

No. SHAEC1523799107

Date: 19 Jan 2016

Page 1 of 7

Kester.

800 W. Thorndale Avenue Itasca, IL 60143-1341 USA

The following sample(s) was/were submitted and identified on behalf of the clients as : RF550 Rework Flux

SGS Job No. :	SP15-038179 - SH
Date of Sample Received :	20 Nov 2015
Testing Period :	20 Nov 2015 - 02 Dec 2015
Test Requested :	Selected test(s) as requested by client.
Test Method :	Please refer to next page(s).
Test Results :	Please refer to next page(s).
Conclusion :	Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Many Ma

Marry Ma Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA15-237991.007	Yellow liquid

#### Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected ( < MDL )
- (4) "-" = Not Regulated

#### RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

- Test Method: (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
  - (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
  - (3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
  - (4) With reference to IEC 62321:2008, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.
  - (5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.
  - (6) With reference to EN 14372:2004, determination of phthalates by GC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>007</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	2	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND



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Test Item(s)	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>007</u>	
Monobromodiphenyl ether	-	mg/kg	5	ND	
Dibromodiphenyl ether	-	mg/kg	5	ND	
Tribromodiphenyl ether	-	mg/kg	5	ND	
Tetrabromodiphenyl ether	-	mg/kg	5	ND	
Pentabromodiphenyl ether	-	mg/kg	5	ND	
Hexabromodiphenyl ether	-	mg/kg	5	ND	
Heptabromodiphenyl ether	-	mg/kg	5	ND	
Octabromodiphenyl ether	-	mg/kg	5	ND	
Nonabromodiphenyl ether	-	mg/kg	5	ND	
Decabromodiphenyl ether	-	mg/kg	5	ND	
Di-butyl Phthalate (DBP)	1000	mg/kg	30	ND	
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	30	ND	
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	30	ND	
Diisobutyl Phthalates (DIBP)	1000	mg/kg	30	ND	

#### Notes :

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) Result shown is of the total weight of wet sample.

#### <u>Halogen</u>

Test Method : With reference to EN 14582: 2007, analysis was performed by Ion Chromatograph (IC).

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>007</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND



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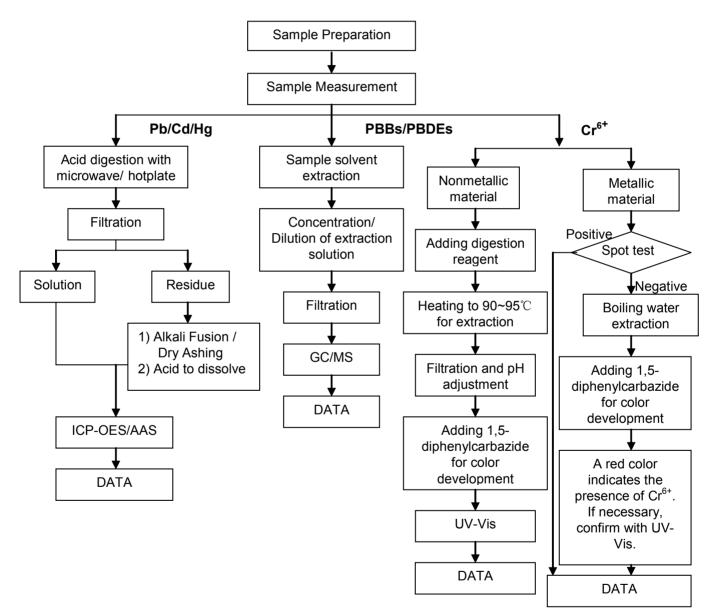
### **RoHS Testing Flow Chart**

1) Name of the person who made testing: David Lee/Gary Xu/Zengzhen Zhu/Sunny Qin

2) Name of the person in charge of testing: Jan Shi/Summer Jin/Jessy Huang/Stone Chen

3) These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr<sup>6+</sup> and PBBs/PBDEs test method excluded)





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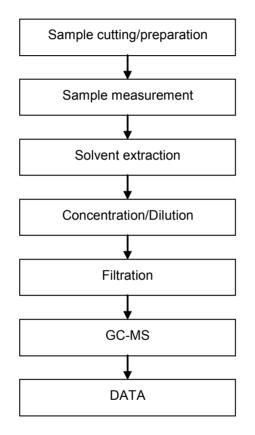
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#### **Phthalates Testing Flow Chart**

- 1) Name of the person who made testing: Sherlock Gao
- 2) Name of the person in charge of testing: Myra Ma





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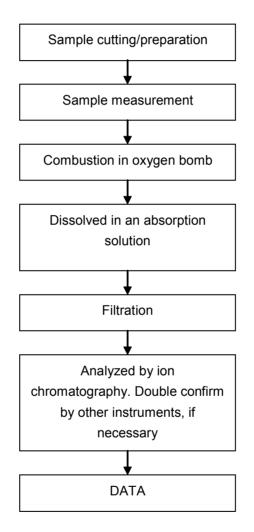
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**Test Report** 

### Halogen Testing (oxygen bomb) Flow Chart

- 1) Name of the person who made testing: Sisily Yin
- 2) Name of the person in charge of testing: Linda Li





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Sample photo:



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