361 - 460 °F)
Undetermined.
Boiling point/Boiling range: 1740 °C (3164 °F)

Flash point: Not applicable.

Flammability (solid, gaseous): Not determined.
Auto igniting: Product is not self-igniting.

Danger of explosion: Product does not present an explosion hazard.

Vapor pressure: Not applicable.

Density at 20 °C (68 °F): 7 g/cm³ (58.415 lbs/gal)

Vapor density
Solubility in / Miscibility with Water: Insoluble.
10 Stability and reactivity

10.1 Reactivity No further relevant information available.
10.2 Chemical stability
Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
10.3 Possibility of hazardous reactions No dangerous reactions known.
10.4 Conditions to avoid No further relevant information available.
10.5 Incompatible materials: Strong acids, strong oxidizers.
10.6 Hazardous decomposition products: When heated to soldering temperatures, solvents will be evaporated and organic material may release aliphatic aldehydes and acids.

11 Toxicological information

11.1 Information on toxicological effects
Acute toxicity:
Harmful if swallowed or if inhaled.

LD/LC50 values that are relevant for classification:

<table>
<thead>
<tr>
<th>CAS: 7439-92-1 LEAD (Pb)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
<td>500 mg/kg (ATE)</td>
</tr>
<tr>
<td>Inhalative LC50/4 h</td>
<td>1.5 mg/l (ATE)</td>
</tr>
</tbody>
</table>

Primary irritant effect:
on the skin: Based on available data, the classification criteria are not met.
on the eye: Based on available data, the classification criteria are not met.
through inhalation: May cause respiratory irritation.
through ingestion:
May cause gastrointestinal irritation.
May be harmful if swallowed.
Sensitization: Based on available data, the classification criteria are not met.

Additional toxicological information:

Carcinogenic categories

<table>
<thead>
<tr>
<th>IARC (International Agency for Research on Cancer)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 7439-92-1 LEAD (Pb)</td>
<td>2B</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NTP (National Toxicology Program)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 7439-92-1 LEAD (Pb)</td>
<td>R</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OSHA-Ca (Occupational Safety &amp; Health Administration)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>None of the ingredients is listed.</td>
<td></td>
</tr>
</tbody>
</table>

12 Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.
Additional ecological information:

General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

13 Disposal considerations

13.1 Waste treatment methods
Recommendation:
Disposal must be made according to official regulations.
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:
Recommendation: Disposal must be made according to official regulations.

14 Transport information

14.1 UN-Number
DOT, ADR, ADN, IMDG, IATA
Not applicable

14.2 UN proper shipping name
DOT, ADN
Not applicable
ADR
Not applicable
IMDG, IATA
Not applicable

14.3 Transport hazard class(es)

14.4 Packing group
DOT, IMDG, IATA
Not applicable

Marine pollutant:
No

14.6 Special precautions for user
Not applicable.

14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Not applicable.

UN "Model Regulation":
Not applicable

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

(Contd. on page 6)
Trade name: 331 Lead (Pb) Alloy Solder Wire

SARA (Superfund Amendments and Reauthorization Act)
Section 355 (extremely hazardous substances):
None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):
CAS: 7439-92-1 LEAD (Pb)

California Proposition 65
Chemicals known to cause cancer:
WARNING: This product contains a chemical(s) known to the State of California to cause cancer.
LEAD (Pb)

Chemicals known to cause reproductive toxicity:
WARNING: This product contains a chemical(s) known to the State of California to cause birth defects and/or other reproductive harm.
LEAD (Pb)

Carcinogenic categories

EPA (Environmental Protection Agency)
CAS: 7439-92-1 LEAD (Pb) [B2]

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

CANADA:
Workplace Hazardous Materials Identification (WHMIS):
This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

Labelling according to Regulation (EC) No 1272/2008
The product is classified and labeled according to the CLP regulation.

Hazard pictograms

GHS07  GHS08

Signal word Danger

Hazard-determining components of labeling:
LEAD (Pb)

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P264 Wash thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/attention.
Trade name: 331 Lead (Pb) Alloy Solder Wire

P314 Get medical advice/attention if you feel unwell.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department
Contact: EHS_Kester@kester.com
Date of preparation / last revision 05/18/2017 / 3

Abbreviations and acronyms:
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA: DGR: Dangerous Goods Regulations by the “International Air Transport Association” (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the “International Civil Aviation Organisation” (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
WHMIS: Workplace Hazardous Materials Information System (Canada)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Acute Tox. 4: Acute toxicity – Category 4
Carc. 2: Carcinogenicity – Category 2
Repr. 1B: Reproductive toxicity – Category 1B
STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

* Data compared to the previous version altered.