

Safety Data Sheet

acc. to OSHA HCS 29CFR1910.1200

Printing Date 08/21/2017

Version number 9

Reviewed on 08/21/2017

1 Identification

Trade name: 145 Soldering Flux

Article number: C3-00-145

Relevant identified uses of the substance or mixture and uses advised against
Soldering Flux
Professional use of Solder

Application of the substance / the preparation: Soldering flux

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143 USA
Tel (630) 616-4000
Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200 China
Tel +86 512 82060808

Kester GmbH
Ganghofer Strasse 45
D-82216 Gernlinden Germany
Tel +49 (0) 8142 4785 0

Information department: Product Compliance: EHS_Kester@kester.com

Emergency telephone number:

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300
CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

2 Hazard(s) identification

Classification of the substance or mixture



Flame

Flam. Liq. 2 H225 Highly flammable liquid and vapor.



Eye Irrit. 2A H319 Causes serious eye irritation.
Skin Sens. 1 H317 May cause an allergic skin reaction.
STOT SE 3 H336 May cause drowsiness or dizziness.

Label elements

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

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Trade name: 145 Soldering Flux

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Hazard pictograms



GHS02 GHS07

Signal word Danger

Hazard-determining components of labeling:

Isopropanol

Rosin

Hazard statements

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P264 Wash thoroughly after handling.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P370+P378 In case of fire: Use for extinction: CO2, powder or water spray.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:

NFPA ratings (scale 0 - 4)



Health = 1
Fire = 3
Reactivity = 0

HMIS-ratings (scale 0 - 4)



HEALTH 1 Health = 1
FIRE 3 Fire = 3
REACTIVITY 0 Reactivity = 0

Other hazards



Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

3 Composition/information on ingredients

Description: Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range	
CAS: 67-63-0	Isopropanol	 Flam. Liq. 2, H225  Eye Irrit. 2A, H319; STOT SE 3, H336	70-85%

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Trade name: 145 Soldering Flux

CAS: 8050-09-7 Rosin

⚠ Skin Sens. 1, H317

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25-40%

4 First-aid measures

Description of first aid measures

General information: Follow general first aid procedures.

After inhalation: Supply fresh air; consult doctor in case of complaints.

After skin contact: Immediately wash with water and soap and rinse thoroughly.

After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: Seek immediate medical advice.

Information for doctor:

Most important symptoms and effects, both acute and delayed No further relevant information available.

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents:

CO₂, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

For safety reasons unsuitable extinguishing agents: Water with full jet

Special hazards arising from the substance or mixture

Nitrogen oxides (NO_x)

In case of fire, the following can be released:

Carbon monoxide (CO)

Carbon dioxide (CO₂)

Aliphatic aldehydes

Advice for firefighters

Protective equipment: No special measures required.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Keep away from ignition sources

Environmental precautions: Do not allow to enter sewers/ surface or ground water.

Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

Absorb with clay, dry sand, or other inert material. Do not use combustible materials such as sawdust. Place in a chemical waste container.

Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

Protective Action Criteria for Chemicals

PAC-1:

CAS: 67-63-0	Isopropanol	400 ppm
CAS: 8050-09-7	Rosin	72 mg/m ³

PAC-2:

CAS: 67-63-0	Isopropanol	2000* ppm
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CAS: 8050-09-7	Rosin	(Contd. of page 3) 790 mg/m3
PAC-3:		
CAS: 67-63-0	Isopropanol	12000** ppm
CAS: 8050-09-7	Rosin	1,500 mg/m3

7 Handling and storage

Handling:

Precautions for safe handling

Store in cool, dry place in tightly closed receptacles.
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.

Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.

Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Store in a cool location.
Information about storage in one common storage facility: Store away from oxidizing agents.

Further information about storage conditions:

Keep receptacle tightly sealed.
Store in cool, dry conditions in well sealed receptacles.

Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace:

CAS: 67-63-0 Isopropanol

PEL	Long-term value: 980 mg/m ³ , 400 ppm
REL	Short-term value: 1225 mg/m ³ , 500 ppm Long-term value: 980 mg/m ³ , 400 ppm
TLV	Short-term value: 984 mg/m ³ , 400 ppm Long-term value: 492 mg/m ³ , 200 ppm BEI

CAS: 8050-09-7 Rosin

TLV	DSEN, RSEN, L
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Additional information:

PEL = Permissible Exposure Limit (OSHA)
TLV= Threshold Limit Value (ACGIH)
OSHA= Occupational Safety and Health Administration
ACGIH= American Conference of Governmental Industrial Hygienists

Exposure controls

Personal protective equipment:

General protective and hygienic measures:

The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.

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Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

Breathing equipment:

When ventilation is not sufficient to remove fumes from the breathing zone, a safety approved respirator or self-contained breathing apparatus should be worn.

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Protection of hands:



Protective gloves

Material of gloves:

Nitrile rubber, NBR

Natural rubber, NR

Penetration time of glove material:

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:



Safety glasses

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information

Appearance:

Form: Liquid
Color: Amber colored
Odor: Alcohol-like

pH-value: Not determined.

