

## Helaian Data Keselamatan menurut P.U.(A) 310/2013

Tarikh cetak 06.10.2017

Disemak semula pada 06.10.2017

### 1 Pengenalan bahan kimia dan pembekal

**Nama dagang: 2125 Soldering Flux**  
**Kegunaan yang disarankan bagi bahan dan sekatan penggunaan Flux Memateri**

**Perincian pembekal risalah data keselamatan**

**Pengilang/Pembekal:**

Kester Inc.  
800 West Thorndale Avenue  
Itasca, IL 60143 USA  
Tel (630) 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.  
Heng Qiao Road  
Wujiang Economic Development Zone  
Suzhou, Jiangsu 215200 China  
Tel +86 512 82060808

Kester GmbH  
Ganghofer Strasse 45  
D-82216 Gernlinden Germany  
Tel +49 (0) 8142 4885 0

**Maklumat lanjut dapat diperoleh daripada:** Product Compliance: EHS\_Kester@kester.com

**Nombor telefon kecemasan:**

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300  
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

### 2 Pengenalan bahaya

**Pengelasan bahan atau campuran**



Nyalaan

Cec. M. Bkr 2 H225 Cecair dan wap amat mudah terbakar.



Bahaya kesihatan

Kars. 2 H351 Disyaki menyebabkan kanser.



Kakistan

Kros. Mata 1 H318 Menyebabkan kerosakan mata yang serius.



Kreng. Kulit 2 H315 Menyebabkan kerengsaan kulit.

**Melabelkan unsur**

**Unsur label GHS** Produk ini dikelaskan dan dilabelkan menurut Sistem Terharmoni Global (GHS).

(Bersambung ke halaman 2)

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Nama dagang: 2125 Soldering Flux

(Sambungan halaman 1)

### Piktogram hazard



GHS02 GHS05 GHS08

### Perkataan isyarat Bahaya

#### Komponen pelabelan yang menentukan bahaya:

diethanolamine

methanol

Glycolic Acid

Isobutil metil keton

#### Pernyataan hazard

H225 Cecair dan wap amat mudah terbakar.

H315 Menyebabkan kerengsaan kulit.

H318 Menyebabkan kerosakan mata yang serius.

H351 Disyaki menyebabkan kanser.

#### Pernyataan langkah perlindungan

P261 Elakkan daripada tersedut habuk/wasap/gas/kabus/wap/semburan.

P264 Basuh sebersih-bersihnya selepas mengendalikan bahan.

P280 Pakai sarung tangan pelindung/pakaian pelindung/perindungan mata/perindungan muka.

P303+P361+P353 JIKA TERKENA KULIT (atau rambut): Segera tanggalkan/buka semua pakaian yang tercemar. Basuh kulit dengan air/pancuran air.

P304+P341 JIKA TERSEDUT: Jika mangsa sukar bernafas, pindahkan mangsa ke kawasan berudara segar dan biarkan mangsa dalam keadaan rehat supaya mangsa dapat bernafas dengan selesa.

P305+P351+P338 JIKA TERKENA MATA: Bilas berhati-hati dengan air selama beberapa minit. Tanggalkan kanta lekap, jika ada dan dapat dilakukan dengan mudah. Teruskan membilas.

P308+P313 JIKA terdedah atau terkena bahan: Dapatkan nasihat/ rawatan perubatan.

P403+P235 Simpan di tempat yang dialihudarkan dengan baik. Simpan di tempat sejuk.

P405 Simpan di tempat berkunci.

P501 Lupuskan kandungan/bekas menurut peraturan tempatan/wilayah/kebangsaan/antarabangsa.

#### Sistem pengelasan:

#### NFPA ratings (Scale 0 - 4)



Health = 1

Fire = 3

Reactivity = 0

#### Bahaya lain

#### Keputusan penilaian PBT dan vPvB

PBT: Tidak berkenaan

vPvB: Tidak berkenaan

### 3 Komposisi dan maklumat mengenai ramuan bahan kimia berbahaya

**Keterangan:** Campuran bahan disenaraikan di bawah bersama dengan bahan tambah tidak berbahaya.

#### Komponen berbahaya :

CAS: 64-17-5	Etil alkohol	☠ Cec. M. Bkr 2, H225	40-55%
Trade Secret	Organic Acid	⚠ Kreng. Mata 2, H319	10-25%
CAS: 34590-94-8	(2-methoxymethylethoxy)propanol		5-10%

(Bersambung ke halaman 3)

