



2022 Wire, Bar and Preform Solder RoHS Product Certificate of Compliance

All Lead-Free Solder products meet the requirements of the following RoHS standards:

- EU Directive 2015/863 of 31 March 2015, amending Annex II to Directive 2011/65/EU of the European Parliament regarding the list of restricted substances (RoHS).
- China RoHS standard SJ/T 11363-2006.

Lead-Free products listed in the attached product number tables are compliant based on the maximum concentration values (MCV) for the restricted substances as specified below.

Material	❖ Maximum Limit (ppm)
Lead (Pb)	0.1% (1000 ppm)
Mercury (Hg)	0.1% (1000 ppm)
Cadmium (Cd)	0.01% (100 ppm)
Hexavalent chromium (CrVI)	0.1% (1000 ppm)
Polybrominated biphenyls (PBB)	0.1% (1000 ppm)
Polybrominated diphenyl ethers (PBDE)	0.1% (1000 ppm)
Decabromodiphenyl ether (Deca-BDE)	0.1% (1000 ppm)
Bis(2-ethylhexyl) phthalate (DEHP)	0.1% (1000 ppm)
Butyl benzyl phthalate (BBP)	0.1% (1000 ppm)
Dibutyl phthalate (DBP)	0.1% (1000 ppm)
Diisobutyl phthalate (DIBP)	0.1% (1000 ppm)

❖ Maximum limit does not apply to applications for which exemptions have been granted by the RoHS standards.

Updated product compliance declarations can be downloaded from our website at <https://www.kester.com>, including:

- REACH Substance of Very High Concern (SVHC)
- EICC Conflict Minerals Reporting Template (CMRT)

Safety Data Sheets (SDSs) for our solder products conform to the United Nations' Globally Harmonized System (GHS) and follow the criteria for classification of mixtures in accordance with Regulation (EC) No 1272/2008 Classification, Labeling and Packaging (CLP).

This Certificate of Compliance will be updated to reflect changes in restricted substances. Kester does not provide any warranty with respect to the information provided from this Certificate of Compliance. The Terms and Conditions of Sale under which customers purchased Kester solder products shall continue to apply.

Should you require additional information, please send your requests to:



customerservice@kester.com

44 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-7070-0025	Sn95Ag5 1.1%/44 .031 1 LB SPL	SN95.0AG5.0	44	0.031
24-7070-0027	Sn95Ag5 3.3%/44 .031 1 LB SPL	SN95.0AG5.0	44	0.031
24-7070-0039	Sn95Ag5 3.3%/44 .040 1 LB SPL	SN95.0AG5.0	44	0.040
24-7070-0060	Sn95Ag5 2.2%/44 .062 1 LB SPL	SN95.0AG5.0	44	0.062
24-7070-0061	Sn95Ag5 3.3%/44 .062 1 LB SPL	SN95.0AG5.0	44	0.062
24-7080-0018	Sn95Sb5 3.3%/44 .025 1 LB SPL	SN95.0SB5.0	44	0.025
92-7080-0018	Sn95Sb5 3.3%/44 .025 500 GRAM SPL	SN95.0SB5.0	44	0.025
24-0001-0027	Sn95Sb5 3.3%/44 .031 1 LB SPL	SN95.0SB5.0	44	0.031
24-7080-0027	Sn95Sb5 3.3%/44 .031 1 LB SPL	SN95.0SB5.0	44	0.031
25-7080-0025	Sn95Sb5 1.1%/44 .031 4 LB SPL	SN95.0SB5.0	44	0.031
24-7080-0060	Sn95Sb5 2.2%/44 .062 1 LB SPL	SN95.0SB5.0	44	0.062
24-7080-0061	Sn95Sb5 3.3%/44 .062 1 LB SPL	SN95.0SB5.0	44	0.062
25-7080-0069	Sn95Sb5 3.3%/44 .125 4 LB SPL	SN95.0SB5.0	44	0.125
24-7050-0007	Sn96.3Ag3.7 3.3%/44 .015 1 LB SPL	SN96.3AG3.7	44	0.015
24-7050-0027	Sn96.3Ag3.7 3.3%/44 .031 1 LB SPL	SN96.3AG3.7	44	0.031
24-7050-0075	Sn96.3Ag3.7 4.4%/44 .031 1 LB SPL	SN96.3AG3.7	44	0.031
24-7050-0061	Sn96.3Ag3.7 3.3%/44 .062 1 LB SPL	SN96.3AG3.7	44	0.062
24-7050-0066	Sn96.3Ag3.7 3.3%/44 .093 1 LB SPL	SN96.3AG3.7	44	0.093
24-7068-0010	Sn96.5Ag3Cu0.5 3.3%/44 .020 1 LB SPL	SN96.5AG3.0CU0.5	44	0.020
24-7068-0039	Sn96.5Ag3Cu0.5 3.3%/44 .040 1 LB SPL	SN96.5AG3.0CU0.5	44	0.040
27-7068-0060	Sn96.5Ag3Cu0.5 2.2%/44 .062 18 LB SPL	SN96.5AG3.0CU0.5	44	0.062
24-7040-0027	Sn96.5Ag3.5 3.3%/44 .031 1 LB SPL	SN96.5AG3.5	44	0.031
24-7040-0061	Sn96.5Ag3.5 3.3%/44 .062 1 LB SPL	SN96.5AG3.5	44	0.062

