

ALPHA[®] HiTech Cornerfill

An Epoxy Material to be Dispensed on the Corners or Edges of the BGA

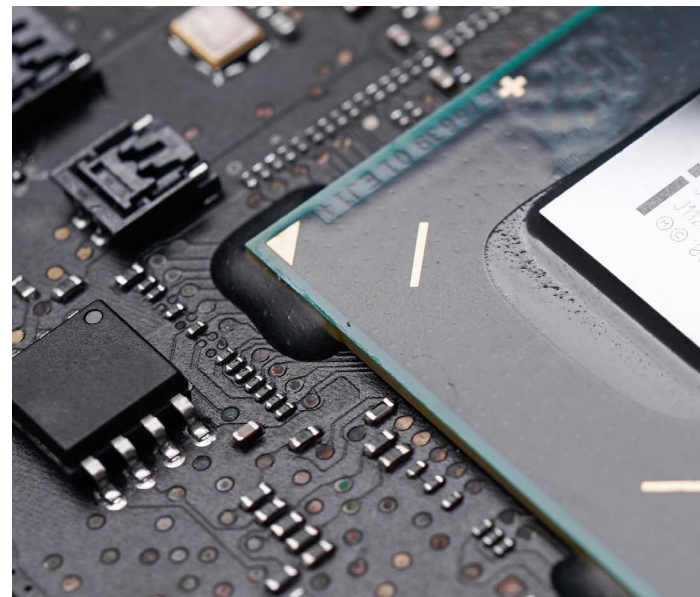
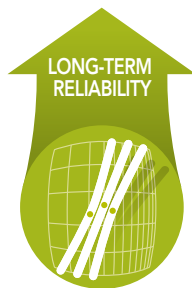
Dispense and Cure on 4 Corners of BGA

ALPHA HiTech Cornerfill is a one component, heat curable material. The cured cornerfill will help to strengthen the soldered assembled component so it can pass reliability tests such as Drop Shock, Impact Bend and Thermal Cycle (TCT).



KEY FEATURES

- An excellent lower cost option to conventional underfilling process since higher material volume for capillary flow is not required
- Offers an effective process option to conventional underfilling process
- Has excellent adhesion to FR4
- Excellent TCT Reliability Performance
- Halogen Free



alpha 

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| ALPHA HiTech | CF12-4485B | CF31-4010 |
|--|------------------------------------|--------------------------------|
| Typical Uncured Material Properties | | |
| Chemical Type | Epoxy | Epoxy |
| Color | Black | White |
| Halogen Status | Halogen Free | Halogen Free |
| Viscosity Method | RVD-II Brookfield, 30 rpm@25°C | Malcom PC-10A, 30 rpm, 25°C |
| Viscosity, kcps | 5.0 - 7.0 | 12.0 - 22.0 |
| 6 month Storage Temperature, °C | 1 - 10°C | < - 20°C |
| Pot Life, days | 7 | 3 |
| Cure Condition, °C/min | 110 /30; 120/20; 130/15; 150/10 | 120/30; 130/10; 150/7 |
| Typical Cured Materials Properties | | |
| Tg (°C) | 105 | 170 |
| CTE, TMA (ppm) | α1 | 25 |
| | α2 | 70 |
| Shore D Hardness (25°C) | 80 -90 | 80 -90 |
| Thermal Cycling Test, -40°C - 125°C, 30 min, SAC305 | Pass 1,500 cycles | Pass 2,700 cycles |
| Reworkable | No | Yes |

End Market



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