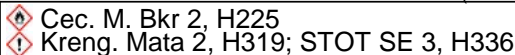
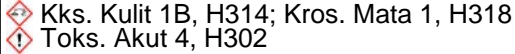

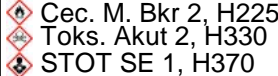
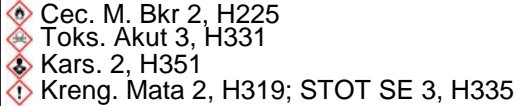
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(Sambungan halaman 2)

CAS: 67-63-0	Isopropanol		3-5%
CAS: 79-14-1	Glycolic Acid		3-5%
CAS: 111-42-2	diethanolamine		3-5%
CAS: 67-56-1	methanol		1-3%
CAS: 108-10-1	Isobutil metil keton		0.1- 1%

### 4 Langkah-langkah pertolongan cemas

**Keterangan langkah pertolongan cemas**

**Maklumat am:**

Gejala keracunan boleh berlaku selepas beberapa jam, maka rawatan perubatan hendaklah diberikan sekurang-kurangnya 48 jam selepas kemalangan.

**Jika tersedut:** Berikan udara bersih, hubungi doktor jika terdapat aduan.

**Jika terkena kulit:** Segera basuh dengan air dan sabun serta bilas bersih-bersih.

**Jika terkena mata:**

Bilas mata sambil membukanya di bawah air yang mengalir selama beberapa minit. Jika gejala berterusan, hubungi doktor.

**Jika tertelan:** Segera dapatkan nasihat perubatan.

**Maklumat untuk doktor:**

**Gejala dan kesan paling penting, akut dan lewat** Tiada maklumat lanjut yang diperolehi.

**Arahan bagi apa-apa rawatan perubatan dan rawatan khas yang diperlukan** Tiada maklumat lanjut yang diperolehi.

### 5 Langkah-langkah pemadaman kebakaran

**Bahan pemadam api**

**Agen pemadam yang sesuai:**

CO<sub>2</sub>, serbuk atau semburan air. Padam kebakaran besar dengan semburan air atau busa rintangan alkohol.

**Bahaya khusus yang timbul daripada bahan atau campuran**

Nitrogen oksida (NO<sub>x</sub>)

Jika berlaku kebakaran, yang berikut mungkin dilepaskan:

**Panduan kepada pemadam kebakaran**

**Kelengkapan perlindungan:** Tiada langkah khusus diperlukan.

### 6 Langkah-langkah pelepasan tidak sengaja

**Langkah perlindungan diri, kelengkapan pelindung dan prosedur kecemasan**

Pakai kelengkapan perlindungan. Jauhkan mereka yang tidak dilindungi dari kawasan tercemar.

Pastikan pengalihudaraan mencukupi.

**Langkah perlindungan alam sekitar:** Jangan biarkannya memasuki pembentung/air permukaan atau tanah.

**Kaedah dan bahan untuk pembendungan dan pembersihan:**

Lupuskan bahan tercemar sebagai sisa mengikut perkara 13.

Pastikan pengalihudaraan mencukupi.

(Bersambung ke halaman 4)

**Helaian Data Keselamatan**  
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(Sambungan halaman 3)

**Rujukan ke bahagian lain**

Lihat Bahagian 7 untuk maklumat pengendalian yang selamat.  
Lihat Bahagian 8 untuk maklumat kelengkapan perlindungan diri.  
Lihat Bahagian 13 untuk maklumat pelupusan.

**7 Pengendalian dan penyimpanan**

**Pengendalian:**

**Langkah perlindungan untuk pengendalian selamat** Elakkan pembentukan aerosol.

**Maklumat kebakaran dan perlindungan daripada letupan:**

Jauhkan dari punca pencucuhan - Dilarang merokok.  
Lindungi daripada cas-cas elektrostatik.

**Keadaan untuk penyimpanan selamat, termasuk apa-apa ketakserasian**

**Penyimpanan:**

**Keperluan yang mesti dipenuhi oleh bilik stor dan ruang simpanan.** Simpan di tempat sejuk.

**Maklumat penyimpanan di dalam satu tempat penyimpanan yang biasa:** Tidak diperlukan.

**Maklumat lanjut tentang syarat penyimpanan:**

Pastikan bekas sentiasa bertutup rapat.  
Simpan di tempat yang sejuk dan kering di dalam bekas bertutup rapat.  
**Kegunaan akhir yang khusus** Tiada maklumat lanjut yang diperoleh.