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Kester Part #	Description	Alloy	Flux	Diameter
25-7040-0061	Sn96.5Ag3.5 3.3%/44 .062 4 LB SPL	SN96.5AG3.5	44	0.062
24-7031-0027	Sn97Ag.20Sb.80Cu2 3.3%/44 .031 1 LB SPL	SN97.0AG0.2SB0.8CU2.0	44	0.031
26-7000-0104	Sn99 1.1%/44 .093 5 LB SPL	SN99.0	44	0.093

48 Activated Rosin Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-9574-1407	K100LD 3.3%/48 .015 1 LB SPL	K100LD	48	0.015
24-9574-1401	K100LD 3.3%/48 .020 1 LB SPL	K100LD	48	0.020
24-9574-1406	K100LD 3.3%/48 .025 1 LB SPL	K100LD	48	0.025
24-9574-1402	K100LD 3.3%/48 .031 1 LB SPL	K100LD	48	0.031
24-9574-1404	K100LD 3.3%/48 .050 1 LB SPL	K100LD	48	0.050
24-9574-1400	K100LD 3.3%/48 .062 1 LB SPL	K100LD	48	0.062
25-9574-1400	K100LD 3.3%/48 .062 4 LB SPL	K100LD	48	0.062
24-9574-1411	K100LD 3.3%/48 .093 1 LB SPL	K100LD	48	0.093
24-7068-1407	Sn96.5Ag3Cu0.5 3.3%/48 .015 1 LB SPL	SN96.5AG3.0CU0.5	48	0.015
90-7068-1407	SN96.5AG03CU.5 3.3%/48 .015 100 GRAM SPL	SN96.5AG3.0CU0.5	48	0.015
24-7068-1401	Sn96.5Ag3Cu0.5 3.3%/48 .020 1 LB SPL	SN96.5AG3.0CU0.5	48	0.020
24-7068-1406	Sn96.5Ag3Cu0.5 3.3%/48 .025 1 LB SPL	SN96.5AG3.0CU0.5	48	0.025
24-7068-1402	Sn96.5Ag3Cu0.5 3.3%/48 .031 1 LB SPL	SN96.5AG3.0CU0.5	48	0.031
24-7068-1405	Sn96.5Ag3Cu0.5 3.3%/48 .040 1 LB SPL	SN96.5AG3.0CU0.5	48	0.040
24-7068-1404	Sn96.5Ag3Cu0.5 3.3%/48 .050 1 LB SPL	SN96.5AG3.0CU0.5	48	0.050
25-7068-1404	Sn96.5Ag3Cu0.5 3.3%/48 .050 4 LB SPL	SN96.5AG3.0CU0.5	48	0.050
24-7068-1400	Sn96.5Ag3Cu0.5 3.3%/48 .062 1 LB SPL	SN96.5AG3.0CU0.5	48	0.062
25-7068-1400	Sn96.5Ag3Cu0.5 3.3%/48 .062 4 LB SPL	SN96.5AG3.0CU0.5	48	0.062
24-7068-1411	Sn96.5Ag3Cu0.5 3.3%/48 .093 1 LB SPL	SN96.5AG3.0CU0.5	48	0.093



88 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-9574-8213	K100LD 3.3%/88 .031 1 LB SPL	K100LD	88	0.031

