

**Safety Data Sheet**  
acc. to OSHA HCS 29CFR1910.1200

Printing Date 12/13/2017

Version number 7

Reviewed on 12/13/2017

**1 Identification**

**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**  
**Relevant identified uses of the substance or mixture and uses advised against**  
 No further relevant information available.

**Details of the supplier of the safety data sheet**

**Manufacturer/Supplier:**

Kester Inc.  
 800 West Thorndale Avenue  
 Itasca, IL 60143 USA  
 Tel (630) 616-4000  
 Tel International 00 1 630 616-4000

ITW Specialty Materials (Suzhou) Co., Ltd.  
 Heng Qiao Road  
 Wujiang Economic Development Zone  
 Suzhou, Jiangsu 215200 China  
 Tel +86 512 82060808

Kester GmbH  
 Ganghofer Strasse 45  
 D-82216 Gernlinden Germany  
 Tel +49 (0) 8142 4785 0

**Information department:** Product Compliance: EHS\_Kester@kester.com

**Emergency telephone number:**

CHEMTREC 24-Hour Emergency Response Telephone Number : (800) 424-9300  
 CHEMTREC 24-Hour Emergency Response (Outside US & Canada) Telephone Number : (703) 527-3887

**2 Hazard(s) identification**

**Classification of the substance or mixture**



Health hazard

- Carc. 2      H351 Suspected of causing cancer.
- Repr. 1      H360 May damage fertility or the unborn child.
- STOT RE 2   H373 May cause damage to organs through prolonged or repeated exposure.



- Acute Tox. 4   H302 Harmful if swallowed.
- Acute Tox. 4   H332 Harmful if inhaled.

**Label elements**

**GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**Hazard pictograms**



GHS07    GHS08

**Signal word** Danger

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**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 1)

**Hazard-determining components of labeling:**

LEAD (Pb)

**Hazard statements**

- H302+H332 Harmful if swallowed or if inhaled.
- H351 Suspected of causing cancer.
- H360 May damage fertility or the unborn child.
- H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P264 Wash thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.
- P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Classification system:**

**NFPA ratings (scale 0 - 4)**



**HMIS-ratings (scale 0 - 4)**



**Other hazards**

**Results of PBT and vPvB assessment**

PBT: Not applicable.  
vPvB: Not applicable.

**3 Composition/information on ingredients**

**Description:** Mixture of the substances listed below with nonhazardous additions.

CAS No.	Description	% Range
CAS: 7440-31-5	TIN (Sn)	40-70%
CAS: 7439-92-1	LEAD (Pb)	⚠ Carc. 2, H351; Repr. 1B, H360; STOT RE 2, H373 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332
CAS: 7440-22-4	SILVER (Ag)	0-3%
CAS: 872-50-4	N-methyl-2-pyrrolidone	⚠ Repr. 1B, H360 ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335 Flam. Liq. 4, H227

**SVHC**

CAS: 872-50-4 | N-methyl-2-pyrrolidone

(Contd. on page 3)

**Safety Data Sheet**  
acc. to OSHA HCS 29CFR1910.1200

Printing Date 12/13/2017

Version number 7

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**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 2)

**4 First-aid measures**

**Description of first aid measures**

**General information:**

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Follow general first aid procedures.

**After inhalation:** Supply fresh air; consult doctor in case of complaints.

**After skin contact:** Immediately wash with water and soap and rinse thoroughly.

**After eye contact:** Rinse opened eye for several minutes under running water.

**After swallowing:** Seek immediate medical advice.

**Information for doctor:**

**Most important symptoms and effects, both acute and delayed** No further relevant information available.

**Indication of any immediate medical attention and special treatment needed** No further relevant information available.

**5 Fire-fighting measures**

**Extinguishing media**

**Suitable extinguishing agents:**

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

**Special hazards arising from the substance or mixture** In case of fire, the following can be released:

**Advice for firefighters**

**Protective equipment:** No special measures required.

**6 Accidental release measures**

**Personal precautions, protective equipment and emergency procedures** Ensure adequate ventilation

**Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

**Methods and material for containment and cleaning up:**

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

**Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

**Protective Action Criteria for Chemicals**

**PAC-1:**

CAS: 7440-31-5	TIN (Sn)	6 mg/m <sup>3</sup>
CAS: 7439-92-1	LEAD (Pb)	0.15 mg/m <sup>3</sup>
CAS: 7440-22-4	SILVER (Ag)	0.3 mg/m <sup>3</sup>
CAS: 872-50-4	N-methyl-2-pyrrolidone	30 ppm

**PAC-2:**

CAS: 7440-31-5	TIN (Sn)	67 mg/m <sup>3</sup>
CAS: 7439-92-1	LEAD (Pb)	120 mg/m <sup>3</sup>
CAS: 7440-22-4	SILVER (Ag)	170 mg/m <sup>3</sup>
CAS: 872-50-4	N-methyl-2-pyrrolidone	32 ppm

**PAC-3:**

CAS: 7440-31-5	TIN (Sn)	400 mg/m <sup>3</sup>
CAS: 7439-92-1	LEAD (Pb)	700 mg/m <sup>3</sup>