**8 Kawalan pendedahan dan perlindungan diri**

**Maklumat tambahan tentang reka bentuk kemudahan teknikal:** Tiada maklumat lanjut, lihat perkara 7.

**Parameter kawalan**

**Ramuan dengan nilai had yang memerlukan pemantauan di tempat kerja:**

**CAS: 64-17-5 Etil alkohol**

PEL Nilai jangka panjang: 1880 mg/m<sup>3</sup>, 1000 ppm

**CAS: 34590-94-8 (2-methoxymethylethoxy)propanol**

PEL Nilai jangka panjang: 606 mg/m<sup>3</sup>, 100 ppm  
(kulit)

**CAS: 67-63-0 Isopropanol**

PEL Nilai jangka panjang: 49 mg/m<sup>3</sup>, 10 ppm

**CAS: 111-42-2 diethanolamine**

PEL Nilai jangka panjang: 2 mg/m<sup>3</sup>, 0.46 ppm  
(kulit)

**CAS: 67-56-1 methanol**

PEL Nilai jangka panjang: 262 mg/m<sup>3</sup>, 200 ppm  
(kulit)

**CAS: 108-10-1 Isobutil metil keton**

PEL Nilai jangka panjang: 205 mg/m<sup>3</sup>, 50 ppm

**Kawalan pendedahan**

**Kelengkapan perlindungan diri:**

**Langkah perlindungan dan kebersihan am:**

Langkah berjaga-jaga yang biasa hendaklah diikuti apabila mengendalikan bahan kimia.  
Jauhkan daripada makanan, minuman dan makanan haiwan.  
Segera tanggalkan semua pakaian yang tercemar dan kotor.  
Basuh tangan sebelum berhenti rehat dan apabila kerja selesai.  
Elakkan daripada terkena mata dan kulit.

(Bersambung ke halaman 5)

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(Sambungan halaman 4)

### Perlindungan pernafasan:

Tidak diperlukan jika bilik mempunyai pengalihudaraan yang baik.

Gunakan alat perlindungan pernafasan yang sesuai jika pengalihudaraan tidak mencukupi.

### Perlindungan tangan:



Sarung tangan pelindung.

### Bahan sarung tangan

Getah nitril, NBR

Getah asli, NR

### Jangka masa penyerapan bahan sarung tangan

Waktu kemunculan yang tepat hendaklah diperoleh pengeluar sarung tangan pelindung dan hendaklah dipatuhi.

### Perlindungan mata:



Kaca keselamatan

## 9 Sifat fizikal dan kimia

### Maklumat tentang ciri fizik dan kimia

#### Maklumat Am

#### Rupa:

Bentuk:

Cecair

Warna:

Warna jingga muda

#### Bau:

Seperti alkohol

#### Nilai pH:

Tidak ditentukan.

#### Perubahan pada keadaan

Takat lebur/takat beku

Tidak ditentukan.

Takat didih awal dan julat didih

77°C (170.6 °F)

#### Takat kilat:

18°C (64.4 °F)

#### Suhu pencucuhan:

270°C (518 °F)

#### Suhu pengautocucuhan

Produk tidak tercucuh sendiri

#### Bahaya letupan:

Produk tidak mudah meletup. Walau bagaimanapun, pembentukan campuran udara/wap mungkin berlaku.

#### Had letupan :

Bawah:

3.5Vol %

Atas:

15Vol %

#### Tekanan wap pada 20°C (68 °F):

59hPa (44.3 mm Hg)

#### Ketumpatan pada 20°C (68 °F):

0.96g/cm<sup>3</sup> (8.01 lbs/gal)

#### Keterlarutan dalam / Keterlarutcampuran dengan

Air:

Terlarut campur sepenuhnya.

#### Kandungan pelarut:

Pelarut organik:

59.8% (VOC: 560 g/litre)

(Bersambung ke halaman 6)

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(Sambungan halaman 5)

<b>Air:</b>	10.0%
<b>Kandungan pepejal:</b>	15.4%
<b>Maklumat lain</b>	Tiada maklumat lanjut yang diperoleh.

