1 Identification

Trade name: 44 Lead (Pb) Alloy Solder Wire
Relevant identified uses of the substance or mixture and uses advised against
No further relevant information available.

Details of the supplier of the safety data sheet
Manufacturer/Supplier:
Kester Inc.
800 West Thormdale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujian Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Information department:
Product Compliance: EHS_Kester@kester.com

Emergency telephone number:
CHEMTREC 24-Hour Emergency Response Telephone Number: (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number: (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture

Health hazard

Carc. 2 H351 Suspected of causing cancer.
Repr. 1 H360 May damage fertility or the unborn child.
STOT RE 2 H373 May cause damage to organs through prolonged or repeated exposure.

Acute Tox. 4 H302 Harmful if swallowed.
Acute Tox. 4 H332 Harmful if inhaled.
Skin Sens. 1 H317 May cause an allergic skin reaction.

Label elements
GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
### Hazard pictograms

| GHS07 | GHS08 |

**Signal word** Danger

**Hazard-determining components of labeling:**
- LEAD (Pb)
- Rosin

**Hazard statements**
- H302+H332 Harmful if swallowed or if inhaled.
- H317 May cause an allergic skin reaction.
- H351 Suspected of causing cancer.
- H360 May damage fertility or the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
- P302+P352 IF ON SKIN: Wash with plenty of water.
- P304+P307 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P307+P321 IF exposed or concerned: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Classification system:**

**NFPA ratings (scale 0 - 4)**

| 2 | 0 | 0 |

Health = 2
Fire = 0
Reactivity = 0

**HMIS-ratings (scale 0 - 4)**

<table>
<thead>
<tr>
<th>HEALTH</th>
<th>FIRE</th>
<th>REACTIVITY</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

Health = *1
Fire = 0
Reactivity = 0

**Other hazards**

**Results of PBT and vPvB assessment**

- PBT: Not applicable.
- vPvB: Not applicable.

### 3 Composition/information on ingredients

**Description:**
- Mixture: consisting of the following components.
- Mixture of the substances listed below with nonhazardous additions.
Trade name: 44 Lead (Pb) Alloy Solder Wire

<table>
<thead>
<tr>
<th>CAS No.</th>
<th>Description</th>
<th>% Range</th>
<th>(\text{CAS: 7439-92-1} ) LEAD (Pb)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Carc. 2, H351: Repr. 1B, H360; STOT RE 2, H373</td>
<td>0-99%</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Acute Tox. 4, H302; Acute Tox. 4, H332</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS: 7440-31-5</td>
<td>TIN (Sn)</td>
<td>0-90%</td>
<td></td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Rosin</td>
<td>1.0-3.0%</td>
<td></td>
</tr>
</tbody>
</table>

4 First-aid measures

Description of first aid measures
General information:
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Follow general first aid procedures.

After inhalation:
In case of unconsciousness place patient stably in side position for transportation.
Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water.

After swallowing: Seek immediate medical advice.

Information for doctor:
Most important symptoms and effects, both acute and delayed No further relevant information available.

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media
Suitable extinguishing agents:
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Special hazards arising from the substance or mixture
In case of fire, the following can be released:
Carbon monoxide (CO)

Advice for firefighters
Protective equipment: No special measures required.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures Ensure adequate ventilation

Environmental precautions: Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:
Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Reference to other sections
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

Protective Action Criteria for Chemicals

<table>
<thead>
<tr>
<th>PAC-1:</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS: 7439-92-1</td>
<td>LEAD (Pb)</td>
</tr>
<tr>
<td>CAS: 7440-31-5</td>
<td>TIN (Sn)</td>
</tr>
</tbody>
</table>
7 Handling and storage

Handling:
Precautions for safe handling: Thorough dusting.
Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities
Storage:
Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Not required.
Further information about storage conditions:
Keep receptacle tightly sealed.
Store in dry conditions.
Exposure to sulfur or to high humidity will tarnish solder surface.
Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters
Components with limit values that require monitoring at the workplace:

<table>
<thead>
<tr>
<th>CAS: 7439-92-1 LEAD (Pb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>REL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>TLV</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAS: 7440-31-5 TIN (Sn)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PEL</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td>REL</td>
</tr>
<tr>
<td>TLV</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

Additional information:
PEL = Permissible Exposure Limit (OSHA)
TLV = Threshold Limit Value (ACGIH)
Trade name: 44 Lead (Pb) Alloy Solder Wire

OSHA = Occupational Safety and Health Administration
ACGIH = American Conference of Governmental Industrial Hygienists

Exposure controls
Personal protective equipment:
General protective and hygienic measures:
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Wash hands before breaks and at the end of work.
Breathing equipment:
When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
Protection of hands:

Material of gloves:
Nitrile rubber, NBR
Natural rubber, NR
Penetration time of glove material:
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
Eye protection:

9 Physical and chemical properties

Information on basic physical and chemical properties
General Information
Appearance:
Form: Solid
Color: Silver grey
Odor: Mild
pH-value: Not applicable.