(Contd. on page 4)

**Safety Data Sheet**  
acc. to OSHA HCS 29CFR1910.1200

Printing Date 12/13/2017

Version number 7

Reviewed on 12/13/2017

**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 3)

CAS: 7440-22-4	SILVER (Ag)	990 mg/m <sup>3</sup>
CAS: 872-50-4	N-methyl-2-pyrrolidone	190 ppm

**7 Handling and storage**

**Handling:**

**Precautions for safe handling** Thorough dedusting.

**Information about protection against explosions and fires:** No special measures required.

**Conditions for safe storage, including any incompatibilities**

**Storage:**

**Requirements to be met by storerooms and receptacles:** Store in a cool location.

**Information about storage in one common storage facility:** Not required.

**Further information about storage conditions:** Keep receptacle tightly sealed.

**Specific end use(s)** No further relevant information available.

**8 Exposure controls/personal protection**

**Additional information about design of technical systems:** No further data; see item 7.

**Control parameters**

**Components with limit values that require monitoring at the workplace:**

**CAS: 7440-31-5 TIN (Sn)**

PEL	Long-term value: 2 mg/m <sup>3</sup> metal
REL	Long-term value: 2 mg/m <sup>3</sup>
TLV	Long-term value: 2 mg/m <sup>3</sup> metal

**CAS: 7439-92-1 LEAD (Pb)**

PEL	Long-term value: 0.05* mg/m <sup>3</sup> *see 29 CFR 1910.1025
REL	Long-term value: 0.05* mg/m <sup>3</sup> *8-hr TWA ;See PocketGuide App.C
TLV	Long-term value: 0.05* mg/m <sup>3</sup> *and inorganic compounds, as Pb; BEI

**CAS: 7440-22-4 SILVER (Ag)**

PEL	Long-term value: 0.01 mg/m <sup>3</sup>
REL	Long-term value: 0.01 mg/m <sup>3</sup>
TLV	Long-term value: 0.1 mg/m <sup>3</sup> metal: dust and fume

**CAS: 872-50-4 N-methyl-2-pyrrolidone**

WEEL	Long-term value: 10 ppm Skin
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**Additional information:**

PEL = Permissible Exposure Limit (OSHA)

TLV= Threshold Limit Value (ACGIH)

OSHA= Occupational Safety and Health Administration

ACGIH= American Conference of Governmental Industrial Hygienists

(Contd. on page 5)

**Safety Data Sheet**  
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Printing Date 12/13/2017

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Reviewed on 12/13/2017

**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 4)

**Exposure controls**

**Personal protective equipment:**

**General protective and hygienic measures:**

The usual precautionary measures for handling chemicals should be followed.  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.

**Breathing equipment:**

Not necessary if room is well-ventilated.  
Use suitable respiratory protective device in case of insufficient ventilation.

**Protection of hands:**



Protective gloves

**Material of gloves:**

Nitrile rubber, NBR  
Natural rubber, NR

**Penetration time of glove material:**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

**Eye protection:**



Safety glasses

**9 Physical and chemical properties**

**Information on basic physical and chemical properties**

**General Information**

**Appearance:**

**Form:** Paste  
**Color:** Silver grey  
**Odor:** Mild

**pH-value:** Not applicable.

**Change in condition**

**Melting point/Melting range:** Undetermined.  
**Boiling point/Boiling range:** 274 °C (525.2 °F)

**Flash point:** Not applicable.

**Flammability (solid, gaseous):** Not determined.

**Auto igniting:** Product is not selfigniting.

**Danger of explosion:** Product does not present an explosion hazard.

**Vapor pressure at 970 °C (1,778 °F):** 1.3 hPa (1 mm Hg)

**Density:** Not determined.

**Vapor density:** Not applicable.

(Contd. on page 6)

**Safety Data Sheet**  
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Printing Date 12/13/2017

Version number 7

Reviewed on 12/13/2017

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(Contd. of page 5)

**Solubility in / Miscibility with Water:** Insoluble.

**Solvent content:**

**Organic solvents:** 3.3 %

**Solids content:** 95.8 %

**10 Stability and reactivity**

**Reactivity** No further relevant information available.

**Chemical stability**

**Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

**Possibility of hazardous reactions** No dangerous reactions known.

**Conditions to avoid** No further relevant information available.

**Incompatible materials:** No further relevant information available.

**Hazardous decomposition products:** No dangerous decomposition products known.

**11 Toxicological information**

**Information on toxicological effects**

**Acute toxicity:**

**LD/LC50 values that are relevant for classification:**

**CAS: 7439-92-1 LEAD (Pb)**

Oral	LD50	500 mg/kg (ATE)
Inhalative	LC50/4 h	1.5 mg/l (ATE)

**Primary irritant effect:**

**on the skin:** No irritant effect.

**on the eye:** Irritating effect.

**Sensitization:**

Sensitization possible through inhalation.

Sensitization possible through skin contact.

**Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

**Carcinogenic categories**

**IARC (International Agency for Research on Cancer)**

CAS: 7439-92-1   LEAD (Pb)	2B
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**NTP (National Toxicology Program)**

CAS: 7439-92-1   LEAD (Pb)	R
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**OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

**12 Ecological information**

**Toxicity**

**Aquatic toxicity:** No further relevant information available.

(Contd. on page 7)

**Safety Data Sheet**  
acc. to OSHA HCS 29CFR1910.1200

Printing Date 12/13/2017

Version number 7

Reviewed on 12/13/2017

**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 6)

**Additional ecological information:**

**General notes:**

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.

**vPvB:** Not applicable.

**13 Disposal considerations**

**Waste treatment methods**

**Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

**Uncleaned packagings:**

**Recommendation:** Disposal must be made according to official regulations.

**14 Transport information**

**UN-Number**

DOT, ADR, ADN, IMDG, IATA Not applicable

**UN proper shipping name**

DOT, ADR, ADN, IMDG, IATA Not applicable

**Transport hazard class(es)**

**DOT, ADR, ADN, IMDG, IATA**

**Class** Not applicable

**Packing group**

DOT, IMDG, IATA Not applicable

**Special precautions for user** Not applicable.

**Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.

**UN "Model Regulation":** Not applicable

**15 Regulatory information**

**Safety, health and environmental regulations/legislation specific for the substance or mixture**

All ingredients are listed on the following Government Inventories:

China: Inventory of Existing Chemical Substances in China (IECSC)

Korea: Korea Existing Chemicals List (ECL)

Europe: European Inventory of Existing Commercial Chemical Substances (EINECS)

Japan: Inventory of Existing and New Chemical Substances (ENCS)

Philippines: Philippine Inventory of Chemicals and Chemical Substances (PICCS)

USA: TSCA (Toxic Substances Control Act) TSCA Inventory of Chemical Substances

**USA** The following information relates to product regulation specific to the USA.

**SARA (Superfund Amendments and Reauthorization Act)**

**Section 355 (extremely hazardous substances):**

None of the ingredient is listed.

**Section 313 (Specific toxic chemical listings):**

CAS: 7439-92-1 | LEAD (Pb)

(Contd. on page 8)



**Safety Data Sheet**  
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**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)**

(Contd. of page 7)

CAS: 7440-22-4	SILVER (Ag)
CAS: 872-50-4	N-methyl-2-pyrrolidone

**TSCA new (21st Century Act) (Substances not listed)**

**California Proposition 65**

**Chemicals known to cause cancer:**

LEAD (Pb)

**Chemicals known to cause reproductive toxicity:**

LEAD (Pb)

N-methyl-2-pyrrolidone

**Carcinogenic categories**

**EPA (Environmental Protection Agency)**

CAS: 7439-92-1	LEAD (Pb)	B2
CAS: 7440-22-4	SILVER (Ag)	D

**NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

**CANADA:**

Workplace Hazardous Materials Identification (WHMIS):

This product has been classified in accordance with the hazard criteria of the Canadian Controlled Products Regulation (CPR) and the Safety Data Sheet (SDS) contains all of the information required by the CPR.

**GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

**Hazard pictograms**



GHS07 GHS08

**Signal word** Danger

**Hazard-determining components of labeling:**

LEAD (Pb)

**Hazard statements**

H302+H332 Harmful if swallowed or if inhaled.

H351 Suspected of causing cancer.

H360 May damage fertility or the unborn child.

H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary statements**

P260 Do not breathe dust/fume/gas/mist/vapors/spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P301+P312 If swallowed: Call a poison center/doctor if you feel unwell.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Other regulations, limitations and prohibitive regulations**

**Substances of very high concern (SVHC) according to REACH, Article 57**

CAS: 872-50-4	N-methyl-2-pyrrolidone
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(Contd. on page 9)



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**Trade name: EP256 Lead (Pb) Solder Paste (Sn63Pb37, Sn62Pb36Ag2)****Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

(Contd. of page 8)

### 16 Other information

The information contained herein is based on data considered accurate and is offered solely for information, consideration and investigation. Kester extends no warranties, makes no representations and assumes no responsibility as to the accuracy, completeness or suitability of this data for any purchaser's use. The data on this Material Safety Data Sheet relates only to this product and does not relate to use with any other material or in any process. All chemical products should be used only by, or under the direction of, technically qualified personnel who are aware of the hazards involved and the necessity for reasonable care in handling. Hazard communication regulations require that employees must be trained on how to use a Material Safety Data Sheet as a source for hazard information.

**Department issuing Safety Data Sheet (SDS):** Product Compliance / EHS Department**Contact:** EHS\_Kester@kester.com**Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

SVHC: Substances of Very High Concern

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety &amp; Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Flam. Liq. 4: Flammable liquids – Category 4

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A

Carc. 2: Carcinogenicity – Category 2

Carc. 2: Carcinogenicity – Category 2

Repr. 1: Reproductive toxicity – Category 1

Repr. 1B: Reproductive toxicity – Category 1B

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2

**\* Data compared to the previous version altered.**