### 10 Kestabilan dan kereaktifan

**Kereaktifan** Tiada maklumat lanjut yang diperoleh.

**Kestabilan kimia**

**Penguraian terma/keadaan yang perlu dielakkan:** Tiada penguraian jika digunakan mengikut spesifikasi.

**Kemungkinan tindak balas berbahaya** Tiada tindak balas berbahaya yang diketahui.

**Keadaan yang perlu dielakkan** Tiada maklumat lanjut yang diperoleh.

**Bahan tidak serasi:** Tiada maklumat lanjut yang diperoleh.

**Produk penguraian yang berbahaya:** Tiada produk penguraian berbahaya yang diketahui.

### 11 Maklumat toksikologi

**Maklumat tentang kesan toksikologi**

**Ketoksikan akut:**

**Nilai LD/LC50 yang berkaitan untuk pengelasan:**

**CAS: 64-17-5 Etil alkohol**

Oral	LD50	7,060 mg/kg (rat)
Tersedut	LC50/4 h	20,000 mg/l (rat)

**Proprietary Polyol**

Oral	LD50	>5,000 mg/kg (rat)
Derma	LD50	>2,000 mg/kg (rabbit)

**Organic Acid**

Oral	LD50	5,040 mg/kg (mouse)
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**CAS: 111-42-2 diethanolamine**

Oral	LD50	1,600 mg/kg (rat)
Derma	LD50	12,200 mg/kg (rabbit)

**CAS: 67-56-1 methanol**

Oral	LD50	5,628 mg/kg (rat)
Derma	LD50	15,800 mg/kg (rabbit)
Tersedut	LC50/4 h	0.5 mg/l (ATE)

**Kesan kerengsaan primer:**

**Kakisan atau kerengsaan kulit** Merengsa kepada kulit dan mukus membran.

**Kerosakan atau kerengsaan mata yang serius** Kesan merengsa.

**Pemekaan pernafasan / kulit** Pemekaan mungkin berlaku melalui penyedutan.

**Maklumat tambahan toksikologi:**

Produk menunjukkan bahaya berikut mengikut kaedah pengiraan Garis Panduan Pengelasan Am EU bagi Sediaan seperti yang dikeluarkan dalam versi terbaru:

Memudaratkan

Perengsa

### 12 Maklumat ekologi

**Ketoksikan**

**Ketoksikan akuatik:** Tiada maklumat lanjut yang diperoleh.

(Bersambung ke halaman 7)

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(Sambungan halaman 6)

**Keterusan dan keterdegradasikan** Tiadakah maklumat lanjut yang diperolehi.

**Kelakuan dalam sistem alam sekitar:**

**Potensi bioakumulatif** Tiadakah maklumat lanjut yang diperolehi.

**Mobiliti di dalam tanah** Tiadakah maklumat lanjut yang diperolehi.

**Maklumat tambahan ekologi:**

**Nota am:**

Jangan biarkan produk yang tidak dicairkan atau dalam kuantiti yang banyak memasuki air tanah, saluran air atau sistem pembetungan.

**Keputusan penilaian PBT dan vPvB**

**PBT:** Tidak berkenaan

**vPvB:** Tidak berkenaan

**Kesan buruk yang lain** Tiadakah maklumat lanjut yang diperolehi.

**13 Maklumat pelupusan**

**Kaedah rawatan sisa**

**Syor:**

Tidak boleh dilupuskan bersama dengan sampah isi rumah. Jangan biarkan produk memasuki sistem pembetungan.

**Pembungkusan yang tidak bersih:**

**Syor:** Pelupusan mestilah dijalankan menurut peraturan rasmi

**Agen pencuci yang disyorkan:** Air, jika perlu, digunakan bersama dengan agen pencuci.

**14 Maklumat pengangkutan**

**Nombor UN**

**ADR, IMDG, IATA**

UN1987

**Nama penghantaran UN yang betul**

**ADR**

1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL))

**IMDG**

ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL))

**IATA**

ALCOHOLS, N.O.S. (ETHANOL, ISOPROPANOL (ISOPROPYL ALCOHOL))

**pengangkutan kelas bahaya**

**ADR, IMDG, IATA**



**Kelas**

3 Cecair mudah terbakar.

**Label**

3

**Kumpulan pembungkusan**

**ADR, IMDG, IATA**

II

**Hazard persekitaran:**

**Bahan cemar marin:**

Tidak

**Langkah perlindungan khas untuk pengguna**

Amaran: Cecair mudah terbakar.