Change in condition
Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 1,740°C (33.8 °F)
Flash point: Not applicable.
Flammability (solid, gaseous): Not determined.
Auto igniting: Product is not selfigniting.
Danger of explosion: Product does not present an explosion hazard.
Vapor pressure: Not applicable.
Density at 20°C (68 °F): 7g/cm³ (58.42 lbs/gal)

(Contd. on page 6)
**Trade name:** 44 Lead (Pb) Alloy Solder Wire

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vapor density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility in / Miscibility with Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Solvent content:</td>
<td></td>
</tr>
<tr>
<td>Organic solvents:</td>
<td>0.1 %</td>
</tr>
<tr>
<td>Solids content:</td>
<td>99.9%</td>
</tr>
</tbody>
</table>

## 10 Stability and reactivity

**Reactivity** No further relevant information available.

**Chemical stability**

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

**Possibility of hazardous reactions** No dangerous reactions known.

**Conditions to avoid** No further relevant information available.

**Incompatible materials:** Strong acids, strong oxidizers.

**Hazardous decomposition products:** Carbon monoxide and carbon dioxide.

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

## 11 Toxicological information

**Information on toxicological effects**

**Acute toxicity:**

**LD/LC50 values that are relevant for classification:**

<table>
<thead>
<tr>
<th>CAS: 7439-92-1 LEAD (Pb)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
</tr>
<tr>
<td>LD50 500 mg/kg (ATE)</td>
</tr>
<tr>
<td>Inhalative</td>
</tr>
<tr>
<td>LC50/4 h 1.5 mg/l (ATE)</td>
</tr>
</tbody>
</table>

**Primary irritant effect:**

**on the skin:** Possible local irritation by contact with flux or fumes.

**on the eye:** Irritating effect.

Smoke during soldering can cause eye irritation.

**through inhalation:** Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.

**through ingestion:** May be harmful if swallowed.

**Sensitization:** Sensitization possible through inhalation.

**Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

**Harmful**

**Carcinogenic categories**

**IARC (International Agency for Research on Cancer)**

| CAS: 7439-92-1 LEAD (Pb) | 2B |

**NTP (National Toxicology Program)**

| CAS: 7439-92-1 LEAD (Pb) | R |

(Contd. on page 7)
### 12 Ecological information

**Toxicity**
- Aquatic toxicity: No further relevant information available.
- Additional ecological information:
- General notes:
  - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
  - Danger to drinking water if even small quantities leak into the ground.
  - The product contains heavy metals. Avoid transfer into the environment. Specific preliminary treatments are necessary

**Results of PBT and vPvB assessment**
- PBT: Not applicable.
- vPvB: Not applicable.

### 13 Disposal considerations

**Waste treatment methods**
- **Recommendation:** Disposal must be made according to official regulations. Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

### 14 Transport information

**UN-Number**
- DOT, ADR, ADN, IMDG, IATA: Not applicable

**UN proper shipping name**
- DOT, ADR, ADN: Not applicable
- IMDG, IATA: Not applicable

**Transport hazard class(es)**
- DOT, ADR, ADN, IMDG, IATA: Not applicable
- Class: Not applicable

**Packing group**
- DOT, IMDG, IATA: Not applicable

**Marine pollutant:**
- No

**Special precautions for user**
- Not applicable.

**Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**
- Not applicable.

**Transport/Additional information:**
- Not dangerous according to the above specifications.

**UN "Model Regulation":**
- Not applicable

(Contd. on page 8)
15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture
All ingredients are listed on the following Government Inventories:
- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA
The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):
None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):
CAS: 7439-92-1 LEAD (Pb)

California Proposition 65
Chemicals known to cause cancer:
WARNING: This product contains a chemical(s) known to the State of California to cause cancer.
LEAD (Pb)

Chemicals known to cause reproductive toxicity:
WARNING: This product contains a chemical(s) known to the State of California to cause birth defects and/or other reproductive harm.
LEAD (Pb)

Carcinogenic categories

EPA (Environmental Protection Agency)
CAS: 7439-92-1 LEAD (Pb) B2

NIOSH-Ca (National Institute for Occupational Safety and Health)
None of the ingredients is listed.

CANADA:
Workplace Hazardous Materials Identification (WHMIS):
This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements
The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms

GHS07  GHS08

Signal word Danger

Hazard-determining components of labeling:
LEAD (Pb)
Rosin

Hazard statements
H302+H332 Harmful if swallowed or if inhaled.
Trade name: 44 Lead (Pb) Alloy Solder Wire

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>H317</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>H351</td>
<td>Suspected of causing cancer.</td>
</tr>
<tr>
<td>H360</td>
<td>May damage fertility or the unborn child.</td>
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<td>H373</td>
<td>May cause damage to organs through prolonged or repeated exposure.</td>
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**Precautionary statements**
- **P260**: Do not breathe dust/fume/gas/mist/vapors/spray.
- **P264**: Wash thoroughly after handling.
- **P270**: Do not eat, drink or smoke when using this product.
- **P280**: Wear protective gloves/protective clothing/eye protection/face protection.
- **P301+P312**: IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
- **P302+P352**: IF ON SKIN: Wash with plenty of water.
- **P304+P340**: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- **P308+P313**: IF exposed or concerned: Get medical advice/attention.
- **P333+P313**: If skin irritation or rash occurs: Get medical advice/attention.
- **P405**: Store locked up.
- **P501**: Dispose of contents/container in accordance with local/regional/national/international regulations.

**Chemical safety assessment**: A Chemical Safety Assessment has not been carried out.

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16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser’s use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

**Department issuing Safety Data Sheet (SDS):** Product Compliance / EHS Department

**Contact:** EHS_Kester@kester.com

**Abbreviations and acronyms:**
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Sens. 1: Skin sensitisation – Category 1
- Carc. 2: Carcinogenicity – Category 2
- Rep. 1: Reproductive toxicity – Category 1
- Repr. 1B: Reproductive toxicity – Category 1B
- STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

* Data compared to the previous version altered.