Change in condition

Melting point/Melting range: Undetermined.
Boiling point/Boiling range: 82°C (179.6 °F)

Flash point: < 23°C (<73.4 °F)

Ignition temperature: 399°C (750.2 °F)

Auto igniting: Product is not selfigniting.

Danger of explosion: Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

Explosion limits:

Lower: 2Vol %
Upper: 12Vol %

Vapor pressure at 20°C (68 °F): 43hPa (32.3 mm Hg)

Density at 20°C (68 °F): 0.84g/cm³ (7.01 lbs/gal)

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Solubility in / Miscibility with Water: Not miscible or difficult to mix.

Solvent content:
Organic solvents: 75.0%

Solids content: 0.0%

10 Stability and reactivity

Reactivity No further relevant information available.

Chemical stability

Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

Possibility of hazardous reactions No dangerous reactions known.

Conditions to avoid No further relevant information available.

Incompatible materials: Strong acids, strong oxidizers.

Hazardous decomposition products:

Carbon monoxide and carbon dioxide

When heated to soldering temperatures, the solvents are evaporated and rosin may be thermally degraded to liberate aliphatic aldehydes and acids.

11 Toxicological information

Information on toxicological effects

Acute toxicity:

LD/LC50 values that are relevant for classification:

CAS: 67-63-0 Isopropanol

Oral	LD50	5,045 mg/kg (rat)
Dermal	LD50	12,800 mg/kg (rabbit)
Inhalative	LC50/4 h	30 mg/l (rat)

Primary irritant effect:

on the skin:

Irritant to skin and mucous membranes.

Possible local irritation by contact with flux or fumes.

on the eye:

Irritating effect.

Smoke during soldering can cause eye irritation.

through inhalation:

Vapors during use may irritate mucous membranes and respiratory system. High concentrations can cause headache, dizziness, and nausea.

Flux fumes during soldering may cause irritation and damage of mucous membranes and respiratory system.

through ingestion: May cause gastrointestinal irritation.

Sensitization: Sensitization possible through inhalation.

Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Irritant

Carcinogenic categories

IARC (International Agency for Research on Cancer)

CAS: 67-63-0 | Isopropanol

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NTP (National Toxicology Program)

None of the ingredients is listed.

OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

Toxicity

Aquatic toxicity: No further relevant information available.

Additional ecological information:

General notes:

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

13 Disposal considerations

Waste treatment methods

Recommendation:

Disposal must be made according to official regulations.

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

Uncleaned packagings:

Recommendation: Disposal must be made according to official regulations.

14 Transport information

UN-Number

DOT, ADR, IMDG, IATA

UN1219

UN proper shipping name

DOT

Isopropanol mixture

ADR

1219 Isopropanol mixture

IMDG, IATA

ISOPROPANOL (ISOPROPYL ALCOHOL) mixture

Transport hazard class(es)

DOT



Class

3 Flammable liquids

Label

3

ADR, IMDG, IATA



Class

3 Flammable liquids

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Label	3
Packing group	II
DOT, IMDG, IATA	II
Marine pollutant:	No
Special precautions for user	Not applicable.
Danger code (Kemler):	33
EMS Number:	F-E,S-D
Stowage Category	B
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.

Transport/Additional information:

DOT
Quantity limitations

On passenger aircraft/rail: 5 L
On cargo aircraft only: 60 L

ADR
Excepted quantities (EQ)

Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

IMDG
Limited quantities (LQ)
Excepted quantities (EQ)

1L
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

UN "Model Regulation":
UN 1219 ISOPROPANOL MIXTURE, 3, II

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

All ingredients are listed on the following Government Inventories:

- China: Inventory of Existing Chemical Substances in China (IECSC)
- Korea: Korea Existing Chemicals List (ECL)
- Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)
- Japan: Inventory of Existing and New Chemical Substances (ENCS)
- Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)
- USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

USA The following information relates to product regulation specific to the USA.

SARA (Superfund Amendments and Reauthorization Act)

Section 355 (extremely hazardous substances):

None of the ingredient is listed.

Section 313 (Specific toxic chemical listings):

CAS: 67-63-0 | Isopropanol

California Proposition 65

Chemicals known to cause cancer:

None of the ingredients is listed.

Chemicals known to cause reproductive toxicity:

None of the ingredients is listed.

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Carcinogenic categories

EPA (Environmental Protection Agency)

None of the ingredients is listed.

NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

CANADA:

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).

Hazard pictograms



GHS02 GHS07

Signal word Danger

Hazard-determining components of labeling:

Isopropanol
Rosin

Hazard statements

H225 Highly flammable liquid and vapor.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.
H336 May cause drowsiness or dizziness.

Precautionary statements

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P243 Take precautionary measures against static discharge.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray
P264 Wash thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P370+P378 In case of fire: Use for extinction: CO2, powder or water spray.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

Department issuing Safety Data Sheet (SDS): Product Compliance / EHS Department

Contact: EHS_Kester@kester.com

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Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 2: Flammable liquids – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

*** Data compared to the previous version altered.**