**Stowage Category**

B

**Pengangkutan dalam pukat menurut Lampiran II**

**MARPOL73/78 dan Kod IBC**

Tidak berkenaan

(Bersambung ke halaman 8)

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(Sambungan halaman 7)

**Pengangkutan/Maklumat Tambahan:**

**ADR**  
**Excepted quantities (EQ)**

Code: E2  
 Maximum net quantity per inner packaging: 30 ml

**IMDG**  
**Limited quantities (LQ)**  
**Excepted quantities (EQ)**

1L  
 Maximum net quantity per inner packaging: 30 ml  
 Maximum net quantity per outer packaging: 500 ml  
 "Peraturan Model" UN:  
 UN 1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL)), 3, II

### 15 Maklumat pengawalseliaan

**Peraturan/undang-undang keselamatan, kesihatan dan persekitaran khusus untuk bahan atau campuran tersebut**

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

**Unsur label GHS** Produk ini dikelaskan dan dilabelkan menurut Sistem Terharmoni Global (GHS).

**Piktogram hazard**



GHS02 GHS05 GHS08

**Perkataan isyarat** Bahaya

**Komponen pelabelan yang menentukan bahaya:**

- diethanolamine
- methanol
- Glycolic Acid
- Isobutil metil keton

**Pernyataan hazard**

- H225 Cecair dan wap amat mudah terbakar.
- H315 Menyebabkan kerengsaan kulit.
- H318 Menyebabkan kerosakan mata yang serius.
- H351 Disyaki menyebabkan kanser.

**Pernyataan langkah perlindungan**

- P261 Elakkan daripada tersedut habuk/wasap/gas/kabus/wap/semburan.
- P264 Basuh sebersih-bersihnya selepas mengendalikan bahan.
- P280 Pakai sarung tangan pelindung/pakaian pelindung/perlindungan mata/perlindungan muka.
- P303+P361+P353 JIKA TERKENA KULIT (atau rambut): Segera tanggalkan/buka semua pakaian yang tercemar. Basuh kulit dengan air/pancuran air.
- P304+P341 JIKA TERSEDUT: Jika mangsa sukar bernafas, pindahkan mangsa ke kawasan berudara segar dan biarkan mangsa dalam keadaan rehat supaya mangsa dapat bernafas dengan selesa.
- P305+P351+P338 JIKA TERKENA MATA: Bilas berhati-hati dengan air selama beberapa minit. Tanggalkan kanta lekap, jika ada dan dapat dilakukan dengan mudah. Teruskan membilas.
- P308+P313 JIKA terdedah atau terkena bahan: Dapatkan nasihat/ rawatan perubatan.

(Bersambung ke halaman 9)



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P403+P235 Simpan di tempat yang dialihudarkan dengan baik. Simpan di tempat sejuk.  
P405 Simpan di tempat berkunci.  
P501 Lupuskan kandungan/bekas menurut peraturan tempatan/wilayah/kebangsaan/antarabangsa.  
**Penilaian keselamatan bahan kimia:** Penilaian Keselamatan Bahan Kimia belum dilakukan.

### 16 Maklumat lain

"Maklumat yang terkandung dalam dokumen ini adalah berdasarkan data yang dianggap tepat dan diberikan semata-mata untuk makluman, pertimbangan dan penyiasatan. Kester tidak memberikan apa-apa waranti, tidak membuat apa-apa pernyataan dan tidak bertanggungjawab terhadap ketepatan, lengkapnya atau kesesuaian data ini untuk apa-apa kegunaan pembeli. Data dalam Risalah Data Keselamatan Bahan ini hanya berkaitan dengan produk ini dan tidak berkaitan dengan penggunaan apa-apa bahan lain atau apa-apa proses. Semua produk kimia hendaklah digunakan hanya oleh, atau di bawah arahan, kakitangan yang layak dari segi teknikal yang mengetahui tentang bahaya yang terlibat dan perlunya perhatian yang sewajarnya semasa pengendalian.

**Jabatan yang mengeluarkan SDS:** Product Compliance / EHS Department

**Hubungi:** EHS\_Kester@kester.com

**Singkatan dan akronim:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Cec. M. Bkr 2: Cecair mudah terbakar – Kategori 2