245 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
92-7058-8842	Sn95.5Ag3.8Cu.7 3.3%/245 .025 500 GRAM SPL	SN95.5AG3.8CU0.7	245	0.025
90-7059-8810	Sn95.8Ag3.5Cu.7 3.3%/245 .010 100 GRAM SPL	SN95.8AG3.5CU0.7	245	0.010
24-7050-8808	Sn96.3Ag3.7 3.3%/245 .020 1 LB SPL	SN96.3AG3.7	245	0.020
90-7068-8850	Sn96.5Ag3Cu0.5 2.2%/245 .010 100 GRAM SPL	SN96.5AG3.0CU0.5	245	0.010
90-7068-8851	Sn96.5Ag3Cu0.50 2.8%/245 .010 100 GRAM SPL	SN96.5AG3.0CU0.5	245	0.010
91-7068-8843	Sn96.5Ag3Cu0.5 2.2%/245 .015 250 GRAM SPL	SN96.5AG3.0CU0.5	245	0.015
91-7068-8844	Sn96.5Ag3Cu0.5 2.8%/245 .015 250 GRAM SPL	SN96.5AG3.0CU0.5	245	0.015
91-7068-8853	Sn96.5Ag3Cu0.5 3.3%/245 .015 250 GRAM SPL	SN96.5AG3.0CU0.5	245	0.015
92-7068-8845	SN96.5AG03CU.5 4.5%/245 0.015 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.015
96-7068-8815	SN96.5AG03CU0.5 4.5%/245 0.015 500 G SPL	SN96.5AG3.0CU0.5	245	0.015
92-7068-8820	SN96.5AG03CU.5 3.3/245 0.020 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.020
96-7068-8820	SN96.5AG03CU.5 4.5%/245 0.020 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.020
92-7068-8860	Sn96.5Ag3Cu0.5 2.2%/245 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.025
92-7068-8861	Sn96.5Ag3Cu0.5 2.8%/245 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.025
92-7068-9030	Sn96.5Ag3Cu0.5 3.3%/245 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.025
96-7068-8840	SN96.5AG03CU.5 4.5%/245 0.025 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.025
24-7068-8802	Sn96.5Ag3Cu0.5 3.3%/245 .031 1 LB SPL	SN96.5AG3.0CU0.5	245	0.031
92-7068-8800	Sn96.5Ag3Cu0.5 1.1%/245 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.031

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Kester Part #	Description	Alloy	Flux	Diameter
92-7068-8801	Sn96.5Ag3Cu0.5 2.2%/245 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.031
92-7068-8843	Sn96.5Ag3Cu0.5 2.8%/245 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.031
92-7068-9014	Sn96.5Ag3Cu0.5 3.3%/245 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.031
96-7068-8832	SN96.5AG3CU0.5 4.5%/245 .031 500 G SPL	SN96.5AG3.0CU0.5	245	0.031
24-7068-8846	Sn96.5Ag3Cu0.5 2.2%/245 .040 1 LB SPL	SN96.5AG3.0CU0.5	245	0.040
92-7068-8825	Sn96.5Ag3Cu0.5 3.3%/245 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.040
92-7068-8840	Sn96.5Ag3Cu0.5 2.8%/245 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.040
96-7068-8825	SN96.5AG03CU.5 3.3%/245 0.040 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.040
92-7068-8803	Sn96.5Ag3Cu0.5 2.2%/245 .062 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.062
92-7068-8842	Sn96.5Ag3Cu0.5 2.8%/245 .062 500 GRAM SPL	SN96.5AG3.0CU0.5	245	0.062
24-7040-8834	Sn96.5Ag3.5 2.2%/245 .020 1 LB SPL	SN96.5AG3.5	245	0.020
24-7040-8801	Sn96.5Ag3.5 2.2%/245 .031 1 LB SPL	SN96.5AG3.5	245	0.031
24-7040-8846	Sn96.5Ag3.5 2.2%/245 .040 1 LB SPL	SN96.5AG3.5	245	0.040
24-7040-8803	Sn96.5Ag3.5 2.2%/245 .062 1 LB SPL	SN96.5AG3.5	245	0.062
24-7031-8801	Sn97Ag.20Sb.80Cu2 2.2%/245 .031 1 LB SPL	SN97.0AG0.2SB0.8CU2.0	245	0.031

268 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
96-9574-9515	K100LD 3.3%/268 .015 500 G Robo SPL	K100LD	268	0.015
96-9574-9520	K100LD 3.3%/268 .020 500 G Robo SPL	K100LD	268	0.020
96-9574-9525	K100LD 3.3%/268 .025 500 G Robo SPL	K100LD	268	0.025
96-9574-9531	K100LD 3.3%/268 .031 500 G Robo SPL	K100LD	268	0.031

