

ALPHA[®] HiTech[™] CF12-4485B

Cornerfill Epoxy


DESCRIPTION

ALPHA HiTech CF12-4485B is a one-component, low temperature cure, cornerfill epoxy system. It is designed to provide protection to the solder joint during mechanical stress. Cornerfill is an excellent low-cost option to conventional underfilling process because capillary flow is not required. It provides the user with a balanced set of the following features and benefits:

- Excellent Adhesion on FR4 board
- Lower Temperature Cure capability
- Halogen Free
- Complies with RoHS Directive 2011/65/EU

READ ENTIRE TECHNICAL DATA SHEET BEFORE USING THIS PRODUCT

APPLICATION

Storage	Thawing	Application	Curing	Safety
<ol style="list-style-type: none"> 1. Store at 1 to 10°C to guarantee product stability 2. Upright Position, tip facing the bottom 	<ol style="list-style-type: none"> 1. Remove the syringe from the refrigerator. 2. Set aside at room temperature for 2 hours. 3. Do not open the cap before the product is sufficiently thawed. 4. Product should not be refrozen after thawed. 5. To prevent contamination of unused product, do not return any material to its original container. 	<p>ALPHA HiTech CF12-4485B can be effectively dispensed at room temperature condition.</p>	<p>For full property development, cure at the following conditions in a convection oven:</p> <ul style="list-style-type: none"> ≥30min @ 110°C; ≥20min @ 120°C; ≥15min @ 130°C; ≥10min @ 150°C. 	<p>While ALPHA HiTech CF12-4485B is not considered toxic, its use in typical production processes will generate a small amount of reaction and decomposition vapors. These vapors should be adequately exhausted from the work area.</p> <p>It is recommended that the company/operator read and review the Safety Data Sheets for the appropriate health and safety warnings before use. Safety Data Sheets are available at AlphaAssembly.com</p>

TECHNICAL DATA

Category	Specification
Typical Uncured Material Properties	
Chemistry	Epoxy
Appearance	Black Paste
Viscosity (RVDV-II Brookfield, 30rpm @25°C, cP)	5,000 – 7,000
Specific Gravity	1.1 – 1.2
Pot Life @ 25°C, days	7
Shelf Life at 1 - 10°C, months	6
Available Packaging	30cc & 50cc syringe
Typical Cured Materials Properties	
Glass Transition (Tg), °C via TMA	105
CTE (α_1), <Tg, ppm	56
CTE (α_2), >Tg, ppm	191
Hardness (Shore D)	80 - 90

CONTACT INFORMATION

**To confirm this document is the most recent version, please contact
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Also read carefully warning and safety information on the Safety Data Sheet. This data sheet contains technical information required for safe and economical operation of this product. READ IT THOROUGHLY PRIOR TO PRODUCT USE. Emergency directory assistance: Chemtrec 1 - 800 - 424 - 9300.

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