Toks. Akut 4: Ketoksikan akut – Kategori 4

Toks. Akut 2: Ketoksikan akut – Kategori 2

Toks. Akut 3: Ketoksikan akut – Kategori 3

Kks. Kulit 1B: Kakisan atau kerengsaan kulit – Kategori 1B

Kreng. Kulit 2: Kakisan atau kerengsaan kulit – Kategori 2

Kros. Mata 1: Kerosakan mata atau kerengsaan mata yang serius – Kategori 1

Kreng. Mata 2: Kerosakan mata atau kerengsaan mata yang serius – Kategori 2

Kars. 2: Kekarsinogenan – Kategori 2

Kars. 2: Kekarsinogenan – Kategori 2

STOT SE 1: Ketoksikan organ sasaran khusus (pendedahan tunggal) – Kategori 1

STOT SE 3: Ketoksikan organ sasaran khusus (pendedahan tunggal) – Kategori 3

STOT RE 2: Ketoksikan organ sasaran khusus (pendedahan berulang) – Kategori 2

\* **Data dibandingkan mengikut versi terdahulu yang diubah suai**

## Safety Data Sheet

according to P.U.(A) 310/2013

Printing Date: 06.10.2017

Version number 4

Revision: 06.10.2017

### 1 Identification of the hazardous chemical and of the supplier

**Trade name: 2125 Soldering Flux****Recommended use of the chemical and restrictions on use** Flux Memateri**Details of the supplier of the safety data sheet****Manufacturer/Supplier:**

Kester Inc.  
800 West Thorndale Avenue  
Itasca, IL 60143  
Tel 00+1 + 630 616 4000

ITW Specialty Materials (Suzhou) Co., Ltd.  
Hengqiao Road, Wujiang Economic Development Zone  
Suzhou, Jiangsu Province, China 215200  
Tel +86 512 82060807

Kester GmbH  
Ganghofer Strasse 45  
D-82216 Gernlinden Germany  
Tel +49 (0) 8142 4785 0

**Further information obtainable from:** Product Compliance: EHS\_Kester@kester.com**Emergency telephone number:**

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300

CHEMTREC 24-Hour Emergency Response (Outside US &amp; Canada) Telephone Number : (703) 527-3887

### 2 Hazard identification

**Classification of the substance or mixture**

flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



health hazard

Carc. 2 H351 Suspected of causing cancer.



corrosion

Eye Dam. 1 H318 Causes serious eye damage.



Skin Irrit. 2 H315 Causes skin irritation.

**Label elements****GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).

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**Trade name: 2125 Soldering Flux**

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**Hazard pictograms**


GHS02 GHS05 GHS08

**Signal word** Danger

**Hazard-determining components of labelling:**

 diethanolamine  
 methanol  
 Glycolic Acid  
 isobutyl methyl ketone

**Hazard statements**

 H225 Highly flammable liquid and vapour.  
 H315 Causes skin irritation.  
 H318 Causes serious eye damage.  
 H351 Suspected of causing cancer.

**Precautionary statements**

P261 Avoid breathing dust/fume/ gas/mist/vapours/spray.  
 P264 Wash thoroughly after handling.  
 P280 Wear protective gloves/protective clothing/eye protection/face protection.  
 P303+P361+P353 IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.  
 P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P308+P313 IF exposed or concerned: Get medical advice/attention.  
 P403+P235 Store in a well-ventilated place. Keep cool.  
 P405 Store locked up.  
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Classification system:**
**NFPA ratings (scale 0 - 4)**



 Health = 1  
 Fire = 3  
 Reactivity = 0

**Other hazards**
**Results of PBT and vPvB assessment**
**PBT:** Not applicable.  
**vPvB:** Not applicable.

### 3 Composition and information of the ingredients of the hazardous chemical

**Description:** Mixture of substances listed below with nonhazardous additions.

**Chemical components:**

CAS: 64-17-5	ethyl alcohol	 Flam. Liq. 2, H225	40-55%
Trade Secret	Organic Acid	 Eye Irrit. 2, H319	10-25%
CAS: 34590-94-8	(2-methoxymethylethoxy)propanol		5-10%

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CAS: 67-63-0	Isopropanol	⚠ Flam. Liq. 2, H225 ⚠ Eye Irrit. 2, H319; STOT SE 3, H336	3-5%
CAS: 79-14-1	Glycolic Acid	⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302	3-5%
CAS: 111-42-2	diethanolamine	⚠ Carc. 2, H351; STOT RE 2, H373 ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302	3-5%
CAS: 67-56-1	methanol	⚠ Flam. Liq. 2, H225 ⚠ Acute Tox. 2, H330 ⚠ STOT SE 1, H370	1-3%
CAS: 108-10-1	isobutyl methyl ketone	⚠ Flam. Liq. 2, H225 ⚠ Acute Tox. 3, H331 ⚠ Carc. 2, H351 ⚠ Eye Irrit. 2, H319; STOT SE 3, H335	0.1- 1%

### 4 First-aid measures

#### Description of first aid measures

##### General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

**After inhalation:** Supply fresh air; consult doctor in case of complaints.

**After skin contact:** Immediately wash with water and soap and rinse thoroughly.

**After eye contact:** Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

**After swallowing:** Seek immediate medical advice.

##### Information for doctor:

**Most important symptoms and effects, both acute and delayed** No further relevant information available.

**Indication of any immediate medical attention and special treatment needed** No further relevant information available.