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Kester Part #	Description	Alloy	Flux	Diameter
96-9574-9540	K100LD 3.3%/268 .040 500 G Robo SPL	K100LD	268	0.040
93-7069-9510	SN96.5AG3.0CU0.5 3.3%/268 .010 113 G Robo SPL	SN96.5AG3.0CU0.5	268	0.010
96-7069-9515	SN96.5AG3.0CU0.5 3.3%/268 .015 500 G Robo SPL	SN96.5AG3.0CU0.5	268	0.015
96-7069-9520	SN96.5AG3.0CU0.5 3.3%/268 .020 500 G Robo SPL	SN96.5AG3.0CU0.5	268	0.020
96-7069-9525	SN96.5AG3.0CU0.5 3.3%/268 .025 500 G Robo SPL	SN96.5AG3.0CU0.5	268	0.025
96-7069-9531	SN96.5AG3.0CU0.5 3.3%/268 .031 500 G Robo SPL	SN96.5AG3.0CU0.5	268	0.031
96-7069-9540	SN96.5AG3.0CU0.5 3.3%/268 .040 500 G Robo SPL	SN96.5AG3.0CU0.5	268	0.040

275 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-9574-7631	K100LD 3.3%/275 .010 1 LB SPL	K100LD	275	0.010
24-9574-7609	K100LD 3.3%/275 .015 1 LB SPL	K100LD	275	0.015
24-9574-7610	K100LD 3.3%/275 .020 1 LB SPL	K100LD	275	0.020
24-9574-7619	K100LD 3.3%/275 .025 1 LB SPL	K100LD	275	0.025
92-9574-7619	K100LD 3.3%/275 .025 500 GRAM SPL	K100LD	275	0.025
24-9574-7618	K100LD 3.3%/275 .031 1 LB SPL	K100LD	275	0.031
92-9574-7618	K100LD 3.3%/275 .031 500 GRAM SPL	K100LD	275	0.031
24-9574-7611	K100LD 3.3%/275 .040 1 LB SPL	K100LD	275	0.040
92-9574-7611	K100LD 3.3%/275 .040 500 GRAM SPL	K100LD	275	0.040
92-9574-7650	K100LD 3.3%/275 0.047 500 GRAM SPL	K100LD	275	0.047
24-9574-7613	K100LD 3.3%/275 .050 1 LB SPL	K100LD	275	0.050
25-9574-7613	K100LD 3.3%/275 .050 4 LB SPL	K100LD	275	0.050
24-9574-7615	K100LD 3.3%/275 .062 1 LB SPL	K100LD	275	0.062
25-9574-7634	K100LD 3.3%/275 .093 4 LB SPL	K100LD	275	0.093
24-7068-7623	Sn96.5Ag3Cu0.5 2.2%/275 .010 1 LB SPL	SN96.5AG3.0CU0.5	275	0.010
91-7068-7623	Sn96.5Ag3Cu0.5 2.2%/275 .010 250 GRAM SPL	SN96.5AG3.0CU0.5	275	0.010

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Kester Part #	Description	Alloy	Flux	Diameter
24-7068-7608	Sn96.5Ag3Cu0.5 2.2%/275 .015 1 LB SPL	SN96.5AG3.0CU0.5	275	0.015
24-7068-7609	Sn96.5Ag3Cu0.5 3.3%/275 .015 1 LB SPL	SN96.5AG3.0CU0.5	275	0.015
91-7068-7608	Sn96.5Ag3Cu0.5 2.2%/275 .015 250 GRAM SPL	SN96.5AG3.0CU0.5	275	0.015
91-7068-7615	Sn96.5Ag3Cu0.5 1.1%/275 .015 250 GRAM SPL	SN96.5AG3.0CU0.5	275	0.015
24-7068-7603	Sn96.5Ag3Cu0.5 2.2%/275 .020 1 LB SPL	SN96.5AG3.0CU0.5	275	0.020
24-7068-7610	Sn96.5Ag3Cu0.5 3.3%/275 .020 1 LB SPL	SN96.5AG3.0CU0.5	275	0.020
25-7068-7610	SN96.5AG03CU.5 3.3%/275 .020 4 LB SPL	SN96.5AG3.0CU0.5	275	0.020
91-7068-7603	Sn96.5Ag3Cu0.5 2.2%/275 .020 250 GRAM SPL	SN96.5AG3.0CU0.5	275	0.020
91-7068-7604	Sn96.5Ag3Cu0.5 2.8%/275 .020 250 GRAM SPL	SN96.5AG3.0CU0.5	275	0.020
24-7068-7617	Sn96.5Ag3Cu0.5 2.2%/275 .025 1 LB SPL	SN96.5AG3.0CU0.5	275	0.025
24-7068-7619	Sn96.5Ag3Cu0.5 3.3%/275 .025 1 LB SPL	SN96.5AG3.0CU0.5	275	0.025
92-7068-7617	Sn96.5Ag3Cu0.5 2.2%/275 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.025
92-7068-7619	Sn96.5Ag3Cu0.5 3.3%/275 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.025
92-7068-7644	Sn96.5Ag3Cu0.5 2.8%/275 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.025
24-7068-7600	Sn96.5Ag3Cu0.5 1.1%/275 .031 1 LB SPL	SN96.5AG3.0CU0.5	275	0.031
24-7068-7601	Sn96.5Ag3Cu0.5 2.2%/275 .031 1 LB SPL	SN96.5AG3.0CU0.5	275	0.031
24-7068-7618	Sn96.5Ag3Cu0.5 3.3%/275 .031 1 LB SPL	SN96.5AG3.0CU0.5	275	0.031
92-7068-7601	Sn96.5Ag3Cu0.5 2.2%/275 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.031
92-7068-7642	Sn96.5Ag3Cu0.5 2.8%/275 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.031
24-7068-7605	Sn96.5Ag3Cu0.5 2.2%/275 .040 1 LB SPL	SN96.5AG3.0CU0.5	275	0.040
92-7068-7605	Sn96.5Ag3Cu0.5 2.2%/275 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.040

