SECTION 1: Identification of the substance/mixture and of the company/undertaking

Trade name: TSF 6521C No-Clean Tacky Paste Flux
Relevant identified uses of the substance or mixture and uses advised against
Solder
Professional use of solder

1.3 Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Hengqiao Road, Wujian Economic Development Zone
Suzhou, Jiangsu Province, China 215200
Tel +86 512 82060807

Kester GmbH
Ganghofer Strasse 45
D-82216 Gerlininden Germany
Tel +49 (0) 8142 4785 0

Further information obtainable from: Product Compliance: EHS_Kester@kester.com

1.4 Emergency telephone number:
CHEMTREC 24-Hour Emergency Response  Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada)  Telephone Number : (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification according to Regulation (EC) No 1272/2008

GHS08 health hazard

Resp. Sens. 1  H334  May cause allergy or asthma symptoms or breathing difficulties if inhaled.

GHS07

Skin Irrit. 2  H315  Causes skin irritation.
Eye Irrit. 2  H319  Causes serious eye irritation.
Skin Sens. 1  H317  May cause an allergic skin reaction.

Aquatic Chronic 3  H412  Harmful to aquatic life with long lasting effects.

2.2 Label elements
Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.
Hazard pictograms

GHS08

(Continued on page 2)
### SECTION 3: Composition/information on ingredients

**Description:** Mixture of substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>Chemical components</th>
<th>CAS: 65997-06-0</th>
<th>Modified Rosin</th>
<th>Resn. Sens. 1, H334</th>
<th>Skin Sens. 1, H317</th>
<th>40-55%</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EINECS: 266-041-3</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 107-41-5</td>
<td>2-methylpentane-2,4-diol</td>
<td>Skin Irit. 2, H315; Eye Irit. 2, H319</td>
<td>10-25%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EINECS: 203-489-0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 112-73-2</td>
<td>bis(2-butoxyethyl) ether</td>
<td>Acute Tox. 4, H312</td>
<td>5&lt;10%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EINECS: 204-001-9</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Aliphatic hydroxy diol</td>
<td>Eye Irit. 2; H319</td>
<td>5&lt;10%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 27136-73-8</td>
<td>TH-Imidazole-1-ethanol, 2-(heptadecenyl)-4,5-dihydro-</td>
<td>Aquatic Chronic 2, H411</td>
<td>3.0-5.0%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EINECS: 248-248-0</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 64742-30-9</td>
<td>Distillates (petroleum), chemically neutralized middle</td>
<td>Aquatic Chronic 2, H411</td>
<td>3.0-5.0%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EINECS: 265-130-4</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 872-50-4</td>
<td>N-methyl-2-pyrrolide</td>
<td>Repr. 1B, H3600</td>
<td>1.0-3.0%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EINECS: 212-828-1</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Amines</td>
<td>Skin Irit. 2, H315; Eye Irit. 2, H319</td>
<td>1.0-3.0%</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Halogenated organic diol</td>
<td>Acute Tox. 4, H302; Eye Irit. 2, H319; Skin Sens. 1B, H317</td>
<td>0.1&lt;1%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**Trade name:** TSF 6521C No-Clean Tacky Paste Flux

### SECTION 4: First aid measures

4.1 Description of first aid measures  
**General information:** Follow general first aid procedures.  
**After inhalation:** Supply fresh air; consult doctor in case of complaints.  
**After skin contact:** Immediately wash with water and soap and rinse thoroughly.  
**After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.  
4.2 Most important symptoms and effects, both acute and delayed: No further relevant information available.  
4.3 Indication of any immediate medical attention and special treatment needed: No further relevant information available.

### SECTION 5: Firefighting measures

5.1 Extinguishing media  
**Suitable extinguishing agents:** CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.  
5.2 Special hazards arising from the substance or mixture: In case of fire, the following can be released:  
5.3 Advice for firefighters  
**Protective equipment:** No special measures required.

### SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures: Ensure adequate ventilation  
6.2 Environmental precautions: Do not allow to enter sewers/surface or ground water.  
6.3 Methods and material for containment and cleaning up:  
Dispoase contaminated material as waste according to item 13.  
6.4 Reference to other sections  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

7.1 Precautions for safe handling: Prevent formation of dust.  
**Information about fire - and explosion protection:** No special measures required.  
7.2 Conditions for safe storage, including any incompatibilities  
**Storage:**  
Requirements to be met by storerooms and receptacles: Store in a cool location.  
**Information about storage in one common storage facility:** Not required.  
**Further information about storage conditions:** Keep container tightly sealed.  
7.3 Specific end use(s) No further relevant information available.

### SECTION 8: Exposure controls/personal protection

Additional information about design of technical facilities: No further data; see item 7.
8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 107-41-5 2-methylpentane-2,4-diol</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 872-50-4 N-methyl-2-pyrrolidone</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEL</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Personal protective equipment:

General protective and hygienic measures:
The usual precautionary measures are to be adhered to when handling chemicals. Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work. Avoid contact with the eyes and skin.