### 5 Fire-fighting measures

#### Extinguishing media

**Suitable extinguishing agents:** CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

#### Special hazards arising from the substance or mixture

Nitrogen oxides (NO<sub>x</sub>)

In case of fire, the following can be released:

#### Advice for firefighters

**Protective equipment:** No special measures required.

### 6 Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

**Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

#### Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

#### Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

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See Section 13 for disposal information.

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### 7 Handling and storage

**Handling:**

**Precautions for safe handling** Prevent formation of aerosols.

**Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

**Conditions for safe storage, including any incompatibilities**

**Storage:**

**Requirements to be met by storerooms and receptacles:** Store in a cool location.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:**

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

**Specific end use(s)** No further relevant information available.

### 8 Exposure controls and personal protection

**Additional information about design of technical facilities:** No further data; see item 7.

**Control parameters**

**Ingredients with limit values that require monitoring at the workplace:**

**CAS: 64-17-5 ethyl alcohol**

PEL (Malaysia) | Long-term value: 1880 mg/m<sup>3</sup>, 1000 ppm

**CAS: 34590-94-8 (2-methoxymethylethoxy)propanol**

PEL (Malaysia) | Long-term value: 606 mg/m<sup>3</sup>, 100 ppm  
(kulit)

**CAS: 67-63-0 Isopropanol**

PEL (Malaysia) | Long-term value: 49 mg/m<sup>3</sup>, 10 ppm

**CAS: 111-42-2 diethanolamine**

PEL (Malaysia) | Long-term value: 2 mg/m<sup>3</sup>, 0.46 ppm  
(kulit)

**CAS: 67-56-1 methanol**

PEL (Malaysia) | Long-term value: 262 mg/m<sup>3</sup>, 200 ppm  
(kulit)

**CAS: 108-10-1 isobutyl methyl ketone**

PEL (Malaysia) | Long-term value: 205 mg/m<sup>3</sup>, 50 ppm

**Exposure controls**

**Personal protective equipment:**

**General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

**Respiratory protection:**

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

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**Trade name: 2125 Soldering Flux**

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**Protection of hands:**



Protective gloves

**Material of gloves**

Nitrile rubber, NBR

Natural rubber, NR

**Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**



Safety Glasses with Side Shields Required

### 9 Physical and chemical properties

**Information on basic physical and chemical properties**

**General Information**

**Appearance:**

Form:	Liquid
Colour:	Light orange colour
Odour:	Alcohol-like

pH-value: Not determined.

**Change in condition**

Melting point/freezing point	Undetermined.
Initial boiling point and boiling range	77°C (170.6 °F)

Flash point: 18°C (64.4 °F)

Ignition temperature: 270°C (518 °F)

Auto-ignition temperature: Product is not selfigniting.

Explosive properties: Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

**Explosion limits:**

Lower:	3.5Vol %
Upper:	15Vol %

Vapour pressure at 20°C (68 °F): 59hPa (44.3 mm Hg)

Density at 20°C (68 °F): 0.96g/cm<sup>3</sup> (8.01 lbs/gal)

Solubility in / Miscibility with water: Fully miscible.

**Solvent content:**

Organic solvents:	59.8% (VOC: 560 g/litre)
Water:	10.0%

Solids content: 15.4%

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**Other information**

Tiada maklumat lanjut yang diperoleh.

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**10 Stability and reactivity**

**Reactivity** No further relevant information available.

**Chemical stability**

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

**Possibility of hazardous reactions** No dangerous reactions known.

**Conditions to avoid** No further relevant information available.

**Incompatible materials:** No further relevant information available.

**Hazardous decomposition products:** No dangerous decomposition products known.

**11 Toxicological information**

**Information on toxicological effects**

**Acute toxicity**

**LD/LC50 values relevant for classification:**

**CAS: 64-17-5 ethyl alcohol**

Oral	LD50	7,060 mg/kg (rat)
Inhalative	LC50/4 h	20,000 mg/l (rat)

**Proprietary Polyol**

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)

**Organic Acid**

Oral	LD50	5,040 mg/kg (mouse)
------	------	---------------------

**CAS: 111-42-2 diethanolamine**

Oral	LD50	1,600 mg/kg (rat)
Dermal	LD50	12,200 mg/kg (rabbit)