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Kester Part #	Description	Alloy	Flux	Diameter
92-7068-7643	Sn96.5Ag3Cu0.5 2.8%/275 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.040
24-7068-7606	Sn96.5Ag3Cu0.5 2.2%/275 .050 1 LB SPL	SN96.5AG3.0CU0.5	275	0.050
24-7068-7607	Sn96.5Ag3Cu0.5 2.2%/275 .062 1 LB SPL	SN96.5AG3.0CU0.5	275	0.062
24-7068-7615	Sn96.5Ag3Cu0.5 3.3%/275 .062 1 LB SPL	SN96.5AG3.0CU0.5	275	0.062
92-7068-7678	Sn96.5Ag3Cu0.5 2.2%/275 .078 500 GRAM SPL	SN96.5AG3.0CU0.5	275	0.078
24-7068-7632	Sn96.5Ag3Cu0.5 2.2%/275 .093 1 LB SPL	SN96.5AG3.0CU0.5	275	0.093
24-7040-7601	Sn96.5Ag3.5 2.2%/275 .031 1 LB SPL	SN96.5AG3.5	275	0.031
25-7040-7607	Sn96.5Ag3.5 2.2%/275 .062 4 LB SPL	SN96.5AG3.5	275	0.062

278 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
9074823320	Innotot 2.2%/278 .020 100 G Robo SPL	Innotot	278	0.020
9074823331	Innotot 2.2%/278 .031 250 G Robo SPL	Innotot	278	0.031
9074823340	Innotot 2.2%/278 .040 250 G Robo SPL	Innotot	278	0.040

282 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-7050-7402	Sn96.3Ag3.7 3.3%/282 .031 1 LB SPL	SN96.3AG3.7	282	0.031

285 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-7080-9703	Sn95Sb5 3.3%/285 .015 1 LB SPL	SN95.0SB5.0	285	0.015
24-7080-9702	Sn95Sb5 3.3%/285 .020 1 LB SPL	SN95.0SB5.0	285	0.020
24-7080-9710	Sn95Sb5 3.3%/285 .031 1 LB SPL	SN95.0SB5.0	285	0.031



Kester Part #	Description	Alloy	Flux	Diameter
24-7080-9713	Sn95Sb5 2.2%/285 .031 1 LB SPL	SN95.0SB5.0	285	0.031
24-7080-9715	Sn95Sb5 3.3%/285 .050 1 LB SPL	SN95.0SB5.0	285	0.050
24-7050-9744	Sn96.3Ag3.7 2.2%/285 .010 1 LB SPL	SN96.3AG3.7	285	0.010
24-7050-9703	Sn96.3Ag3.7 3.3%/285 .015 1 LB SPL	SN96.3AG3.7	285	0.015
24-7050-9727	Sn96.3Ag3.7 2.2%/285 .015 1 LB SPL	SN96.3AG3.7	285	0.015
24-7050-9702	Sn96.3Ag3.7 3.3%/285 .020 1 LB SPL	SN96.3AG3.7	285	0.020
24-7050-9718	Sn96.3Ag3.7 3.3%/285 .025 1 LB SPL	SN96.3AG3.7	285	0.025
24-7050-9709	Sn96.3Ag3.7 1.1%/285 .031 1 LB SPL	SN96.3AG3.7	285	0.031
24-7050-9710	Sn96.3Ag3.7 3.3%/285 .031 1 LB SPL	SN96.3AG3.7	285	0.031
24-7050-9711	Sn96.3Ag3.7 3.3%/285 .062 1 LB SPL	SN96.3AG3.7	285	0.062
24-7068-9716	Sn96.5Ag3Cu0.5 3.3%/285 .040 1 LB SPL	SN96.5AG3.0CU0.5	285	0.040
24-7068-9702	SN96.5AG03CU.5 3.3%/285 .020 1 LB SPL	24-7068-9702	285	0.020