Respiratory protection:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn. Not necessary if room is well-ventilated. Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:

Protective gloves

Material of gloves
Nitrile rubber, NBR
Natural rubber, NR

Penetration time of glove material
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Safety Glasses with Side Shields Required

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

General Information

Appearance:
Form: Pasty
Colour: Amber coloured
Odour: Mild

pH-value: Not applicable.

Change in condition
Melting point/freezing point: Undetermined.
**SECTION 10: Stability and reactivity**

10.1 Reactivity No further relevant information available.

10.2 Chemical stability

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

10.3 Possibility of hazardous reactions No dangerous reactions known.

10.4 Conditions to avoid No further relevant information available.

10.5 Incompatible materials: Strong acids, strong oxidizers.

10.6 Hazardous decomposition products: No dangerous decomposition products known.

**SECTION 11: Toxicological information**

11.1 Information on toxicological effects

**Acute toxicity** Based on available data, the classification criteria are not met.

**LD/LC50 values relevant for classification:**

<table>
<thead>
<tr>
<th>CAS: 65997-06-0 Modified Rosin</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>LD50 &gt; 4000 mg/kg (Rat)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 107-41-5 2-methylpentane-2,4-diol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>LD50 3700 mg/kg (rat)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 27136-73-8 1H-Imidazole-1-ethanol, 2-(heptadecenyl)-4,5-dihydro-</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>LD50 500 mg/kg (ATE)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 64742-30-9 Distillates (petroleum), chemically neutralized middle</th>
</tr>
</thead>
<tbody>
<tr>
<td>Inhalative LD50/4 h</td>
</tr>
</tbody>
</table>
Trade name: TSF 6521C No-Clean Tacky Paste Flux

<table>
<thead>
<tr>
<th>CAS: 872-50-4 N-methyl-2-pyrrolidone</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD&lt;sub&gt;50&lt;/sub&gt;</td>
</tr>
<tr>
<td>Dermal LD&lt;sub&gt;50&lt;/sub&gt;</td>
</tr>
</tbody>
</table>

Primary irritant effect:
Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/irritation
Causes serious eye irritation.

Respiratory or skin sensitisation
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.

CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)
Germ cell mutagenicity Based on available data, the classification criteria are not met.
Carcinogenicity Based on available data, the classification criteria are not met.
Reproductive toxicity Based on available data, the classification criteria are not met.
STOT-single exposure Based on available data, the classification criteria are not met.
STOT-repeated exposure Based on available data, the classification criteria are not met.
Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity
Aquatic toxicity: No further relevant information available.

Ecotoxicological effects:

Remark: Harmful to fish

Additional ecological information:

General notes:
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
Harmful to aquatic organisms

12.5 Results of PBT and vPvB assessment
PBT: Not applicable.
vPvB: Not applicable.

SECTION 13: Disposal considerations

13.1 Waste treatment methods
Recommendation
Disposal must be made according to official regulations.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:
Recommendation: Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN-Number
IMDG, IATA: Void

14.2 UN proper shipping name
ADR, ADN, IMDG, IATA: Void

(Continued on page 7)
14.3 Transport hazard class(es)

ADR, ADN, IMDG, IATA
Class: Void
14.4 Packing group
ADR, IMDG, IATA: Void
14.5 Environmental hazards:
Marine pollutant: No
14.6 Special precautions for user
Not applicable.
14.7 Transport in bulk according to Annex II of Marpol
and the IBC Code
Not applicable.
UN "Model Regulation": Void

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
China: Inventory of Existing Chemical Substances in China (IECSC)
Korea: Korea Existing Chemicals List (ECL)
Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
Japan: Inventory of Existing and New Chemical Substances (ENCS)
Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

Labelling according to Regulation (EC) No 1272/2008
The product is classified and labelled according to the CLP regulation.

Signal pictograms

GHS08

Hazard word: Danger

Hazard-determining components of labelling:
Rosin
Halogenated organic diol

Hazard statements
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P270 Do not eat, drink or smoke when using this product.
P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P302+P352 IF ON SKIN: Wash with plenty of water.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 30

(Continued from page 6)

(Continued on page 8)
SAFETY DATA SHEET (SDS)
according to 1907/2006/EC, Article 31

Trade name: TSF 6521C No-Clean Tacky Paste Flux

(Continued from page 7)

National regulations:

Other regulations, limitations and prohibitive regulations

Substances of very high concern (SVHC) according to REACH, Article 57
CAS: 872-50-4 | N-methyl-2-pyrrolidone

15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication requirements require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

Department issuing SDS: Product Compliance / EHS Department
Contact: EHS_Kester@kester.com

Abbreviations and acronyms:
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organisation
ICAO-TI: Technical Instructions by the "International Civil Aviation Organisation" (ICAO)
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
Acute Tox. 4: Acute toxicity – Category 4
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
Resp. Sens. 1: Respiratory sensitisation – Category 1
Skin Sens. 1: Skin sensitisation – Category 1
Skin Sens. 1B: Skin sensitisation – Category 1B
Repr. 1B: Reproductive toxicity – Category 1B
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
Asp. Tox. 1: Aspiration hazard – Category 1
Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2
Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

* Data compared to the previous version altered.