**CAS: 67-56-1 methanol**

Oral	LD50	5,628 mg/kg (rat)
Dermal	LD50	15,800 mg/kg (rabbit)
Inhalative	LC50/4 h	0.5 mg/l (ATE)

**Primary irritant effect:**

**Skin corrosion or irritation** Irritant to skin and mucous membranes.

**Serious eye damage or eye irritation** Irritating effect.

**Respiratory / skin sensitization** Sensitisation possible through inhalation.

**Additional toxicological information:**

The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:

Harmful  
Irritant

**12 Ecological information**

**Toxicity**

**Aquatic toxicity:** No further relevant information available.

**Persistence and degradability** Tiada maklumat lanjut yang diperoleh.

**Behaviour in environmental systems:**

**Bioaccumulative potential** Tiada maklumat lanjut yang diperoleh.

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**Mobility in soil** Tiadak maklumat lanjut yang diperoleh.

**Additional ecological information:**

**General notes:**

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**Other adverse effects** Tiadak maklumat lanjut yang diperoleh.

**13 Disposal information**

**Waste treatment methods**

**Recommendation** Must not be disposed together with household garbage. Do not allow product to reach sewage system.

**Uncleaned packaging:**

**Recommendation:** Disposal must be made according to official regulations.

**Recommended cleansing agents:** Water, if necessary together with cleansing agents.

**14 Transportation information**

**UN-Number**

ADR, IMDG, IATA

UN1987

**UN proper shipping name**

ADR

1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL))

**IMDG**

ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL))

**IATA**

ALCOHOLS, N.O.S. (ETHANOL, ISOPROPANOL (ISOPROPYL ALCOHOL))

**Transport hazard class(es)**

ADR, IMDG, IATA



**Class**

3 Flammable liquids.

**Label**

3

**Packing group**

ADR, IMDG, IATA

II

**Environmental hazards:**

**Marine pollutant:**

No

**Special precautions for user**

Amaran: Flammable liquids.

**Stowage Category**

B

**Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable.

**Transport/Additional information:**

**ADR**

Limited quantities (LQ)

1L

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**Excepted quantities (EQ)**

Code: E2  
 Maximum net quantity per inner packaging: 30 ml  
 Maximum net quantity per outer packaging: 500 ml

**IMDG**

**Limited quantities (LQ)  
 Excepted quantities (EQ)**

1L  
 Code: E2  
 Maximum net quantity per inner packaging: 30 ml  
 Maximum net quantity per outer packaging: 500 ml  
 UN 1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL), ISOPROPANOL (ISOPROPYL ALCOHOL)), 3, II

**UN "Model Regulation":**

### 15 Regulatory information

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

**GHS label elements** The product is classified and labelled according to the Globally Harmonised System (GHS).

**Hazard pictograms**



GHS02 GHS05 GHS08

**Signal word** Danger

**Hazard-determining components of labelling:**

- diethanolamine
- methanol
- Glycolic Acid
- isobutyl methyl ketone

**Hazard statements**

- H225 Highly flammable liquid and vapour.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H351 Suspected of causing cancer.

**Precautionary statements**

- P261 Avoid breathing dust/fume/ gas/mist/vapours/spray.
- P264 Wash thoroughly after handling.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P303+P361+P353 IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

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**Trade name: 2125 Soldering Flux**

P501 Dispose of contents/container in accordance with local/regional/national/international regulations. (Continued from page 8)  
**Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

### 16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Safety Data Sheet (SDS) relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Safety Data Sheet (SDS) as a source for hazard information.

**Department issuing SDS:** Product Compliance / EHS Department

**Contact:** EHS\_Kester@kester.com

**Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Acute Tox. 4: Acute toxicity - oral – Category 4

Acute Tox. 2: Acute toxicity - oral – Category 2

Acute Tox. 3: Acute toxicity - oral – Category 3

Skin Corr. 1B: Skin corrosion or irritation – Category 1B

Skin Irrit. 2: Skin corrosion or irritation – Category 2

Eye Dam. 1: Serious eye damage or eye irritation – Category 1

Eye Irrit. 2: Serious eye damage or eye irritation – Category 2

Carc. 2: Carcinogenicity – Category 2

Carc. 2: Carcinogenicity – Category 2

STOT SE 1: Specific target organ toxicity (single exposure) – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

\* **Data compared to the previous version altered.**