331 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
24-9574-6422	K100LD 3.3%/331 .015 1 LB SPL	K100LD	331	0.015
24-9574-6401	K100LD 3.3%/331 .020 1 LB SPL	K100LD	331	0.020
24-9574-6417	K100LD 3.3%/331 .025 1 LB SPL	K100LD	331	0.025
24-9574-6403	K100LD 3.3%/331 .031 1 LB SPL	K100LD	331	0.031
24-9574-6411	K100LD 3.3%/331 .062 1 LB SPL	K100LD	331	0.062
25-7070-6411	Sn95Ag5 3.3%/331 .062 4 LB SPL	SN95.0AG5.0	331	0.062
27-0001-6411	Sn95Sb5 3.3%/331 .062 18 LB SPL	SN95.0SB5.0	331	0.062
24-7068-6442	Sn96.5Ag3Cu0.5 3.3%/331 .010 1 LB SPL	SN96.5AG3.0CU0.5	331	0.010
90-7068-6442	SN96.5AG03CU.5 3.3%/331 .010 100 GRAM SPL	SN96.5AG3.0CU0.5	331	0.010

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Kester Part #	Description	Alloy	Flux	Diameter
24-7068-6422	Sn96.5Ag3Cu0.5 3.3%/331 .015 1 LB SPL	SN96.5AG3.0CU0.5	331	0.015
90-7068-6422	SN96.5AG03CU.5 3.3%/331 .015 100 GRAM SPL	SN96.5AG3.0CU0.5	331	0.015
24-7068-6401	Sn96.5Ag3Cu0.5 3.3%/331 .020 1 LB SPL	SN96.5AG3.0CU0.5	331	0.020
24-7068-6417	Sn96.5Ag3Cu0.5 3.3%/331 .025 1 LB SPL	SN96.5AG3.0CU0.5	331	0.025
92-7068-6416	Sn96.5Ag3Cu0.5 2.2%/331 .025 500 GRAM SPL	SN96.5AG3.0CU0.5	331	0.025
24-7068-6403	Sn96.5Ag3Cu0.5 3.3%/331 .031 1 LB SPL	SN96.5AG3.0CU0.5	331	0.031
92-7068-6402	Sn96.5Ag3Cu0.5 2.2%/331 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	331	0.031
92-7068-6403	Sn96.5Ag3Cu0.5 3.3%/331 .031 500 GRAM SPL	SN96.5AG3.0CU0.5	331	0.031
24-7068-6407	Sn96.5Ag3Cu0.5 3.3%/331 .040 1 LB SPL	SN96.5AG3.0CU0.5	331	0.040
92-7068-6406	Sn96.5Ag3Cu0.5 2.2%/331 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	331	0.040
92-7068-6407	Sn96.5Ag3Cu0.5 3.3%/331 .040 500 GRAM SPL	SN96.5AG3.0CU0.5	331	0.040
24-7068-6409	Sn96.5Ag3Cu0.5 3.3%/331 .050 1 LB SPL	SN96.5AG3.0CU0.5	331	0.050
24-7068-6411	Sn96.5Ag3Cu0.5 3.3%/331 .062 1 LB SPL	SN96.5AG3.0CU0.5	331	0.062
25-7068-6411	Sn96.5Ag3Cu0.5 3.3%/331 .062 4 LB SPL	SN96.5AG3.0CU0.5	331	0.062

Acid-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
27-7080-2424	Sn95Sb5 3.3%/ACID .062 18 LB SPL	SN95.0SB5.0	Acid	0.062

AW Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
27-0001-9701	Sn95Sb5 3.3%/AW .062 18 LB SPL	SN95.0SB5.0	AW	0.062

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OR-421 Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
25-9574-0654	K100LD 3.3%/OR421 .062 4 LB SPL	K100LD	OR-421	0.062
27-9574-0654	K100LD 3.3%/OR421 .062 18 LB SPL	K100LD	OR-421	0.062
27-7080-0661	Sn95Sb5 4.4%/OR421 .062 18 LB SPL	SN95.0SB5.0	OR-421	0.062
25-7068-0674	Sn96.5Ag3Cu0.5 3.3%/OR421 .086 4 LB SPL	SN96.5AG3.0CU0.5	OR-421	0.086

Solid Wire Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
16-9574-0079	K100LD SLD .079 5 LB SPL	K100LD	Solid	0.079
18-9574-0079	K100LD SLD .079 20 LB SPL	K100LD	Solid	0.079
22-9574-0079	K100LD SLD .079 10 LB SPL	K100LD	Solid	0.079
16-9574-0125	K100LD SLD .125 5 LB SPL	K100LD	Solid	0.125
14-7070-0015	Sn95Ag5 SLD .015 1 LB SPL	SN95.0AG5.0	Solid	0.015
14-7070-0020	Sn95Ag5 SLD .020 1 LB SPL	SN95.0AG5.0	Solid	0.020
14-7070-0031	Sn95Ag5 SLD .031 1 LB SPL	SN95.0AG5.0	Solid	0.031
14-7070-0040	Sn95Ag5 SLD .040 1 LB SPL	SN95.0AG5.0	Solid	0.040
14-7080-1001	Sn95Sb5 SLD .093 1 LB SPL	SN95.0SB5.0	Solid	0.093
14-7080-0125	Sn95Sb5 SLD .125 1 LB SPL	SN95.0SB5.0	Solid	0.125
16-7080-0125	Sn95Sb5 SLD .125 5 LB SPL	SN95.0SB5.0	Solid	0.125
14-7050-0031	Sn96.3Ag3.7 SLD .031 1 LB SPL	SN96.3AG3.7	Solid	0.031
16-7050-0062	Sn96.3Ag3.7 SLD .062 5 LB SPL	SN96.3AG3.7	Solid	0.062
16-7050-0125	Sn96.3Ag3.7 SLD .125 5 LB SPL	SN96.3AG3.7	Solid	0.125
14-7068-0015	Sn96.5Ag3Cu0.5 SLD .015 1 LB SPL	SN96.5AG3.0CU0.5	Solid	0.015
14-7068-0031	Sn96.5Ag3Cu0.5 SLD .031 1 LB SPL	SN96.5AG3.0CU0.5	Solid	0.031
16-7068-0031	Sn96.5Ag3Cu0.5 SLD .031 5 LB SPL	SN96.5AG3.0CU0.5	Solid	0.031
14-7068-0040	Sn96.5Ag3Cu0.5 SLD .040 1 LB SPL	SN96.5AG3.0CU0.5	Solid	0.040
16-7068-0040	Sn96.5Ag3Cu0.5 SLD .040 5 LB SPL	SN96.5AG3.0CU0.5	Solid	0.040



Kester Part #	Description	Alloy	Flux	Diameter
14-7068-0062	Sn96.5Ag3Cu0.5 SLD .062 1 LB SPL	SN96.5AG3.0CU0.5	Solid	0.062
18-7068-0093	Sn96.5Ag3Cu0.5 SLD .093 20 LB SPL	SN96.5AG3.0CU0.5	Solid	0.093
16-7068-0118	Sn96.5Ag3Cu0.5 SLD .118 5 LB SPL	SN96.5AG3.0CU0.5	Solid	0.118
84-7068-0118	Sn96.5Ag3Cu0.5 SLD .118 5 KG SPL	SN96.5AG3.0CU0.5	Solid	0.118
86-7068-0118	Sn96.5Ag3Cu0.5 SLD .118 2.5 KG SPL	SN96.5AG3.0CU0.5	Solid	0.118
14-7068-0125	Sn96.5Ag3Cu0.5 SLD .125 1 LB SPL	SN96.5AG3.0CU0.5	Solid	0.125
16-7068-0125	Sn96.5Ag3Cu0.5 SLD .125 5 LB SPL	SN96.5AG3.0CU0.5	Solid	0.125
18-7068-0125	SN96.5AG03CU0.5 SLD .125 20 LB SPL	SN96.5AG3.0CU0.5	Solid	0.125
16-7040-0125	Sn96.5Ag3.5 SLD .125 5 LB SPL	SN96.5AG3.5	Solid	0.125
14-0000-8053	AQUABOND SLD WIRE SILVER BEARING .093 1 LB	SN97.0AG0.2SB0.8CU2.0	Solid	0.093
84-7033-0118	Sn97Ag3 SLD .118 5 KG SPL	SN97.0AG3.0	Solid	0.118
86-7033-0118	Sn97Ag3 SLD .118 2.5 KG SPL	SN97.0AG3.0	Solid	0.118
16-7033-0125	Sn97Ag3 SLD .125 5 LB SPL	SN97.0AG3.0	Solid	0.125
14-7000-0045	Sn99 SLD .045 1 LB SPL	SN99.0	Solid	0.045
18-7000-0045	Sn99 SLD .045 20 LB SPL	SN99.0	Solid	0.045
15-7000-0050	Sn99 SLD .050 4 LB SPL	SN99.0	Solid	0.050
18-7000-0062	Sn99 SLD .062 20 LB SPL	SN99.0	Solid	0.062
14-7000-0072	Sn99 SLD .072 1 LB SPL	SN99.0	Solid	0.072
18-7000-0078	Sn99 SLD .078 20 LB SPL	SN99.0	Solid	0.078

RK3-K71 Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
25-7012-9162	Sn 99.3/Cu 0.7 1.2%/RK3-K71 .063 4 LB SPL	Sn99.3 Cu0.7	RK3-K71	0.063

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TK0730, TK0930, TK1030, TK1030A, TK1230 and TKSYP Flux-Cored Lead-Free Products

Kester Part #	Description	Alloy	Flux	Diameter
5011-1.0 TK1030A	Sn95Ag3.5Cu1.5 Flux Core Wire	Sn95Ag3.5Cu1.5	TK1030A	1.0
5011-1.6 TK1030A	Sn95Ag3.5Cu1.5 Flux Core Wire	Sn95Ag3.5Cu1.5	TK1030A	1.6
5042-0.6 TK0730	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0730	0.6
5042-0.6 TK0930	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0930	0.6 0.8 1.0
5042-0.6 TK1230	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK1230	0.6 0.8 1.0
5042-0.8 TK0930	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0930	0.6 0.8 1.0
5042-0.8 TK1230	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK1230	0.6 0.8 1.0
5042-1.0 TK0930	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0930	0.6 0.8 1.0
5042-1.0 TK1230	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK1230	0.6 0.8 1.0
5042-0.8 TK0730	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0730	0.8
5042-1.0 TK0730	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0730	1.0
5042-1.2 TK0730	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0730	1.2
5042-1.6 TK0730	Sn96.5Ag3.0Cu0.5 Flux Core Wire	Sn96.5Ag3.0Cu0.5	TK0730	1.6
5048S-0.5 TKSY	Sn97.7Ag0.3Cu2.0 Flux Core Wire	Sn97.7Ag0.3Cu2.0	TKSY	0.5
5050-3.0	Sn97Ag3 Solder Wire	Sn97Ag3	N/A	3.0
5075-1.2 TK1030A	Sn98.7Ag0.3Cu1.0 Flux Core Wire	Sn98.7Ag0.3Cu1.0	TK1030A	1.2
5066-0.6 TK1030	Sn98.99Ag0.3Cu0.7Ni0.0 1 Flux Core Wire	Sn98.99Ag0.3Cu0.7Ni0. 01	TK1030	0.6



Kester Part #	Description	Alloy	Flux	Diameter
5066-0.8 TK1030	Sn98.99Ag0.3Cu0.7Ni0.0 1 Flux Core Wire	Sn98.99Ag0.3Cu0.7Ni0.01	TK1030	0.8
5066-1.0 TK1030	Sn98.99Ag0.3Cu0.7Ni0.0 1 Flux Core Wire	Sn98.99Ag0.3Cu0.7Ni0.01	TK1030	1.0
5066-1.6 TK1030	Sn98.99Ag0.3Cu0.7Ni0.0 1 Flux Core Wire	Sn98.99Ag0.3Cu0.7Ni0.01	TK1030	1.6
5020-1.2 TK0930	Sn99.3Cu0.7 Flux Core Wire	Sn99.3Cu0.7	TK0930	1.2

Bar Solder Lead-Free Products

Kester Part #	Description
04-7000-0000	SN99 BAR 1 2/3 LB
04-7012-0000	SN99.3CU.7 BAR 1 2/3 LB
04-7033-0000	SN97AG03 BAR 1 2/3 LB
04-7040-0000	SN96.5AG03.5 BAR 1 2/3 LB
04-7050-0000	SN96.3AG3.7 BAR 1 2/3 LB
04-7068-0000	SN96.5AG3CU.5 BAR 1 2/3 LB
04-7070-0000	SN95AG05 BAR 1 2/3 LB
04-7071-0000	SN95.5AG3.9CU.6 E-BAR 1 2/3 LB
04-7080-0000	SN95SB05 BAR 1 2/3 LB
04-9574-0050	K100LD UP BAR 1 2/3 LB
07-7031-1900	SN97AG.2SB.8CU2 FLO-BAR 5 LB. (22.5" LONG)
07-7033-0000	SN97AG03 5 LB TRIANGULAR BAR
07-7068-0000	SN96.5AG03CU.5 FLO-BAR 5 LB.
07-9574-0050	K100LD UP FLO-BAR 5 LB